



CR85R/CR85RB

CR85R₇
CR85RB₇

PARTS CATALOGUE

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Instruction for use of parts catalogue

- **This parts catalogue has been created as of July 01, 2006.**
 - Since this date, the sales practice for repair parts may have been changed or the parts may have been eliminated (listed for those not for sale).
 - The modified information is reflected on the latest Electronic Parts Catalogue (EPC).
Also, refer to the parts catalogue news for any change.
 - See the parts catalogue news for any revision that is made after July 01, 2006.
- **Always specify the part number when ordering a part.**
 - Check the model, type, serial numbers, color, maker, and the size as needed before ordering a part.
 - Note that the illustrations (part drawings) can differ from the actual parts in shape.
They are given just to help you to refer to the parts.
- **When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover. We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your Honda distributor.**

Initial version issue date
July 01, 2006
Honda Motor Co., Ltd.

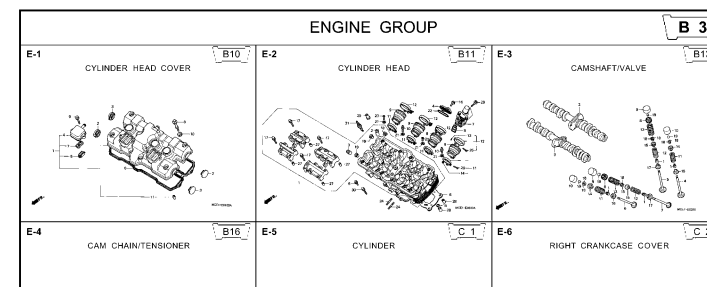
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How to refer to the part information

A Reference with "Illustrated index"



B Reference with "Part number index"

PART NO. INDEX				
Part Number	Address	Page	Ref.	
04000				
04911-MCE-000	C10	26	1	
06000				
06405-MY5-P00	F13	67	3	
06405-MY5-P10	F13	67	3	
06410-MY9-860	F2	56	1	
06435-MCE-006	F1	55	1	
06451-166-405	E13	51	2	
06451-443-405	F1	55	2	
06451-MA7-405	E13	51	1	
06455-MCE-006	E13	51	3	
11000				
11210-MCE-000	C9	25	1	
11330-MCE-305	C2	18	1	
11333-K18-000	C6	22	1	
11335-MCE-000	C2	18	2	
11360-MCE-000	C7	23	1	
11365-MCE-000	C7	23	2	
11396-MY9-000	C2	18	3	
11631-MCE-000	C5	21	1	
11691-MY9-000	C5	21	2	

C Reference with "Part name index"

PART NAME INDEX				
Part name	Address	Page	Ref.	
[A]				
ADJUSTER, CHAIN	F13	67	5	
ARM, COMP., GEAR CHANGE	F10	64	3	
ARM, L. MAIN STEP	F11	65	8	
ARM, L. PILLION STEP	F11	65	12	
ARM, R. MAIN STEP	F11	65	5	
ARM, R. PILLION STEP	F11	65	11	
AUTO COC K ASSY., FUEL	F4	58	2	
AXLE, FR. WHEEL	E14	52	3	
AXLE, RR. WHEEL	F2	56	3	
[B]				
BAG, AIR PRESSURE GAUGE	F7	77	4	
BAG, SERVICE BOOK	F7	77	1	
BAG, TOOL	F7	77	3	
BALL, STEEL	F11	65	20	
BAND A, INSULATOR	B11	11	11	
BAND B, INSULATOR	B11	11	12	
BAND, AIR CLEANER CONNECTING TUBE	F8	62	22	
BAND, U-LOCK	F16	70	3	
BAND, WIRE	C10	26	14	
	E5	43	21	
	6A	74	18	

Address No. E11

Block No.

Ref No.

FRONT FENDER

Service item F.R.T.

FENDER COMP., FR. 0.3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CB400 SFX SFY		
1	45156-MCE-000	CLAMPER, R. FR. BRAKE HOSE	1	1	
2	45157-MCE-000	CLAMPER, L. FR. BRAKE HOSE	1	1	
3	61100-MCE-000A	FENDER COMP., FR. *NH411N*FORCE SILVER METALLIC	1	1	3J,4J
4	61101-MCE-000	PLATE, FR. FENDER *PB284C*...CANDY PHOENIX BLUE	1	1	J,2J
4	61101-MCE-010	PLATE, FR. FENDER	2	2	1008000
5	61102-MCE-300	CUSHION, FR. FENDER (BLACK)	2	2	
6	61105-MCE-000	STAY, FR. FENDER MOUNTING	2	2	
7	61107-MR7-000	COLLAR (6.5)	4	4	
8	96001-06020-00	BOLT, FLANGE, 6X20	4	4	

Page No.

2000.09.01 E

Part catalogue structure

FRONT FENDER

Service item F.R.T.
FENDER COMP., FR. 0.3

Ref. No.	Part No.	Description	Reqd. QTY CB400 SFX SFY	Serial No.	Parts catalogue code
1	45156-MCE-000	CLAMPER, R. FR. BRAKE HOSE ..	1 1		
2	45157-MCE-000	CLAMPER, L. FR. BRAKE HOSE ..	1 1		
3	61100-MCE-000ZA	FENDER COMP., FR. *NH411M*FORCE SILVER METALLIC	1 -	----- 3J,4J	
	61100-MCE-000ZB	*PB284C*...CANDY PHOENIX BLUE	1 -	----- J,2J	
4	61101-MCE-000	PLATE, FR. FENDER	2 2	1008000	
	61101-MCE-010		2 2	1008001	
5	61102-MCE-300	CUSHION, FR. FENDER	2 2		
		(BLACK)			

WATER PIPE

Service item F.R.T.
HOSE B, OUTLET WATER 0.5

① Address number

- Address No. is provided (in place of the page No.) to help you refer to the part with the part No. or part name.

② Block title ③ Block number

④ Service item/Flat rate time

⑤ Reference number

- Title number marked with the parenthesis or parentheses indicates that it continues from the previous page.

⑥ Part number ⑦ Honda color code

⑧ Description

⑨ Assemblies

- Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

⑩ Color description

⑪ Note

- Notes are shown with the parentheses in the part name column.

⑫ Required quantity

- Reqd. QTY shown in the parenthesis or parentheses indicates the optional part.
- Reqd. QTY marked with "N" indicates the optional part that should be selected as needed.
- Reqd. QTY indicates the number of the part used in the block.

⑬ Serial number

⑭ Parts catalogue code

- When the parts catalogue code column is blank, it indicates that the part is applicable to all codes.

⑮

- Parts enclosed within a dotted line are covered in a different block.

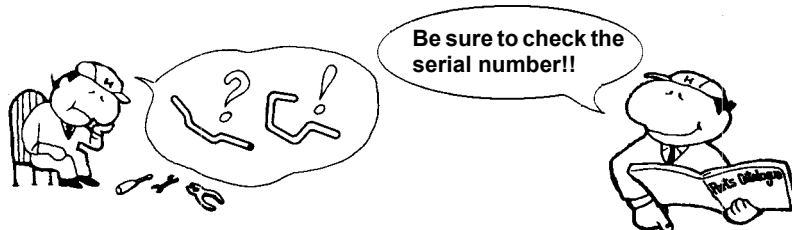
⑯

- A hollow arrow indicates the block No. for the parts enclosed within a dotted line.

⑰

- A solid arrow indicates the block No. the part in question is connected to.

When the parts were revised



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.
			CB400	SFY	
1	45156-MCE-000	CLAMPER, R. FR. BRAKE HOSE ..	1	1	
2	45157-MCE-000	CLAMPER, L. FR. BRAKE HOSE ..	1	1	
3	61100-MCE-000ZA	FENDER COMP., FR. *NH411M*FORCE SILVER METALLIC	1	-	-----3J,4J
	61100-MCE-000ZB	*PB284C*...CANDY PHOENIX BLUE	1	-	-----J,2J
4	61101-MCE-000	PLATE, FR. FENDER (###).....	2	2	-----1008000
	61101-MCE-010		2	2	-----1008001
5	61102-MCE-300	CUSHION, FR. FENDER (BLACK)	2	2	
6	61105-MCE-000	STAY, FR. FENDER MOUNTING ...	2	2	
7	61107-MR7-000	COLLAR (6.5)	4	4	
8	96001-06020-00	BOLT, FLANGE, 6X20	4	4	

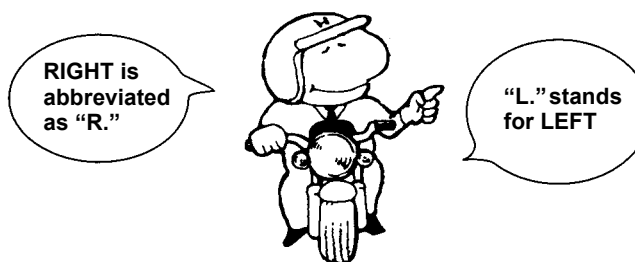
The number has been used from the initial model without revision.

When shown at the left side, it is applicable to the models of No.1008001 and the subsequent numbers.

When shown at the right side, it is applicable to the models up to No.1008000.

The parts listed with "###" at the end of the parts name have limited supply period (parts not for sale).

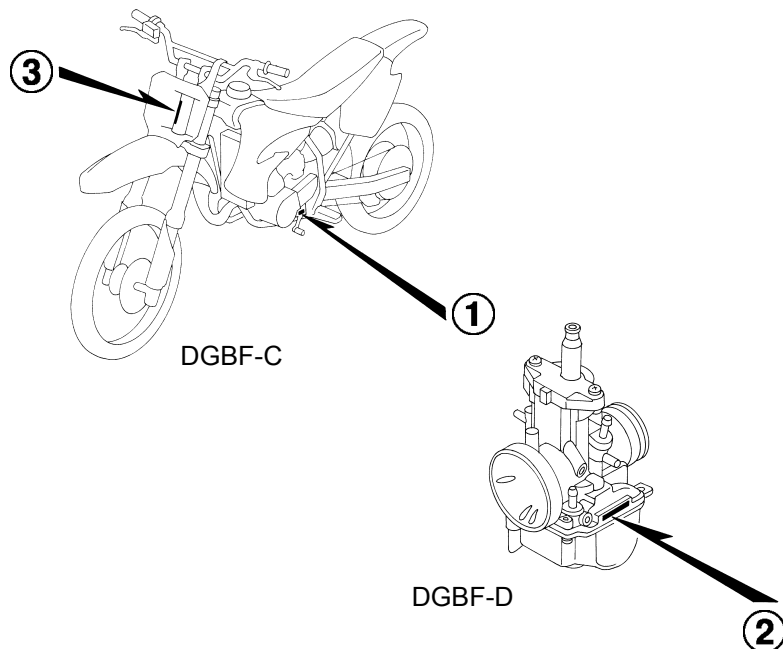
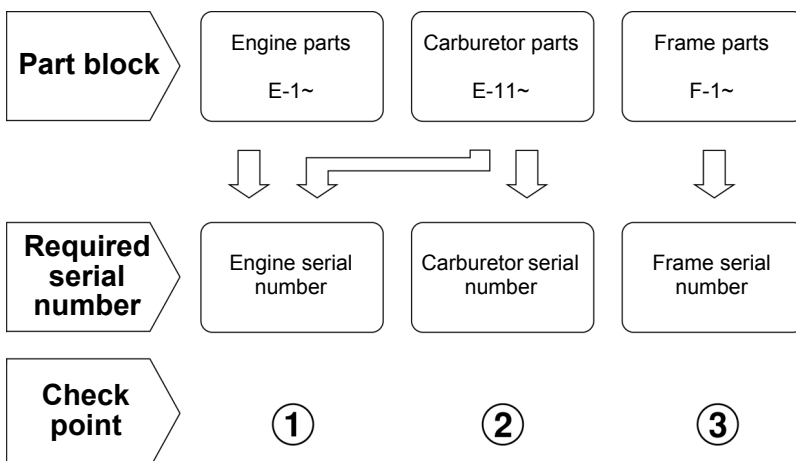
Abbreviations used in the parts catalogue



* "L." or "R." in the description of a part stands for the LEFT hand side or the RIGHT hand side. Determine the left or right as if you were in the motorcycle seat.

• The following abbreviations are used in this parts catalogue.

A Ampere	L.Left
ABS Anti-lock brake system	L (100L) .Link (100 Links)
A.C. Alternating current	L.E.D.Light emitted diode
A.M. Attaching mark	MMMillimeter
ASSY. Assembly	MPHMiles per hour
C.D.I. Capacitive discharge ignition	R.Right
COMP. ... Complete	RR.Rear
D.C. Direct current	STD.Standard
EX. Exhaust	T (22T) ...Tooth (22 Teeth)
FR. Front	TCSTraction control system
G Gram	T.M.Transcript mark
HEX. Hexagonal	VVolt
IN. Inlet	WWatt
KPH Kilometers per hour	WLWith labelling
	WOLWithout labelling

Part block and serial number check

Models, parts catalogue codes and applicable serial numbers

Models, parts catalogue codes and applicable serial Nos. given in this parts catalogue can be identified as follows.

Parts with parts catalogue codes are exclusive for models destined for countries designated.

If no area codes are listed, parts are for common use.

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
CR85R7	ED	European direct sales	HE07E-5200001~	JH2HE07A*7K200001~	PWK10A B
	U	Australia	HE07E-5200001~	JH2HE07U*7K400001~	
CR85RB7	ED	European direct sales	HE07E-5200001~	JH2HE07A*7K200001~	PWK10A B
	U	Australia	HE07E-5200001~	JH2HE07U*7K400001~	

* Of carburetor/throttle body identification numbers, only the portions underlined in the example below are used for registration.

PWK10A B KC 7

Fuel hose, general purpose hoses and vinyl hose

- The standard part fuel hose, general purpose hose and vinyl hose may be substituted by the coiled bulk part.
- When ordering the standard part fuel hose, general purpose hose and vinyl hose use the bulk part number written in the parts catalogue in brackets () underneath the part name, or use the catalogue below.
(The bulk part standard length is 1 m, however, those displayed in the catalogue < > are available in 3 m and 8 m lengths.)
- When exchanging the hose, cut and use at the specified length as mentioned in the part name.
(For the method of cutting the bulk part, and method of filling out orders etc., please refer to the service manual and the instructions issued with the bulk part.)
- The list below is a catalogue of the standard part numbers and bulk part numbers. Note that those numbers are applicable to the listed replacement parts only.

Fuel hoses/Tubes			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95001-30xxx-2x	95001-30001-20M	3.0	1
95001-30xxx-3x	95001-30001-30M	3.0	1
95001-30xxx-4x	95001-30001-40M	3.0	1
95001-35xxx-2x	95001-35001-50M <95001-35003-50M>	3.5	1 3
95001-35xxx-3x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-35xxx-4x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-35xxx-5x	95001-35001-50M <95001-35003-50M>	3.5	1 3
95001-35xxx-6x	95001-35001-60M <95001-35003-60M>	3.5	1 3
95001-45xxx-2x	95001-45001-50M <95001-45003-50M>	4.5	1 3
95001-45xxx-3x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-45xxx-4x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-45xxx-5x	95001-45001-50M <95001-45003-50M>	4.5	1 3
95001-45xxx-6x	95001-45001-60M <95001-45003-60M> <95001-45008-60M>	4.5	1 3 8
95001-55xxx-2x	95001-55001-50M <95001-55003-50M> <95001-55008-50M>	5.5	1 3 8

Fuel hoses/Tubes			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95001-55xxx-3x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-55xxx-4x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-55xxx-5x	95001-55001-50M <95001-55003-50M> <95001-55008-50M>	5.5	1 3 8
95001-55xxx-6x	95001-55001-60M <95001-55003-60M> <95001-55008-60M>	5.5	1 3 8
95001-75xxx-2x	95001-75001-50M <95001-75003-50M>	7.5	1 3
95001-75xxx-3x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-75xxx-4x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-75xxx-5x	95001-75001-50M <95001-75003-50M>	7.5	1 3
95001-75xxx-6x	95001-75001-60M <95001-75003-60M> <95001-75008-60M>	7.5	1 3 8
95001-80xxx-2x	95001-80001-50M	8.0	1
95001-80xxx-3x	95001-80001-60M	8.0	1
95001-80xxx-4x	95001-80001-60M	8.0	1
95001-80xxx-5x	95001-80001-50M	8.0	1
95001-80xxx-6x	95001-80001-60M	8.0	1

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia- meter (mm)	Length (m)
95003-01xxx-3x	95003-01001-60M <95003-01003-60M>	2.9	6.8	1 3
95003-01xxx-60	95003-01001-60M <95003-01003-60M>	2.9	6.8	1 3
95003-03xxx-3x	95003-03001-60M <95003-03003-60M>	3.0	6.0	1 3
95003-03xxx-60	95003-03001-60M <95003-03003-60M>	3.0	6.0	1 3
95003-05xxx-3x	95003-05001-60M <95003-05003-60M> <95003-05008-60M>	3.5	6.5	1 3 8
95003-05xxx-60	95003-05001-60M <95003-05003-60M> <95003-05008-60M>	3.5	6.5	1 3 8
95003-07xxx-1x	95003-07001-10M <95003-07003-10M> <95003-07008-10M>	4.0	7.0	1 3 8
95003-07xxx-20	95003-07001-10M <95003-07003-10M> <95003-07008-10M>	4.0	7.0	1 3 8
95003-07xxx-3x	95003-07001-60M <95003-07003-60M> <95003-07008-60M>	4.0	7.0	1 3 8
95003-07xxx-60	95003-07001-60M <95003-07003-60M> <95003-07008-60M>	4.0	7.0	1 3 8
95003-07xxx-7x	95003-07001-70M <95003-07003-70M> <95003-07008-70M>	4.0	7.0	1 3 8
95003-08xxx-1x	95003-08001-10M <95003-08003-10M> <95003-08008-10M>	4.5	6.5	1 3 8
95003-09xxx-3x	95003-09001-60M <95003-09003-60M>	4.5	8.0	1 3
95003-09xxx-60	95003-09001-60M <95003-09003-60M>	4.5	8.0	1 3
95003-10xxx-1x	95003-10001-10M <95003-10003-10M>	5.0	8.0	1 3
95003-10xxx-20	95003-10001-10M <95003-10003-10M>	5.0	8.0	1 3
95003-10xxx-3x	95003-10001-60M <95003-10003-60M>	5.0	8.0	1 3
95003-10xxx-60	95003-10001-60M <95003-10003-60M>	5.0	8.0	1 3
95003-11xxx-3x	95003-11001-60M <95003-11003-60M> <95003-11008-60M>	5.0	9.0	1 3 8
95003-11xxx-60	95003-11001-60M <95003-11003-60M> <95003-11008-60M>	5.0	9.0	1 3 8
95003-12xxx-1x	95003-12001-10M <95003-12003-10M> <95003-12008-10M>	5.0	7.0	1 3 8
95003-12xxx-20	95003-12001-10M <95003-12003-10M> <95003-12008-10M>	5.0	7.0	1 3 8

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia- meter (mm)	Length (m)
95003-14xxx-1x	95003-14001-10M <95003-14003-10M>	6.0	9.0	1 3
95003-14xxx-20	95003-14001-10M <95003-14003-10M>	6.0	9.0	1 3
95003-14xxx-3x	95003-14001-60M <95003-14003-60M>	6.0	9.0	1 3
95003-17xxx-1x	95003-17001-10M <95003-17003-10M>	7.0	9.0	1 3
95003-19xxx-1x	95003-19001-10M <95003-19003-10M> <95003-19008-10M>	7.0	11.0	1 3 8
95003-19xxx-20	95003-19001-10M <95003-19003-10M> <95003-19008-10M>	7.0	11.0	1 3 8
95003-19xxx-3x	95003-19001-60M <95003-19003-60M> <95003-19008-60M>	7.0	11.0	1 3 8
95003-19xxx-60	95003-19001-60M <95003-19003-60M> <95003-19008-60M>	7.0	11.0	1 3 8
95003-21xxx-1x	95003-21001-10M <95003-21003-10M>	8.0	9.0	1 3
95003-21xxx-20	95003-21001-10M <95003-21003-10M>	8.0	9.0	1 3
95003-23xxx-1x	95003-23001-10M <95003-23003-10M>	8.0	12.0	1 3
95003-23xxx-20	95003-23001-10M <95003-23003-10M>	8.0	12.0	1 3
95003-23xxx-3x	95003-23001-60M <95003-23003-60M> <95003-23008-60M>	8.0	12.0	1 3 8
95003-23xxx-60	95003-23001-60M <95003-23003-60M> <95003-23008-60M>	8.0	12.0	1 3 8
95003-25xxx-1x	95003-25001-10M <95003-25003-10M>	9.0	11.0	1 3
95003-25xxx-20	95003-25001-10M <95003-25003-10M>	9.0	11.0	1 3
95003-25xxx-3x	95003-25001-60M <95003-25003-60M>	9.0	11.0	1 3
95003-25xxx-7x	95003-25001-70M <95003-25003-70M>	9.0	11.0	1 3
95003-27xxx-1x	95003-27001-10M <95003-27003-10M>	9.0	13.0	1 3
95003-27xxx-20	95003-27001-10M <95003-27003-10M>	9.0	13.0	1 3
95003-27xxx-3x	95003-27001-60M <95003-27003-60M>	9.0	13.0	1 3
95003-27xxx-60	95003-27001-60M <95003-27003-60M>	9.0	13.0	1 3
95003-33xxx-1x	95003-33001-10M <95003-33003-10M>	10.0	14.0	1 3
95003-33xxx-20	95003-33001-10M <95003-33003-10M>	10.0	14.0	1 3

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia- meter (mm)	Length (m)
95003-36xxx-1x	95003-36001-10M <95003-36003-10M> <95003-36008-10M>	11.0	13.0	1 3 8
95003-36xxx-20	95003-36001-10M <95003-36003-10M> <95003-36008-10M>	11.0	13.0	1 3 8
95003-37xxx-3x	95003-37001-60M <95003-37003-60M>	11.0	15.0	1 3
95003-37xxx-60	95003-37001-60M <95003-37003-60M>	11.0	15.0	1 3
95003-38xxx-1x	95003-38001-10M <95003-38003-10M>	12.0	13.0	1 3
95003-38xxx-20	95003-38001-10M <95003-38003-10M>	12.0	13.0	1 3
95003-39xxx-1x	95003-39001-10M <95003-39003-10M>	12.0	14.0	1 3
95003-39xxx-20	95003-39001-10M <95003-39003-10M>	12.0	14.0	1 3
95003-40xxx-20	95003-40001-10M <95003-40003-10M>	12.0	16.0	1 3
95003-40xxx-3x	95003-40001-60M <95003-40003-60M>	12.0	16.0	1 3
95003-40xxx-60	95003-40001-60M <95003-40003-60M>	12.0	16.0	1 3
95003-43xxx-1x	95003-43001-10M <95003-43003-10M> <95003-43008-10M>	13.0	15.0	1 3 8
95003-43xxx-20	95003-43001-10M <95003-43003-10M> <95003-43008-10M>	13.0	15.0	1 3 8
95003-45xxx-1x	95003-45001-10M <95003-45003-10M> <95003-45008-10M>	14.0	18.0	1 3 8
95003-45xxx-20	95003-45001-10M <95003-45003-10M> <95003-45008-10M>	14.0	18.0	1 3 8
95003-50xxx-1x	95003-50001-10M <95003-50003-10M>	16.0	19.0	1 3
95003-50xxx-20	95003-50001-10M <95003-50003-10M>	16.0	19.0	1 3
95003-50xxx-3x	95003-50001-60M <95003-50003-60M>	16.0	19.0	1 3
95003-55xxx-1x	95003-55001-10M <95003-55003-10M>	17.5	20.5	1 3
95003-55xxx-20	95003-55001-10M <95003-55003-10M>	17.5	20.5	1 3
95003-60xxx-1x	95003-60001-10M <95003-60003-10M>	22.0	27.0	1 3
95003-60xxx-20	95003-60001-10M <95003-60003-10M>	22.0	27.0	1 3
95003-60xxx-3x	95003-60001-60M <95003-60003-60M>	22.0	27.0	1 3
95003-60xxx-60	95003-60001-60M <95003-60003-60M>	22.0	27.0	1 3

General purpose hoses			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95005-11xxx-3x	95005-11001-30M	11.0	1
95005-11xxx-5x	95005-11001-50M	11.0	1
95005-12xxx-1x	95005-12001-10M <95005-12003-10M>	12.0	1 3
95005-12xxx-2x	95005-12001-20M	12.0	1
95005-12xxx-3x	95005-12001-30M	12.0	1
95005-12xxx-5x	95005-12001-50M	12.0	1
95005-14xxx-1x	95005-14001-10M	14.0	1
95005-14xxx-2x	95005-14001-20M <95005-14003-20M>	14.0	1 3
95005-14xxx-3x	95005-14001-30M	14.0	1
95005-14xxx-5x	95005-14001-50M	14.0	1
95005-17xxx-1x	95005-17001-10M	17.0	1
95005-17xxx-2x	95005-17001-20M	17.0	1
95005-17xxx-3x	95005-17001-30M	17.0	1
95005-17xxx-5x	95005-17001-50M	17.0	1
95005-30xxx-3x	95005-30001-30M	3.0	1
95005-30xxx-5x	95005-30001-50M	3.0	1
95005-35xxx-1x	95005-35001-10M <95005-35003-10M> <95005-35008-10M>	3.5	1 3 8
95005-35xxx-2x	95005-35001-20M	3.5	1
95005-35xxx-3x	95005-35001-30M	3.5	1
95005-35xxx-4x	95005-35001-10M <95005-35003-10M> <95005-35008-10M>	3.5	1 3 8
95005-35xxx-5x	95005-35001-50M	3.5	1
95005-45xxx-1x	95005-45001-10M <95005-45003-10M> <95005-45008-10M>	4.5	1 3 8
95005-45xxx-2x	95005-45001-20M	4.5	1
95005-45xxx-3x	95005-45001-30M	4.5	1

General purpose hoses			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95005-45xxx-4x	95005-45001-10M <95005-45003-10M> <95005-45008-10M>	4.5	1 3 8
95005-45xxx-5x	95005-45001-50M	4.5	1
95005-50xxx-3x	95005-50001-30M <95005-50003-30M>	5.0	1 3
95005-50xxx-5x	95005-50001-50M	5.0	1
95005-55xxx-1x	95005-55001-10M <95005-55003-10M> <95005-55008-10M>	5.3	1 3 8
95005-55xxx-2x	95005-55001-20M <95005-55003-20M>	5.3	1 3
95005-55xxx-4x	95005-55001-10M <95005-55003-10M> <95005-55008-10M>	5.3	1 3 8
95005-65xxx-1x	95005-65001-10M <95005-65003-10M>	6.5	1 3
95005-65xxx-2x	95005-65001-20M	6.5	1
95005-70xxx-3x	95005-70001-30M <95005-70003-30M>	7.0	1 3
95005-70xxx-5x	95005-70001-50M	7.0	1
95005-75xxx-1x	95005-75001-10M <95005-75003-10M>	7.3	1 3
95005-75xxx-2x	95005-75001-20M	7.3	1
95005-80xxx-1x	95005-80001-10M <95005-80003-10M>	8.0	1 3
95005-80xxx-2x	95005-80001-20M	8.0	1
95005-80xxx-3x	95005-80001-30M	8.0	1
95005-80xxx-5x	95005-80001-50M	8.0	1
95005-91xxx-3x	95005-91001-30M	12.0	1
95005-91xxx-5x	95005-91001-50M	12.0	1
95005-92xxx-3x	95005-92001-30M	12.0	1
95005-92xxx-5x	95005-92001-50M	12.0	1

NOTE: X is displayed to represent the omitted numerals and letters of the roman alphabet.

ⓘ **CAUTION: It is DANGEROUS to confuse the fuel hose with the general purpose hose or vinyl hose.**

Never use a general purpose hose or vinyl hose in place of a fuel hose or vice versa. Always use the correct bulk part in the parts catalogue, according to the service manual or the instructions issued with the bulk part.

• Bulk part number of fuel hose, general purpose hose and vinyl hose.

(Example)

9 5 0 0 1 - 7 5 0 0 1 - 5 0 M

Bulk part number: Refers to the bulk part.

Marking code (hose type): (fuel hose and general purpose hose)

Change code (for added hose): (Vinyl hose)

- Indicates number mark or change sequence, however, the code for the bulk part must be strictly 0 (zero).

Types of code:

- Fuel hose
 - 2: Red outside braid (3 mm inside dia. only)
 - 5: Black inside braid
 - 3: Red (3 mm inside dia. only)
 - 4: Ash gray with red stripe (3 mm inside dia. only)
 - 6: Black

- Vinyl hose
 - 1: Clear
 - 2: Black
 - 3: Light red
 - 6: Light red
 - 7: Pale black

- General hose
 - 1: Ash gray
 - 2: Ash gray
 - 3: Black
 - 5: Black

Lengths: 001: 1 m (standard)
003: 3 m
008: 8 m

I.D code: (fuel hose and general purpose hose)

30: 3.0 mm	11: 11 mm
35: 3.5 mm	91: 12 mm (outside dia. 15) mm
45: 4.5 mm	92: 12 mm (outside dia. 16) mm
50: 5.0 mm	12: 12 mm (outside dia. 17) mm
55: 5.3 mm, 5.5 mm	14: 14 mm
65: 6.5 mm	17: 17 mm
70: 7.0 mm	
75: 7.3 mm, 7.5 mm	
80: 8.0 mm	

ID./OD. code: (vinyl hose)

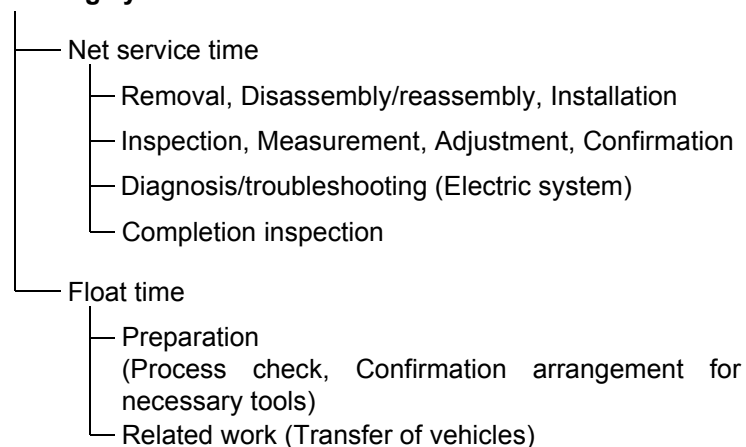
01: ID. 2.9, OD. 6.8 mm	14: ID. 6.0, OD. 9.0 mm	37: ID. 11.0, OD. 15.0 mm
03: ID. 3.0, OD. 6.0 mm	17: ID. 7.0, OD. 9.0 mm	38: ID. 12.0, OD. 13.0 mm
05: ID. 3.5, OD. 6.5 mm	19: ID. 7.0, OD. 11.0 mm	39: ID. 12.0, OD. 14.0 mm
07: ID. 4.0, OD. 7.0 mm	21: ID. 8.0, OD. 9.0 mm	40: ID. 12.0, OD. 16.0 mm
08: ID. 4.5, OD. 6.5 mm	23: ID. 8.0, OD. 12.0 mm	43: ID. 13.0, OD. 15.0 mm
09: ID. 4.5, OD. 8.0 mm	25: ID. 9.0, OD. 11.0 mm	45: ID. 14.0, OD. 18.0 mm
12: ID. 5.0, OD. 7.0 mm	27: ID. 9.0, OD. 13.0 mm	50: ID. 16.0, OD. 19.0 mm
10: ID. 5.0, OD. 8.0 mm	33: ID. 10.0, OD. 14.0 mm	55: ID. 17.5, OD. 20.5 mm
11: ID. 5.0, OD. 9.0 mm	36: ID. 11.0, OD. 13.0 mm	60: ID. 22.0, OD. 27.0 mm

Hose type: 1: Fuel hose
3: Vinyl hose
5: General hose

FLAT RATE SERVICE TIME

Flat rate service time (FRT) means the standard time required to service a MC, which is listed in this manual to help the dealers control the actual working process and calculate the service charge by using it as a guide.

FRT setting system



* Float time is set by multiplying the net service time by a given coefficient.

Editorial style

The service items shown in the text are listed with the exchange work time for the repair sales parts as the subject. Other representative service items not using repair parts (removal/installation, adjustment, inspection/measuring, and other work) are listed collectively in the list in the preface, classified according to the work.

FRT setting standard

- Decimal system (in unit of 0.1) is adopted to set FRT as it is convenient to calculate the wage.
Example: (0.1) → 6 minutes, (0.2) → 12 minutes
[Labor cost per hour] x [FRT] = [Wage]
- FRT is set with a hand tool.
- Service items and FRT can be subject to change depending on development of tools and service equipment and improvement in service procedure.

Work procedure

- As the work procedure is set with the work time according to the method in the separate Service Manual, refer to this Manual as required.
- Work methods permitting servicing in the shortest time still permitting assurance of safe work and product warranty are used for the setting of service items not listed in the Service Manual.
- Work basically is to be performed by one person, and when two or more people are required, setting is done as the total time for the number of people.
- The set value for the technological level of the workers uses a person with three years of experience in the repair of Honda vehicles as the standard.
- Special tools and service equipment used to set FRT are those specified or recommended in Service Manual.

Service item whose FRT is not presented

- Accessories and service parts that are not listed to use in this manual.
- Locations with little aging deterioration or breakage during normal use.
- Service work that can be finished by one touch.
- Service work that is seldom done (i.e. extremely small causes of trouble and service frequency).

* When FRT is not presented, please calculate wages based on appropriate actual work time

Operation not included of FRT

- Oil and coolant water draining, Waiting time for warming up operation and etc..
- Additional operation that involves removal/installation of standard exterior equipment.
- Indirect time spent for service by visiting the customer, trade-in, and delivery of a MC.
- Indirect time required for ordering and delivery of parts.
- Cost for grease, adhesive agent, etc. used for service work.

Explanation of FRT by using an example
(The example may differ from the actual presented items)

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
② ①	111118	(1, 3, 4, 7) ④ CAMSHAFT 4.5	②
③	111118A	⑥ • Includes: Valve clearance adjustment Replace rocker arm add 1.0 ⑤	⑤

- ① Reference No. of the illustration of part that shows location of the replacement work.
- ② FRT is an abbreviation of Flat Rate Time indicating the standard service time required for the replacement.
- ③ LON is an abbreviation of Labor Operation Number, and it is a classification of the service items by the work unit code.

The same operation code is used regardless of the models.

Standard operation is indicated with 6 digits code, and additional operation is indicated with 7 digits code.

- ④ Indicating the camshaft replacement and FRT4.5.
- ⑤ Indicating FRT1.0 that will be added when additional operation (replace rocker arm) is done in association with camshaft replacement.

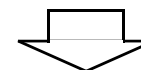
- ⑥ Indicating work contents that are included in the service item.

- ⑦ Indicating a reference No. whose operation and time are the same as FRT4.5 for the camshaft.

(The application range is limited to the service items without an LON setting within a same block.)

How to refer to the service item by using the sample
 (camshaft replacement)

Open to the page of the block where the camshaft's spare part illustration is shown.



Look for the camshaft illustration, and refer to the service item and FRT that agree with the reference No.

Indication mark for the listing of service items that continues to the following page

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	111118	CAMSHAFT	4.5
	.	.	.
	.	.	.

+

Mark indicated at the last line.

Indication of the block with no setting of FRT

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
		NO INFORMATION	

• LON code system

1	11	1	18	A
a	b	c	d	e

- a) Category code..... Engine
- b) Location/function code Engine upper
- c) Operation code..... Replace
- d) Operation sequence number (Unit code can be shown with alphabet)
 - camshaft
 - (No regular rule of code)
- e) Additional code replace rocker arm
- (No regular rule of code)

1	11	1	18	A
a		c		

a) Category codes and classification

Code	Category
1	Engine
2	Transmission
3	Fuel & Exhaust
4	Frame & Body
5	Steering/Suspension
6	Electrical
7	Wheels/Brakes
8	Controls/instrument
9	-
0	-

c) Operation codes and classification

Code	Operation category
1	Replace, Removal/Installation, Change
2	Overhaul
3	Adjust, Balance
4	(Paint-related work: Top-coat)
5	Test, Inspect/diagnose, Measurement, Check
6	(Overhaul-related work: Rebore)
7	(Overhaul-related work: Reseal)
8	(Resurface)
9	(Paint-related work: Refinish)
0	Repair, Cleaning, Air bleeding

Major service items without using spare parts

(1) Removal/Installation, (2) Adjustment, (3) Inspection/
Measurement, (4) Overhaul, (5) Other work

[E: Engine, F: Frame]

* OPERATIONS OTHER THAN REPLACING PARTS

(1) Removal and installation

Set for the configuration with the parts removed from the vehicle.

	LON	DESCRIPTION	FRT
E	1101E5	TILTING ENGINE ASSEMBLY-REMOVAL/INSTALLATION INCLUDES: All necessary adjustment	1.2
	1111K0	CYLINDER HEAD ASSEMBLY-REMOVAL/INSTALLATION	0.6
	3111D6	CARBURETOR ASSEMBLY-REMOVAL/INSTALLATION	0.2
	1101E6	CRANKCASE SEPARATION INCLUDES: Engine removal and installation	3.5

(2) Adjustment

	LON	DESCRIPTION	FRT
E	3113A0	CARBURETOR IDLE-ADJUSTMENT	0.1
	2123A0	CLUTCH-ADJUSTMENT INCLUDES: Clutch lever adjustment	0.1
	6143A1	SPARK PLUG-ADJUSTMENT/CLEANING	0.1
F	2133A0	DRIVE CHAIN-ADJUSTMENT	0.1
	3113A3	THROTTLE OPERATION-ADJUSTMENT	0.1

(3) Inspection, Measurement

	LON	DESCRIPTION	FRT
E	1115A0	COMPRESSION PRESSURE-MEASUREMENT	0.1
	3115A0	CARBURETOR FLOAT LEVEL-MEASUREMENT	0.4
	6145A0	IGNITION TIMING-INSPECTION	0.2
	2105A0	TRANSMISSION OIL-INSPECTION	0.1
F	7115A0	BRAKE OPERATION-TEST	0.1

(4) Overhaul

Work condition: The required Measurements, inspections, adjustments, and cleaning/washing of each part are performed, including the main body removal/installation work and the replacement of defective parts.

	LON	DESCRIPTION	FRT
E	311200	CARBURETOR-OVERHAUL INCLUDES: All necessary adjustment	0.5

(5) Other work

	LON	DESCRIPTION	FRT
F	3120A0	CLEANER ELEMENT-CLEANING	0.2
	7110A0	FRONT BRAKE-AIR BLEEDING	0.2
	7110A1	REAR BRAKE-AIR BLEEDING	0.2
	1151E7	RADIATOR COOLANT-CHANGE	0.3

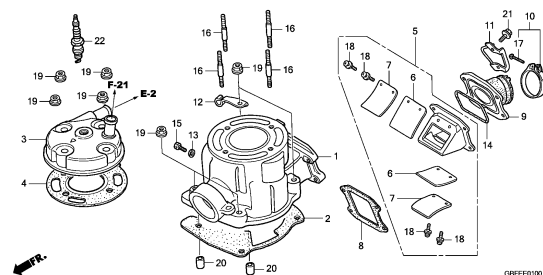
ENGINE GROUP

B16

E-1

CYLINDER HEAD

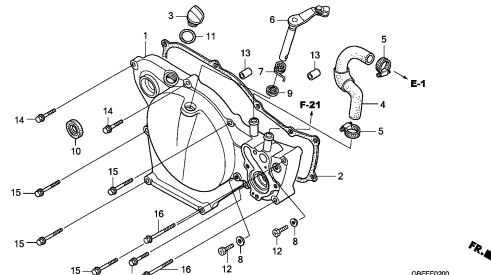
D 1



E-2

RIGHT CRANKCASE COVER

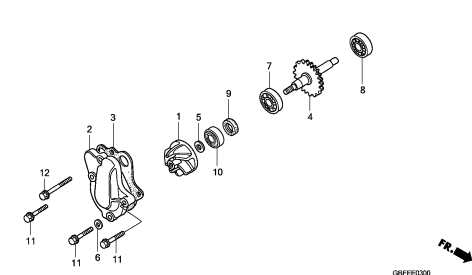
D 2



E-3

WATER PUMP

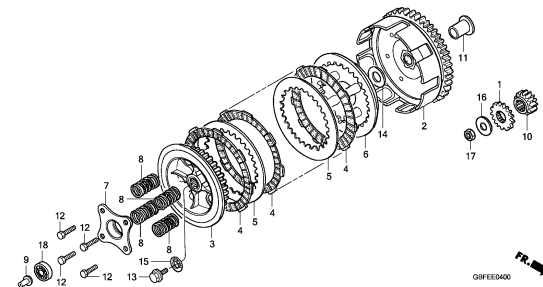
D 3



E-4

CLUTCH

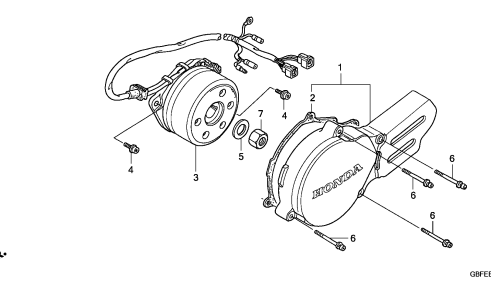
D 4



E-5

LEFT CRANKCASE COVER

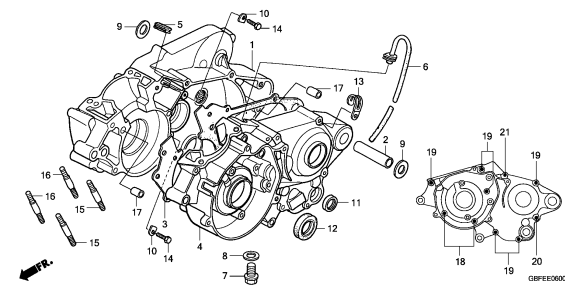
D 5



E-6

CRANKCASE

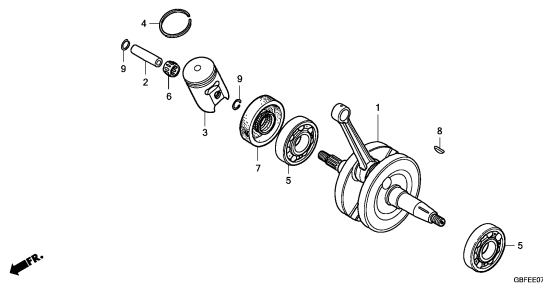
D 6



E-7

CRANKSHAFT

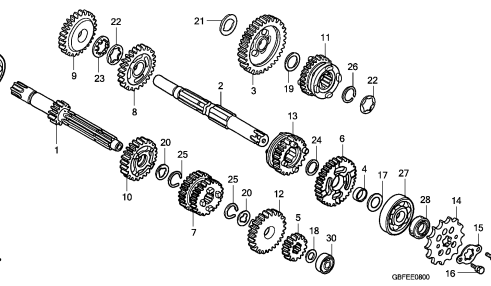
D 7



E-8

TRANSMISSION

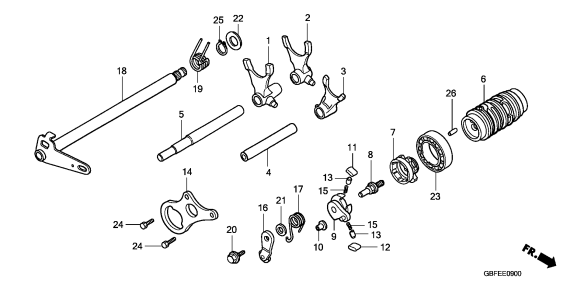
D 8



E-9

GEARSHIFT DRUM

D10



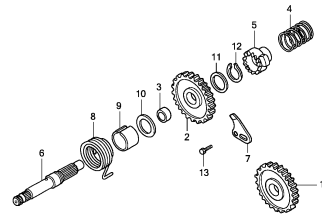
ENGINE GROUP

C 1

E-10

D12

KICK STARTER SPINDLE

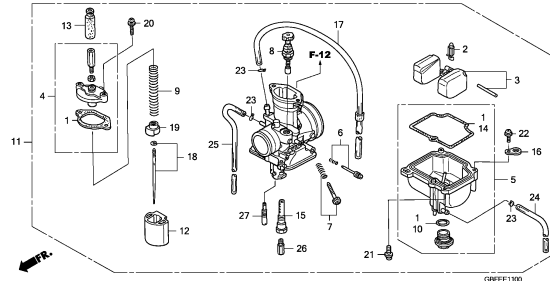


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E-11

D13

CARBURETOR

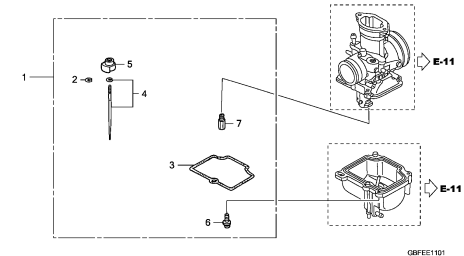


QBFEE1100

E-11-1

D15

CARBURETOR O.P. KIT

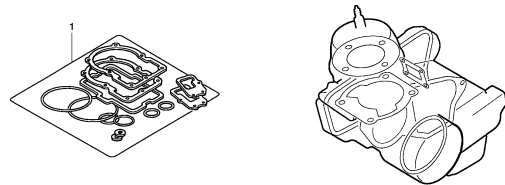


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EOP-1

D16

GASKET KIT



ENGEX0003A

2

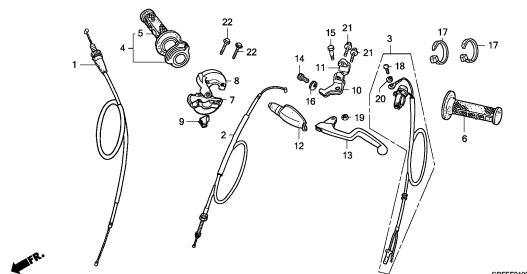
FRAME GROUP

C 2

F-1

E 1

SWITCH/CABLE

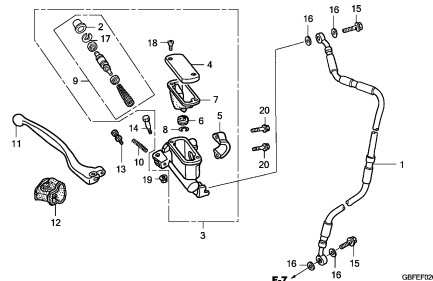


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F-2

E 2

FR. BRAKE MASTER CYLINDER

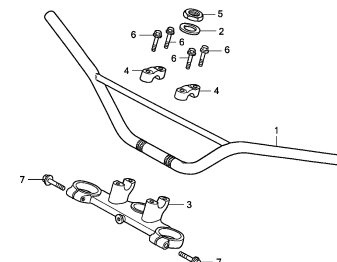


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F-3

E 3

HANDLE PIPE

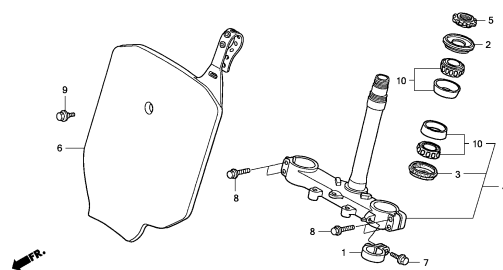


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F-4

E 4

STEERING STEM

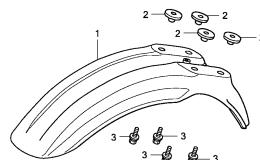


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F-5

E 5

FRONT FENDER

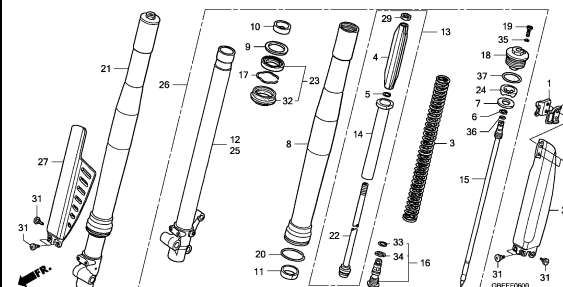


GBFEF0500

F-6

E 6

FRONT FORK

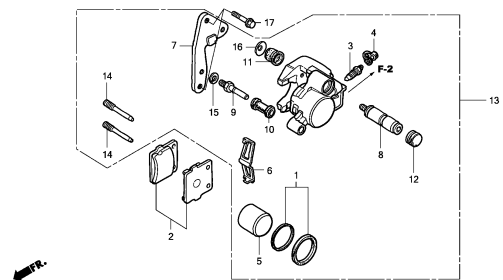


GBFEF0600

F-7

E 9

FRONT BRAKE CALIPER

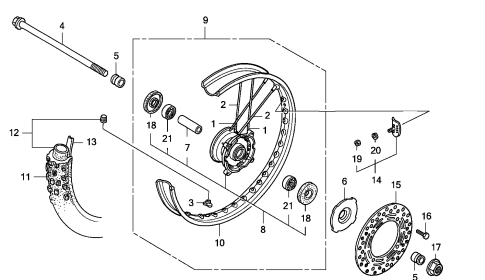


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F-8

E10

FRONT WHEEL

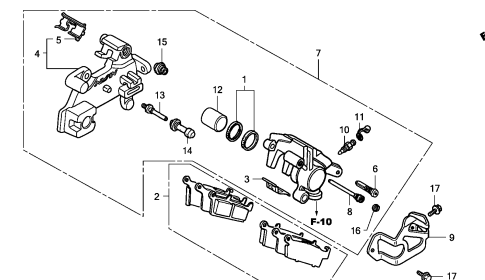


GBFEF0800

F-9

E12

REAR BRAKE CALIPER



GBFEF0900

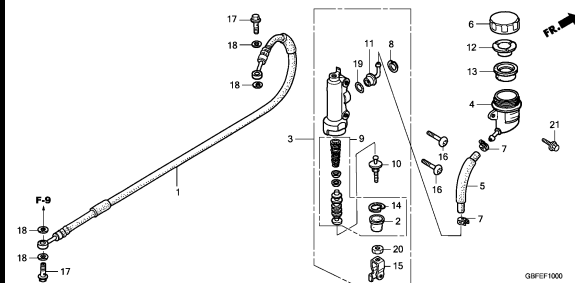
FRAME GROUP

C 3

F-10

RR. BRAKE MASTER CYLINDER

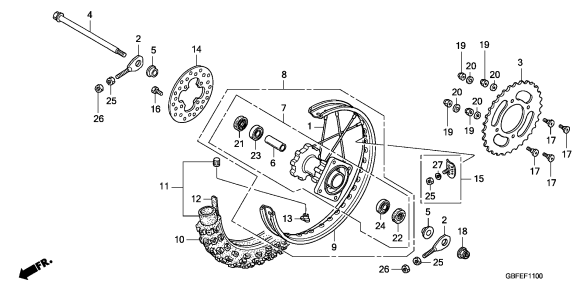
E13



F-11

REAR WHEEL

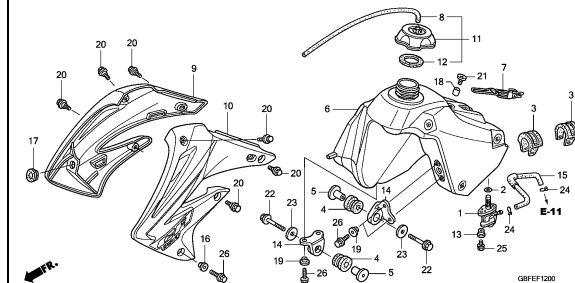
E14



F-12

FUEL TANK

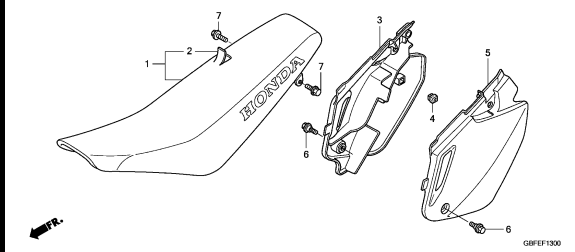
E16



F-13

SEAT

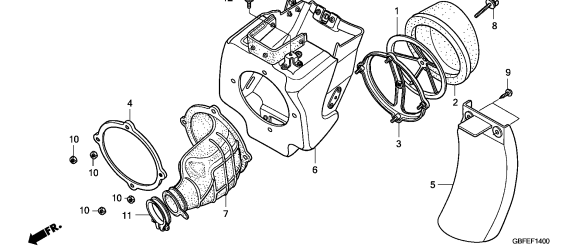
F 2



F-14

AIR CLEANER

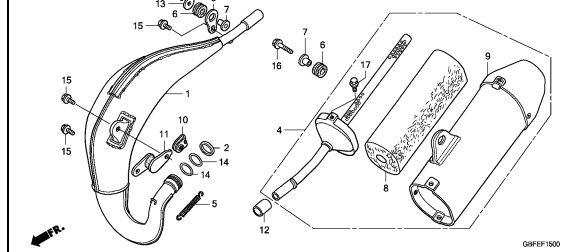
F 3



F-15

EXPANSION CHAMBER

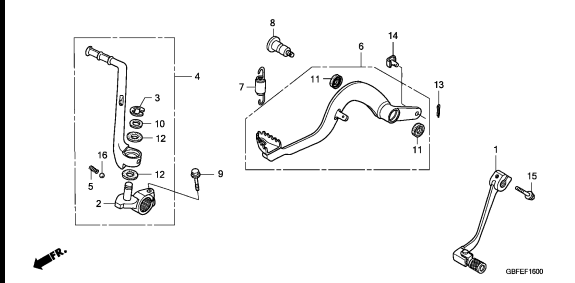
F 4



F-16

PEDAL

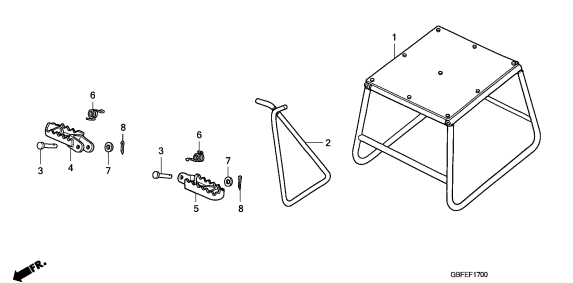
F 5



F-17

STEP

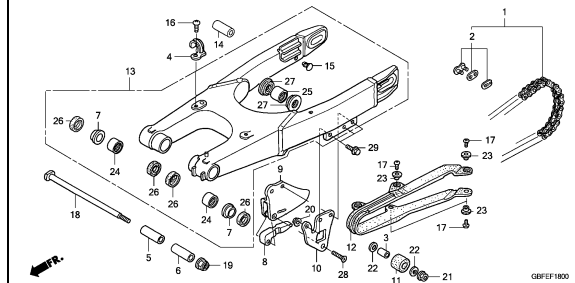
F 6



F-18

SWINGARM

F 7



3

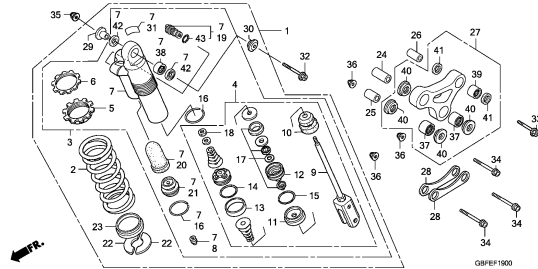
FRAME GROUP

C 4

F-19

F 9

REAR CUSHION

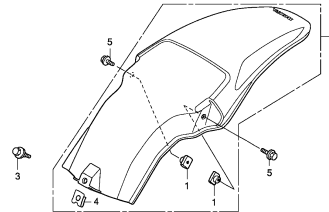


GBFEP1900

F-20

F12

REAR FENDER

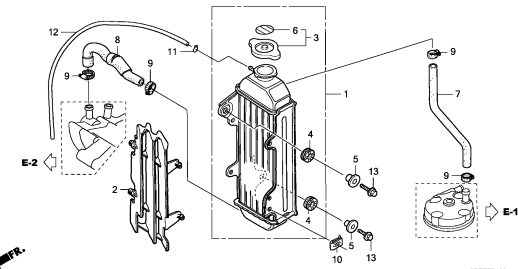


GBFEP2000

F-21

F13

RADIATOR

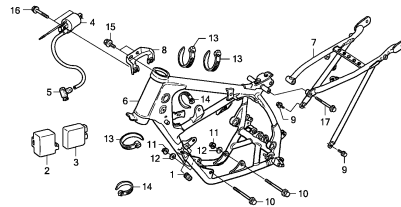


GBFEP2100

F-22

F14

FRAME BODY

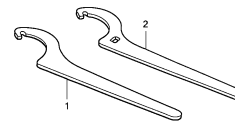


GBFEP2200

F-23

F15

TOOLS

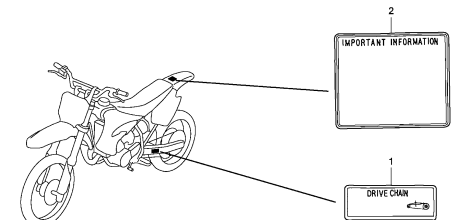


GBFEP2300

F-24

F16

CAUTION LABEL

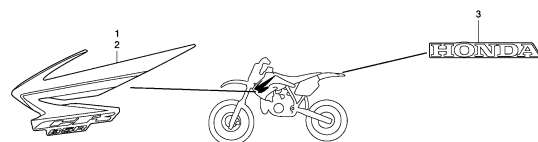


GBFEP2400

F-25

G 1

MARK



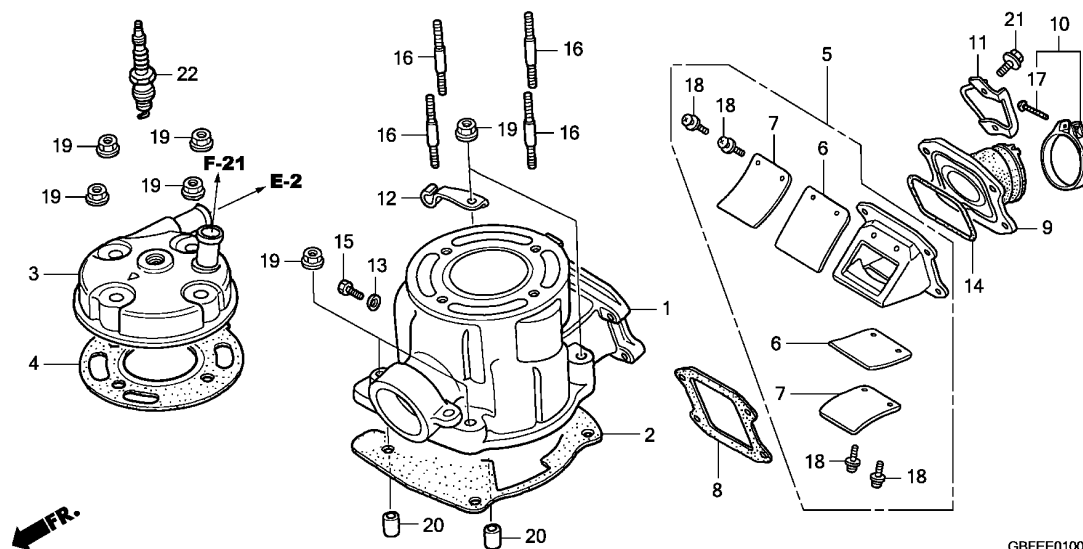
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3

E-1

CYLINDER HEAD

D 1



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111A5	CYLINDER	1.7
2	111102	GASKET, CYLINDER	1.1
3	111106	HEAD, CYLINDER	0.7
4	111115	GASKET, CYLINDER HEAD	0.6
5		(6,8)	
5	311115	REED VALVE ASSY., CARBURETOR -	0.5
9		(14)	
9	311131	INSULATOR, THROTTLE BODY/	
		CARBURETOR	0.4
22	614130	PLUG, SPARK	0.1

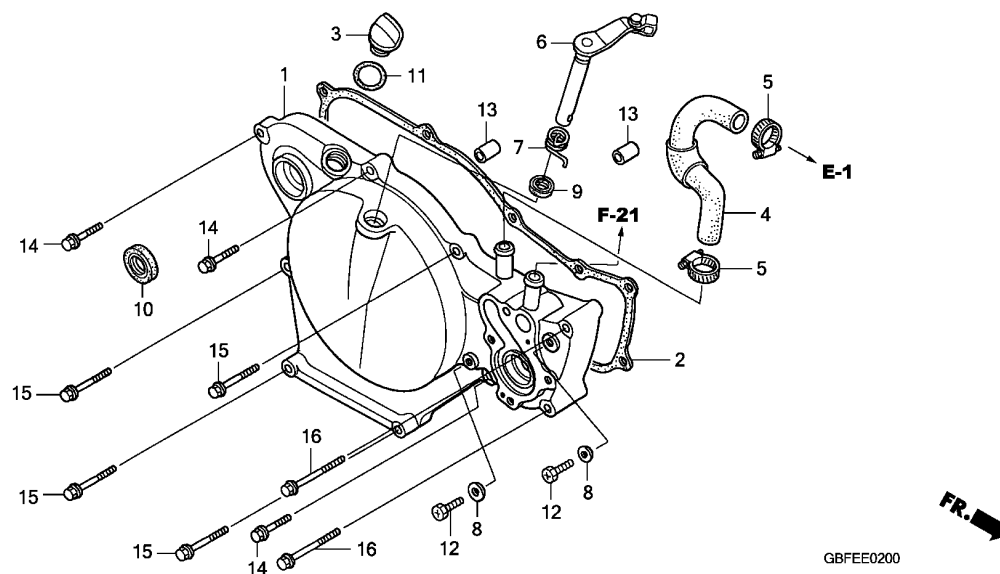
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	12110-GBF-B40	CYLINDER COMP. A	1	1		
2	12191-GBF-B40	GASKET, CYLINDER	1	1		
3	12201-GBF-B40	HEAD, CYLINDER	1	1		
4	12251-GBF-B01	GASKET, CYLINDER HEAD	1	1		
5	14100-GBF-B41	VALVE ASSY., REED	1	1		
6	14111-GBF-B41	REED VALVE ONLY	2	2		
7	14121-GC4-601	STOPPER, REED VALVE	2	2		
8	14132-GBF-B40	GASKET A, REED VALVE	1	1		
9	16220-GC4-600	INSULATOR, CARBURETOR	1	1		
10	16223-GBF-830	BAND, INSULATOR	1	1		
11	19510-GBF-B40	CLAMP COMP., WATER HOSE	1	1		
12	22821-GBF-830	RECEIVER, CLUTCH CABLE	1	1		
13	90543-273-000	PACKING, FR. FORK DRAIN COCK	1	1		
14	91305-GC4-601	O-RING, SPECIAL (ARAI)	1	1		
15	92301-06010-0A	BOLT, RECESSED, 6X10	1	1		
16	92700-08050-0E	BOLT, STUD, 8X50	4	4		
17	93500-04025-0G	SCREW, PAN, 4X25	1	1		
18	93892-03006-08	SCREW-WASHER, 3X6	4	4		
19	94050-08000	NUT, FLANGE, 8MM	8	8		
20	94301-10160	DOWEL PIN, 10X16	2	2		
21	96001-06020-00	BOLT, FLANGE, 6X20	4	4		
22	98079-60679	PLUG, SPARK (BR10EG) (NGK) ...	1	1		

2

E-2

RIGHT CRANKCASE COVER

D 2



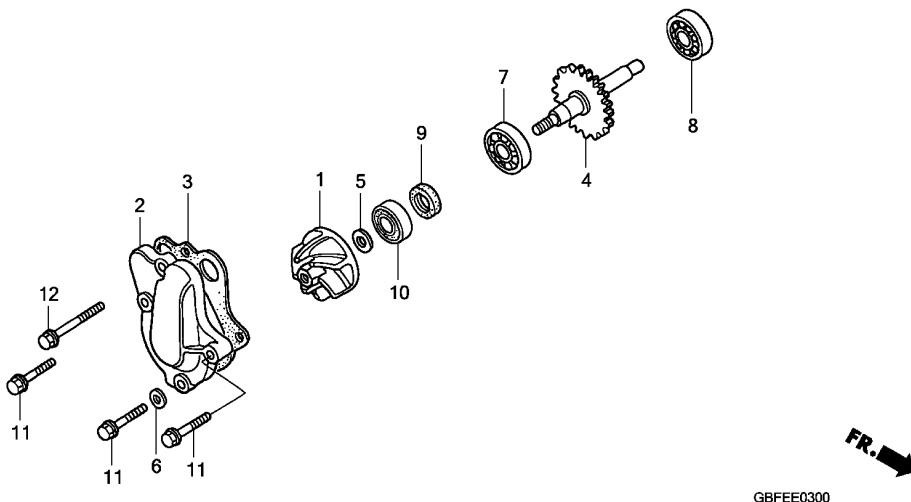
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110159	COVER, CRANKCASE :RIGHT	1.1
2	110158	GASKET, CRANKCASE COVER :RIGHT	0.7
4	114100	HOSE, WATER PUMP	0.3
6		(7)	
	2121A7	LEVER, CLUTCH	0.7
10	112105	OIL SEAL, KICK STARTER SPINDLE	0.7

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
1	11330-GBF-J20	COVER COMP., R. CRANKCASE ...	1	1		
2	11393-GBF-830	GASKET, R. CRANKCASE COVER ..	1	1		
3	15611-KA3-710	CAP, OIL FILLER	1	1		
4	19501-GBF-B40	HOSE, WATER	1	1		
5	19505-KS6-700	CLAMP A, WATER HOSE	2	2		
6	22810-GBF-B40	LEVER COMP., CLUTCH	1	1		
7	22815-GC4-600	SPRING, CLUTCH LEVER	1	1		
8	90543-273-000	PACKING, FR. FORK DRAIN COCK	2	2		
9	91204-KK0-003	OIL SEAL, 12X18X5 (ARAI)	1	1		
10	91211-671-003	OIL SEAL, 15X25X6	1	1		
11	91370-461-000	O-RING, 11.9X2.2	1	1		
12	92301-06010-0A	BOLT, RECESSED, 6X10	2	2		
13	94301-08140	DOWEL PIN, 8X14	2	2		
14	96001-06028-00	BOLT, FLANGE, 6X28	3	3		
15	96001-06035-00	BOLT, FLANGE, 6X35	4	4		
16	96001-06050-00	BOLT, FLANGE, 6X50	2	2		

E-3

WATER PUMP

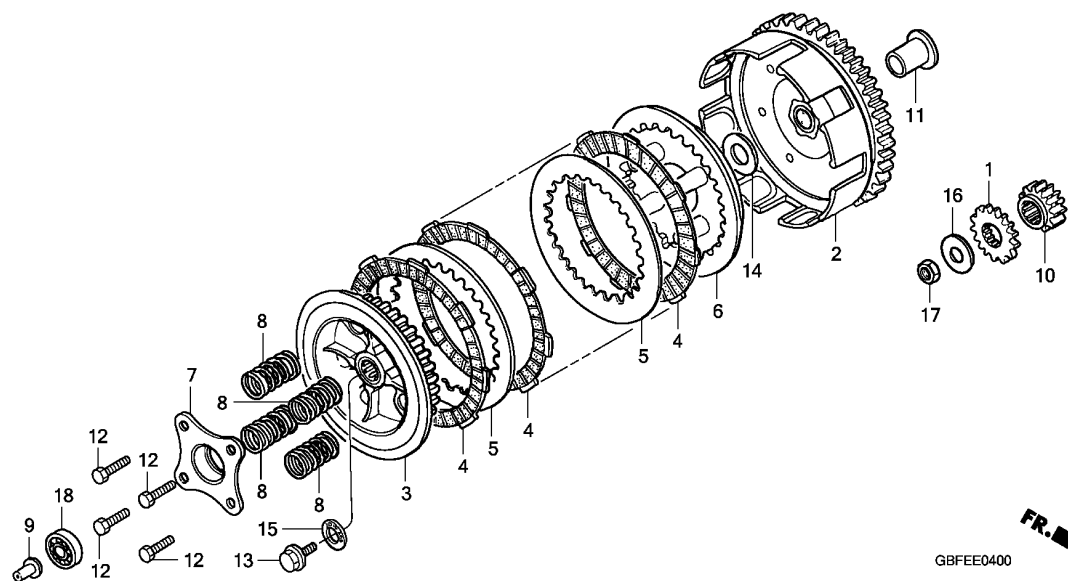
D 3



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	114105	IMPELLER, WATER PUMP	0.4
2		(3)	
	1141B0	COVER, WATER PUMP	0.3
4	1141E7	SHAFT, WATER PUMP	0.9
7		(9)	
	1141F3	BEARING, WATER PUMP :COVER SIDE	1.0
8	1141F2	BEARING, WATER PUMP :CASE SIDE	0.9
10	114110	MECHANICAL SEAL, WATER PUMP ..	1.1

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
1	19215-GC4-731	IMPELLER, WATER PUMP	1	1		
2	19221-GBF-B40	COVER, WATER PUMP	1	1		
3	19229-GBF-830	GASKET, WATER PUMP	1	1		
4	19230-GC4-730	SHAFT COMP., WATER PUMP (25T)	1	1		
5	90447-KE1-000	WASHER, SEALING, 7MM	1	1		
6	90543-273-000	PACKING, FR. FORK DRAIN COCK	1	1		
7	91001-KA4-003	BEARING, RADIAL BALL, 12X28X7 (NTN)	1	1		
8	91006-GC4-731	BEARING, RADIAL BALL, 7X22X7	1	1		
9	91201-035-013	OIL SEAL, 12X21X4(NOK)	1	1		
10	91211-KA3-761	SEAL, WATER PUMP (NOK)	1	1		
11	96001-06022-00	BOLT, FLANGE, 6X22	3	3		
12	96001-06065-00	BOLT, FLANGE, 6X65	1	1		

2



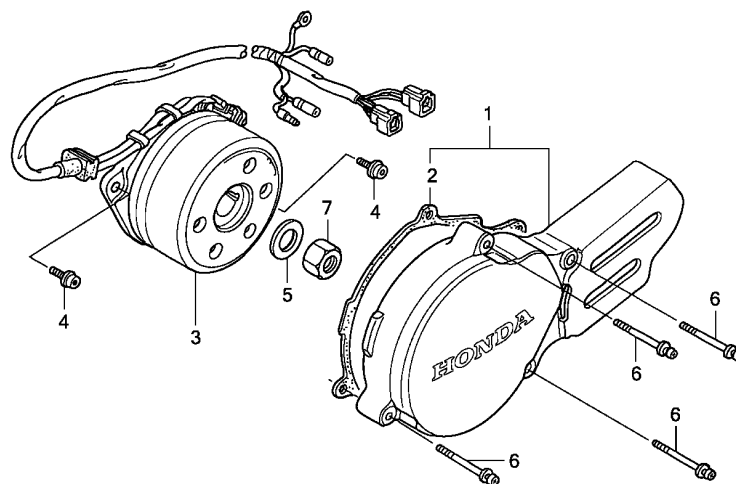
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101F8	GEAR, WATER PUMP DRIVE	0.8
2		(11)	
2	2121A0	OUTER, CLUTCH	1.0
3	212112	CENTER, CLUTCH	0.9
4		(5)	
4	2121A1	DISC, CLUTCH FRICTION	0.9
		.NOTE: Same time for two units or more	
6	2121A3	PLATE, CLUTCH PRESSURE	0.9
8		(7,18)	
8	212107	SPRING, CLUTCH	0.8
		.NOTE: Same time for two units or more	
9	2121B6	ROD, CLUTCH LIFTER	0.7
10	211105	GEAR, PRIMARY DRIVE	1.0

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	19233-GC4-730	GEAR, WATER PUMP DRIVE (20T)	1	1		
2	22100-GC4-600	OUTER COMP., CLUTCH	1	1		
3	22121-GBF-830	CENTER, CLUTCH	1	1		
4	22201-GBF-B40	DISK, CLUTCH FRICTION	5	5		
5	22311-KN4-680	PLATE, CLUTCH	4	4		
6	22350-GS2-000	PLATE, CLUTCH PRESSURE	1	1		
7	22361-166-000	PLATE, CLUTCH LIFTER	1	1		
8	22401-GBF-830	SPRING, CLUTCH	4	4		
9	22847-166-000	ROD, CLUTCH LIFTER	1	1		
10	23121-GC4-710	GEAR, PRIMARY DRIVE (17T) ...	1	1		
11	28242-GC4-600	COLLAR, 17X32.5	1	1		
12	90001-HN0-670	BOLT, HEX., 6X25	4	4		
13	90002-GC4-710	BOLT, HEX., 10X28	1	1		
14	90401-GC4-730	WASHER, PLAIN, 17MM	1	1		
15	90403-GBF-830	WASHER, PLAIN, 10X22	1	1		
16	90404-GS2-000	WASHER, SPRING, 12MM	1	1		
17	94001-12200-0S	NUT, HEX., 12MM	1	1		
18	96100-60000-00	BEARING, RADIAL BALL, 6000 ..	1	1		

E-5

LEFT CRANKCASE COVER

D 5



GBFEE0500

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2)	
1101A6		COVER, CRANKCASE :LEFT	0.1
3 613101		ALTERNATOR	0.5

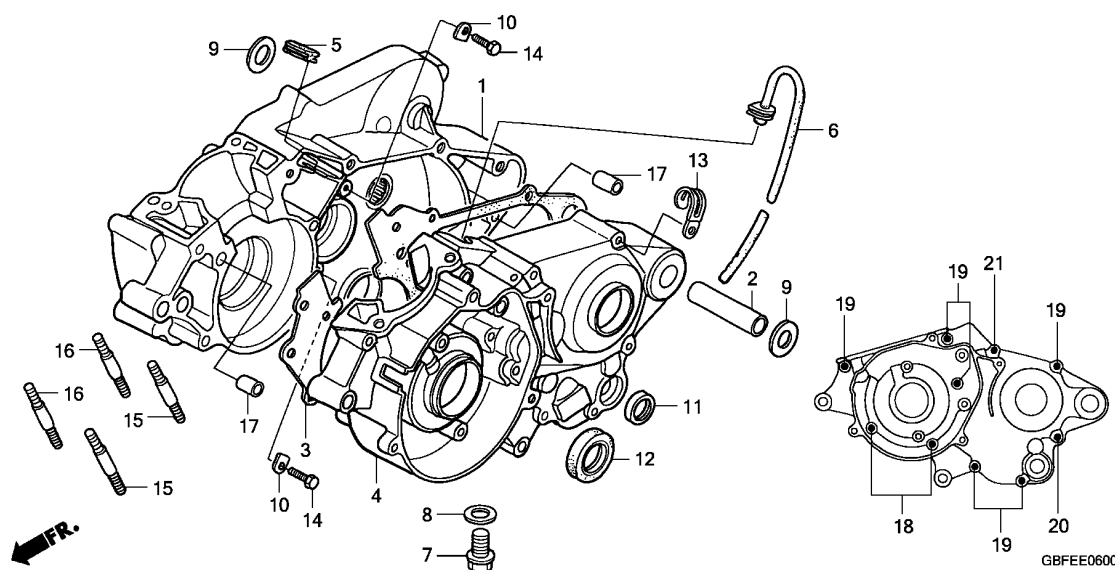
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
1	11340-GBF-830	COVER ASSY., L. CRANKCASE ...	1	1		
2	11342-GC4-710	GASKET, L. COVER	1	1		
3	31100-GBF-B41	GENERATOR, FLYWHEEL TYPE A.C.	1	1		
4	90071-MG8-000	BOLT, FLANGE SOCKET, 6X16 ...	2	2		
5	90437-611-000	WASHER, PLAIN, 12MM	1	1		
6	93891-06035-00	SCREW-WASHER, 6X35	4	4		
7	94001-12200-0S	NUT, HEX., 12MM	1	1		

2

E-6

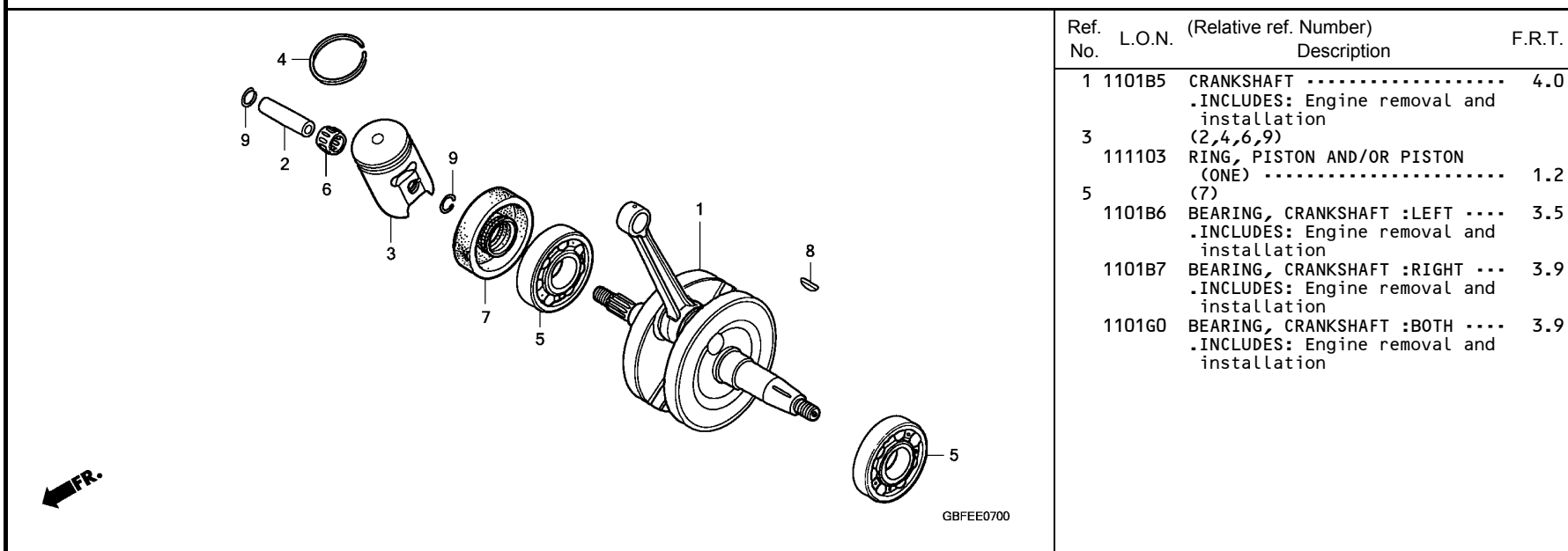
CRANKCASE

D 6



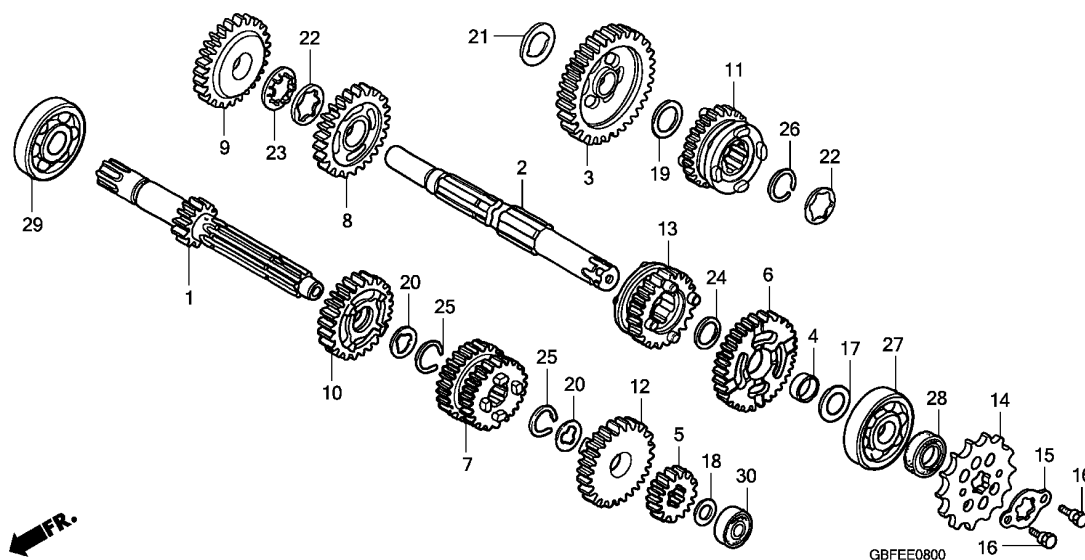
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110120	CRANKCASE :RIGHTINCLUDES: Engine removal and installation	4.1
	1101A2	CRANKCASE :BOTHINCLUDES: Engine removal and installation	4.5
3	110110	GASKET, CRANKCASEINCLUDES: Engine removal and installation	3.5
4	110115	CRANKCASE :LEFTINCLUDES: Engine removal and installation	3.9
	1101A2	CRANKCASE :BOTHINCLUDES: Engine removal and installation	4.5
11	1101F9	OIL SEAL, GEARSHIFT SPINDLE ..	1.0
12	110130	OIL SEAL, CRANKSHAFTINCLUDES: Engine removal and installation	3.5

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	11100-GBF-B40	CRANKCASE COMP., R.	1	1		
2	11104-GC4-000	COLLAR, 17MM	1	1		
3	11191-GBF-830	GASKET, CRANKCASE	1	1		
4	11200-GBF-B40	CRANKCASE COMP., L.	1	1		
5	11206-GC4-700	GROMMET, BREATHER	1	1		
6	11211-GC4-701	TUBE, BREATHER	1	1		
7	90015-KA3-711	BOLT, SPECIAL, 12MM	1	1		
8	90407-259-000	PACKING, DRAIN COCK, 12.5X20	1	1		
9	90412-GC4-600	WASHER, 14.2X30.5	2	2		
10	90441-KA4-700	PLATE, BEARING HOLDER	2	2		
11	91202-444-023	OIL SEAL, 14X24X6(ARAI)	1	1		
12	91205-GC4-711	OIL SEAL, 20X32X7(NOK)	1	1		
13	91413-679-000	CLIP, 2X70	1	1		
14	92101-06016-0A	BOLT, HEX., 6X16	2	2		
15	92700-08050-0E	BOLT, STUD, 8X50	2	2		
16	92700-08055-0E	BOLT, STUD, 8X55	2	2		
17	94301-08200	DOWEL PIN, 8X20	2	2		
18	96001-06035-00	BOLT, FLANGE, 6X35	2	2		
19	96001-06055-00	BOLT, FLANGE, 6X55	6	6		
20	96001-06060-00	BOLT, FLANGE, 6X60	1	1		
21	96001-06070-00	BOLT, FLANGE, 6X70	1	1		



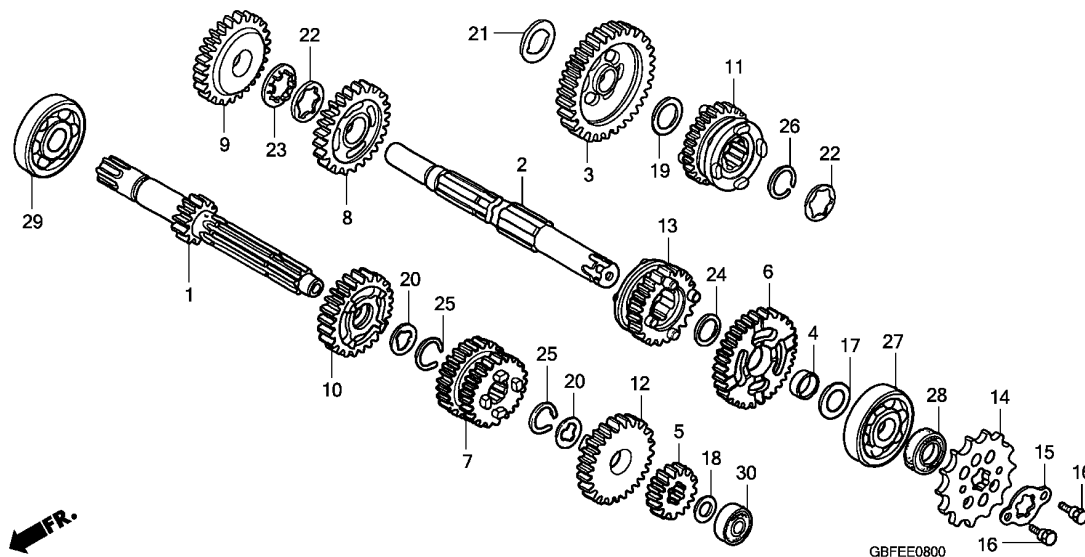
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101B5	CRANKSHAFTINCLUDES: Engine removal and installation (2,4,6,9)	4.0
3	111103	RING, PISTON AND/OR PISTON (ONE)	1.2
5	1101B6	BEARING, CRANKSHAFT :LEFTINCLUDES: Engine removal and installation	3.5
	1101B7	BEARING, CRANKSHAFT :RIGHTINCLUDES: Engine removal and installation	3.9
	1101G0	BEARING, CRANKSHAFT :BOTHINCLUDES: Engine removal and installation	3.9

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	13000-GBF-B40	CRANKSHAFT COMP.	1	1		
2	13111-GC4-600	PIN, PISTON	1	1		
3	13120-GBF-B40	PISTON COMP. B	1	1		
4	13121-GBF-B41	RING, PISTON TOP	1	1		
5	91002-466-008	BEARING, RADIAL BALL, 63/22 (NTN)	2	2		
6	91102-GC4-601	BEARING, CONNECTING ROD SMALL END	1	1		
7	91206-GC4-711	OIL SEAL, 22X40X8	1	1		
8	94401-25140	KEY, WOODRUFF, 25X14	1	1		
9	94601-14000	CLIP, PISTON PIN, 14MM	2	2		



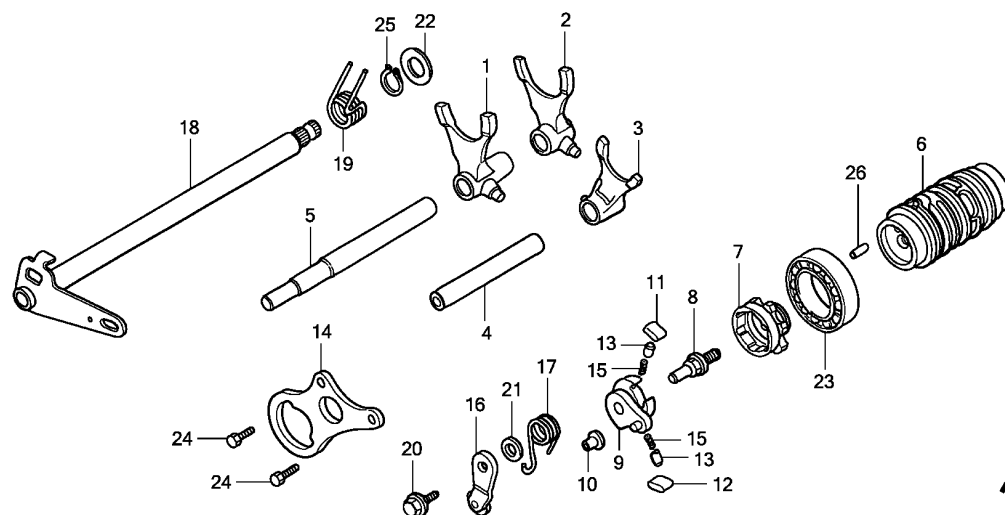
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(5,7,10,12)	
210141		MAINSHAFT, TRANSMISSIONINCLUDES: Engine removal and installation	3.8
210141A		.Replace countershaft add	0.2
2		(3,6,8,9,11,13)	
210142		COUNTERSHAFT, TRANSMISSIONINCLUDES: Engine removal and installation	3.8
210142A		.Replace mainshaft add	0.2
14	213135	SPROCKET, DRIVE	0.2
27	2101C7	BEARING, COUNTERSHAFT :LEFT .. .INCLUDES: Engine removal and installation	3.7
2101D4		BEARING, MAINSHAFT AND COUNTERSHAFT :ALL	4.4
		.INCLUDES: Engine removal and installation	
29	2101C5	BEARING, MAINSHAFT :RIGHTINCLUDES: Engine removal and installation	4.1
		2101C6 BEARING, MAINSHAFT :BOTHINCLUDES: Engine removal and installation	4.3
+			

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	23211-GBF-830	MAINSHAFT, TRANSMISSION (15T)	1	1		
2	23221-GC4-600	COUNTERSHAFT, TRANSMISSION ..	1	1		
3	23420-GBF-B40	GEAR COMP., COUNTERSHAFT LOW (34T)	1	1		
4	23431-166-600	BUSH, 17MM	1	1		
5	23441-GC4-730	GEAR, MAINSHAFT SECOND (18T)	1	1		
6	23451-GBF-B40	GEAR, COUNTERSHAFT SECOND (31T)	1	1		
7	23461-GBF-B40	GEAR, MAINSHAFT THIRD & FOURTH (20T/23T)	1	1		
8	23471-GBF-B40	GEAR, COUNTERSHAFT THIRD (28T)	1	1		
9	23481-GC4-600	GEAR, COUNTERSHAFT FOURTH (27T)	1	1		
10	23491-GBF-B40	GEAR, MAINSHAFT FIFTH (24T) -	1	1		
11	23501-GBF-B40	GEAR, COUNTERSHAFT FIFTH (25T)	1	1		
12	23511-GBF-B40	GEAR, MAINSHAFT SIXTH (25T) -	1	1		
13	23515-GBF-B40	GEAR, COUNTERSHAFT SIXTH (23T)	1	1		
14	23800-GC4-600	SPROCKET, DRIVE (15T)	1	1		
15	23802-GC4-601	PLATE, DRIVE SPROCKET FIXING	1	1		
16	90084-041-000	BOLT, DRIVE SPROCKET FIXING -	2	2		
17	90446-357-000	WASHER, THRUST, 17.2MM	1	1		
18	90452-166-600	WASHER, THRUST, 12MM	1	1		
19	90452-437-000	WASHER, THRUST, 16.5MM	1	1		
20	90461-115-000	WASHER, SPLINE, 17MM	2	2		
21	90463-166-000	WASHER, THRUST, 15MM	1	1		



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+29	2101D4	BEARING, MAINSHAFT AND COUNTERSHAFT :ALLINCLUDES: Engine removal and installation	4.4
30	2101C2	BEARING, MAINSHAFT :LEFTINCLUDES: Engine removal and installation	3.7
	2101C6	BEARING, MAINSHAFT :BOTHINCLUDES: Engine removal and installation	4.3
	2101D4	BEARING, MAINSHAFT AND COUNTERSHAFT :ALLINCLUDES: Engine removal and installation	4.4

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
22	90464-166-000	WASHER A, SPLINE, 19MM	2	2		
23	90465-166-600	WASHER, LOCK, 19MM	1	1		
24	90466-166-600	WASHER, THRUST, 17MM	1	1		
25	90601-001-000	CIRCLIP, EXTERNAL, 17MM	2	2		
26	90602-166-010	CIRCLIP, 19MM	1	1		
27	91007-GC4-701	BEARING, RADIAL BALL, 6303 ..	1	1		
28	91201-415-013	OIL SEAL, 17X28X7 (ARAI)	1	1		
29	96120-62030-00	BEARING, RADIAL BALL, 6203 ..	1	1		
30	96140-60010-00	BEARING, RADIAL BALL, 6001 ..	1	1		



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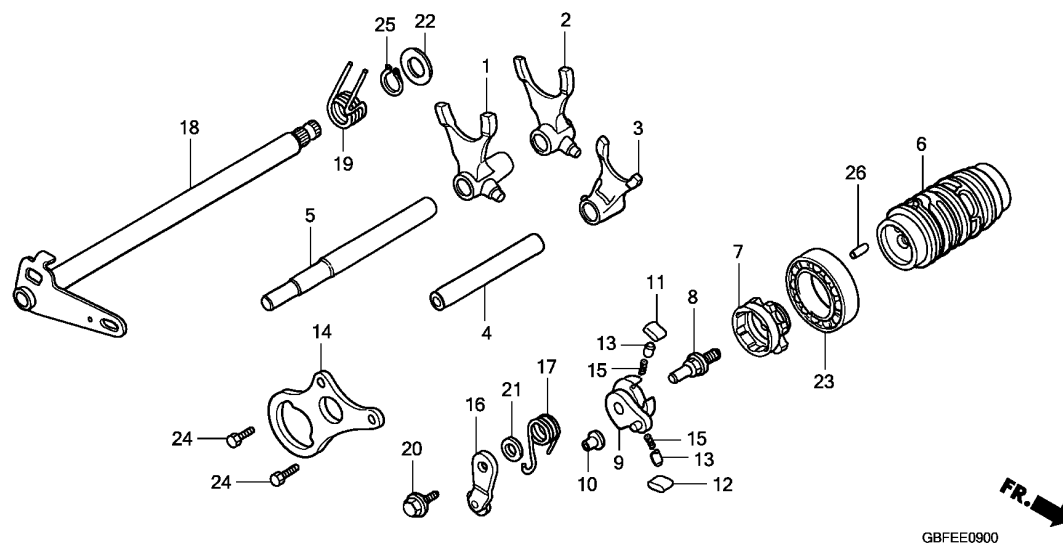
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2,3,4,5)	
210112		FORK, GEARSHIFTNOTE: Same time for two units or more .INCLUDES: Engine removal and installation	3.7
6		(23)	
2101A9		DRUM, GEARSHIFTINCLUDES: Engine removal and installation	3.8
7		CENTER, GEARSHIFT DRUM	1.2
9		(11,12,13,15)	
2101B3		SHIFTER, GEARSHIFT DRUM	1.1
14		2101B4	
16		PLATE, GUIDE (17)	1.1
210125		STOPPER OR SPRING, SHIFT DRUM (19)	1.1
18		210122	
		SPINDLE, GEARSHIFT	1.1

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	24211-GBF-B40	FORK, R. GEARSHIFT	1	1		
2	24221-GBF-B40	FORK, L. GEARSHIFT	1	1		
3	24231-GBF-B40	FORK, CENTER GEARSHIFT	1	1		
4	24265-GC4-710	SHAFT, GEARSHIFT FORK MAIN ..	1	1		
5	24266-GC4-710	SHAFT, GEARSHIFT FORK (C) ...	1	1		
6	24301-GBF-B40	DRUM, GEARSHIFT	1	1		
7	24312-KA3-741	CENTER, GEARSHIFT DRUM	1	1		
8	24315-KA3-710	PIN, SHIFTER	1	1		
9	24321-KT7-752	SHIFTER, DRUM	1	1		
10	24322-HA0-000	COLLAR, SHIFTER	1	1		
11	24324-KA3-711	PAWL A, RATCHET	1	1		
12	24325-KA3-711	PAWL B, RATCHET	1	1		
13	24326-KBH-901	PLUNGER, PAWL	2	2		
14	24328-GC4-730	PLATE, GUIDE	1	1		
15	24329-KA3-740	SPRING, PAWL PLUNGER	2	2		
16	24430-KA3-740	STOPPER COMP., DRUM	1	1		
17	24435-KA3-710	SPRING, DRUM STOPPER	1	1		
18	24610-GC4-710	SPINDLE COMP., GEARSHIFT ...	1	1		
19	24651-KA3-710	SPRING, SHIFT RETURN	1	1		
20	90023-041-010	BOLT, GEARSHIFT DRUM STOPPER ARM PIVOT	1	1		
21	90417-360-000	WASHER, DRUM STOPPER	1	1		
22	90428-958-000	WASHER B, THRUST, 14MM	1	1		
23	91004-GC4-731	BEARING, RADIAL BALL, 25X42X9 (NTN)	1	1		

E-9

GEARSHIFT DRUM

D11



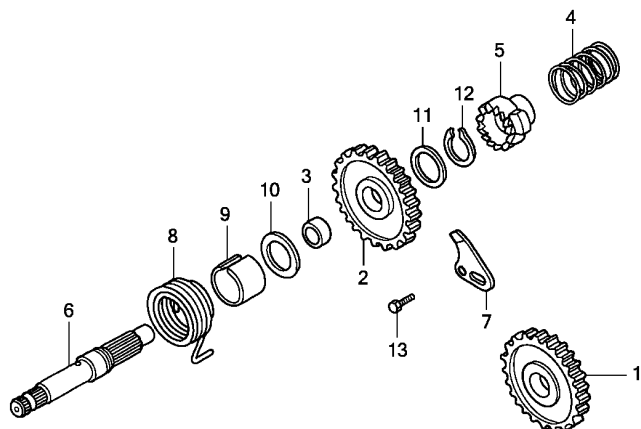
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
24	93301-06016-0A	BOLT, HEX., 6X16	2	2		
25	94510-14000	CIRCLIP, EXTERNAL, 14MM	1	1		
26	96220-40080	ROLLER, 4X8	1	1		

2

E-10

KICK STARTER SPINDLE

D12



GBFEE1000

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	612135	GEAR, STARTER IDLE	0.9
2	1121A0	PINION, KICK STARTER	1.0
6		(4,5,8,9)	
	1121A2	SPINDLE, KICK STARTER	1.0

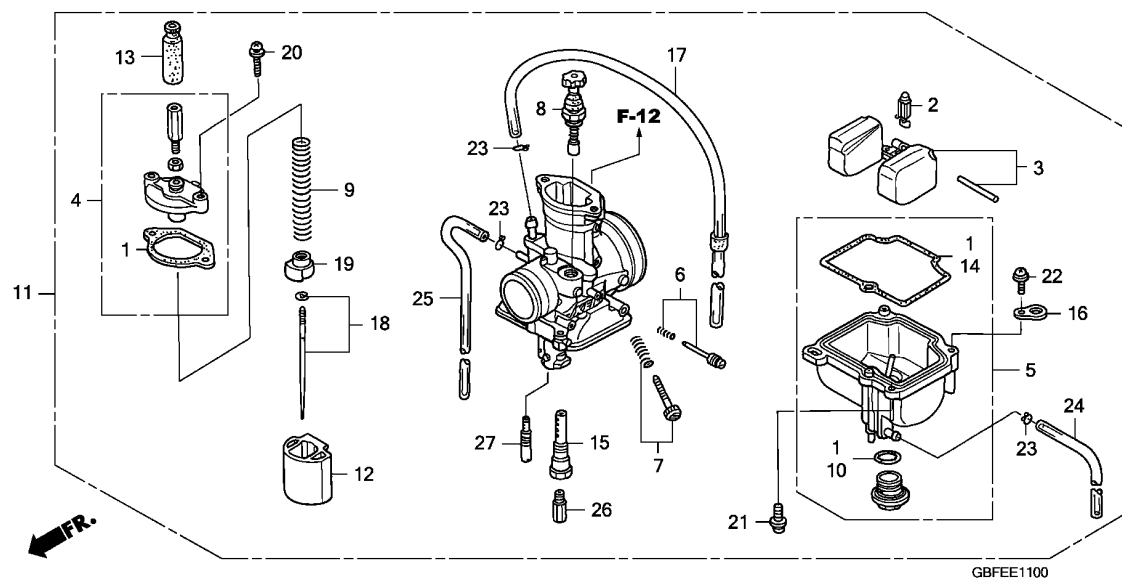
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
1	23531-GC4-600	GEAR, IDLE STARTER (23T)	1	1		
2	28211-GC4-600	PINION, KICK STARTER (25T) ..	1	1		
3	28212-GC4-700	BUSH, 17MM	1	1		
4	28223-GC4-700	SPRING, RATCHET	1	1		
5	28241-KA3-710	RATCHET, STARTER	1	1		
6	28251-GC4-700	SPINDLE, KICK STARTER	1	1		
7	28259-GC4-700	PLATE, RATCHET GUIDE	1	1		
8	28281-GC4-700	SPRING, KICK STARTER	1	1		
9	28282-GC4-600	COLLAR, KICK SPRING	1	1		
10	90412-187-000	WASHER, THRUST, 15MM	1	1		
11	90452-GC4-700	WASHER, THRUST, 17.2X22X1 ...	1	1		
12	90601-001-000	CIRCLIP, EXTERNAL, 17MM	1	1		
13	93301-06016-0A	BOLT, HEX., 6X16	1	1		

D13



2

33

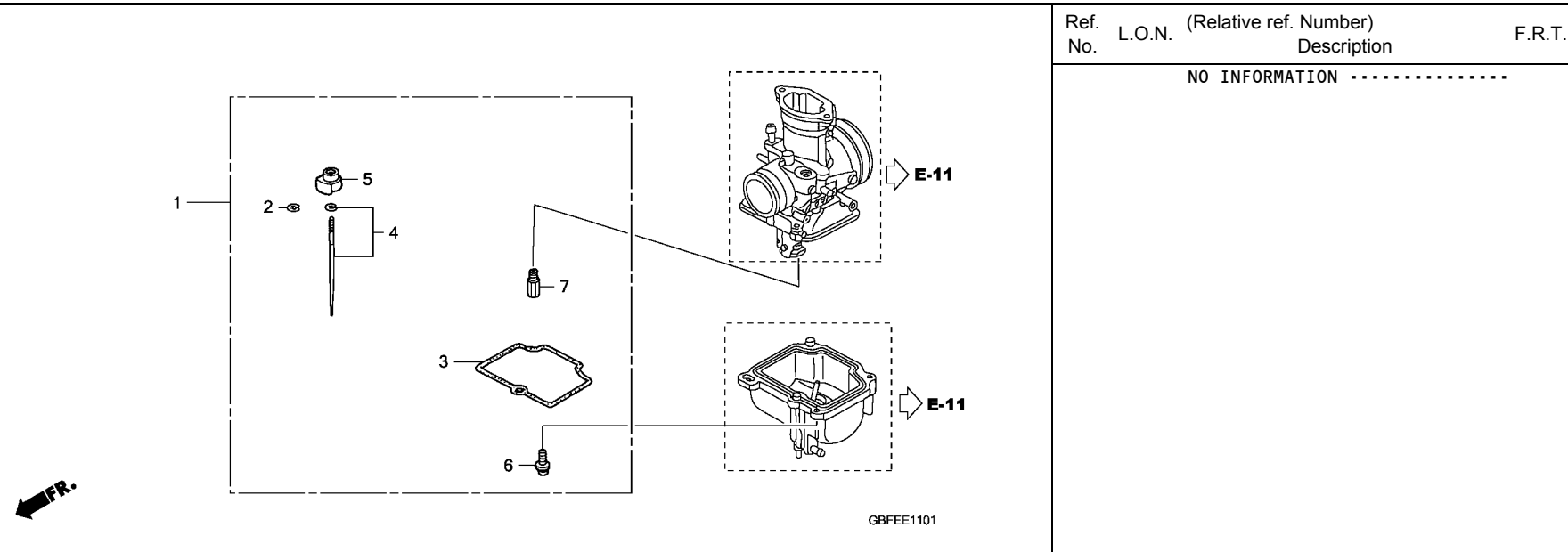


Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
25	95003-07038-31	TUBE, VINYL, 4X7X380 (95003-07001-60M)	1	1		
26	99101-357-1420	JET, MAIN, #142	1	1		
27	99103-GBF-0400	JET, SLOW, #40	(1)	(1)		
	99103-GBF-0420	JET, SLOW, #42	(1)	(1)		
	99103-GBF-0450	JET, SLOW, #45	1	1		
	99103-GBF-0480	JET, SLOW, #48	(1)	(1)		
	99103-GBF-0500	JET, SLOW, #50	(1)	(1)		

E-11-1

CARBURETOR O.P. KIT

D15



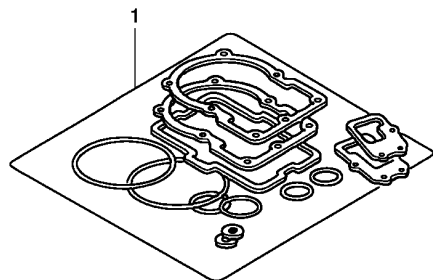
Ref. No.	Part No.	Description	Reqd. QTY CR85R CR85RB 7 7	Serial No.	Parts catalogue code
1	16020-GBF-B41	PARTS KIT, CARBURETOR OPTIONAL	(1) (1)		
2	16115-169-004	CLIP, BAR	(20) (20)		
3	16163-GBF-B41	GASKET, FLOAT CHAMBER	(5) (5)		
4	16201-GBF-B41	NEEDLE SET, JET (NFSE)	(1) (1)		
	16203-GBF-B41	NEEDLE SET, JET (NFSG)	(1) (1)		
	16231-GBF-B41	NEEDLE SET, JET (NBKE)	(1) (1)		
	16232-GBF-B41	NEEDLE SET, JET (NBKF)	(1) (1)		
	16233-GBF-B41	NEEDLE SET, JET (NBKG)	(1) (1)		
5	16212-GBF-B41	PLATE, NEEDLE CLIP	(2) (2)		
6	90002-GBF-B41	SCREW-WASHER, 4X16	(10) (10)		
7	99101-357-1300	JET, MAIN, #130	(1) (1)		
	99101-357-1320	JET, MAIN, #132	(1) (1)		
	99101-357-1350	JET, MAIN, #135	(1) (1)		
	99101-357-1380	JET, MAIN, #138	(1) (1)		
	99101-357-1400	JET, MAIN, #140	(1) (1)		
	99101-357-1450	JET, MAIN, #145	(1) (1)		
	99101-357-1480	JET, MAIN, #148	(1) (1)		
	99101-357-1500	JET, MAIN, #150	(1) (1)		
	99101-357-1520	JET, MAIN, #152	(1) (1)		
	99101-357-1550	JET, MAIN, #155	(1) (1)		

2

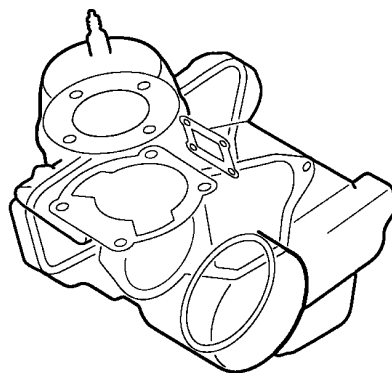
EOP-1

GASKET KIT

D16



FR.



ENG3X0003A

Ref. No.	L.O.N. (Relative ref. Number)	Description	F.R.T.
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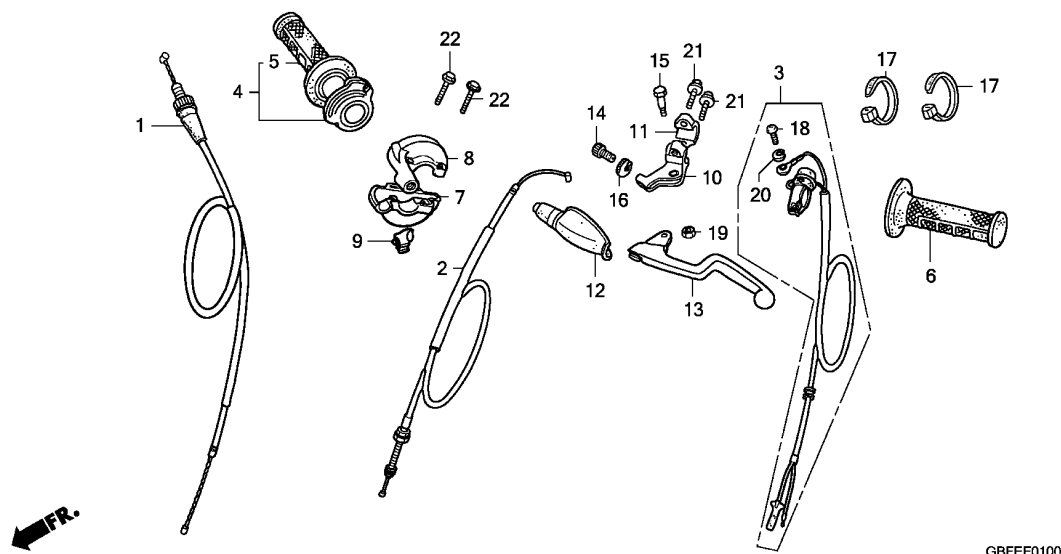
NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	06111-GBF-B40	GASKET KIT				
		(COMPONENT PARTS)				
	11191-GBF-830	GASKET, CRANKCASE	1	1		
	11342-GC4-710	GASKET, L. COVER	1	1		
	11393-GBF-830	GASKET, R. CRANKCASE COVER ..	1	1		
	12191-GBF-B40	GASKET, CYLINDER	1	1		
	12251-GBF-B01	GASKET, CYLINDER HEAD	1	1		
	14132-GBF-B40	GASKET A, REED VALVE	1	1		
	19229-GBF-830	GASKET, WATER PUMP	1	1		
	90407-259-000	PACKING, DRAIN COCK, 12.5X20	1	1		
	90447-KE1-000	WASHER, SEALING, 7MM	1	1		
	90543-273-000	PACKING, FR. FORK DRAIN COCK	4	4		
	91304-GBF-K41	O-RING, 37.5MM	2	2		
	91305-GC4-601	O-RING, SPECIAL (ARAI)	1	1		
	91370-461-000	O-RING, 11.9X2.2	1	1		

F-1

SWITCH/CABLE

E 1

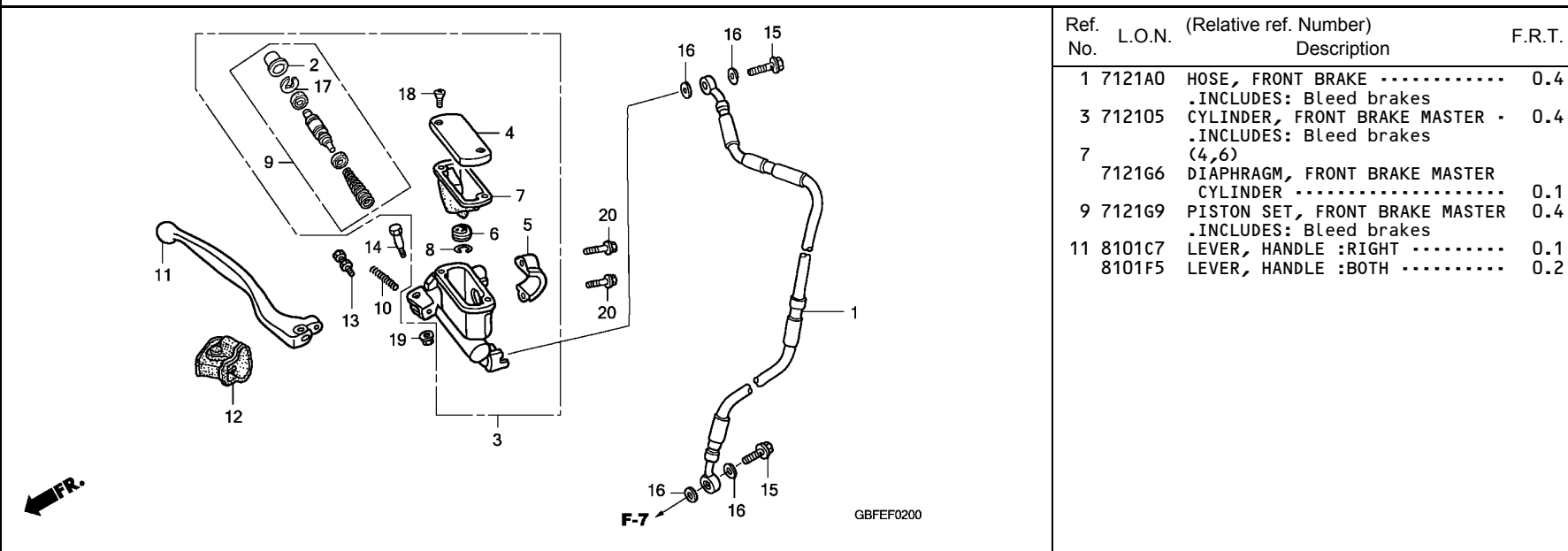


GBFEF0100

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	811100	CABLE, THROTTLE	0.2
2	811115	CABLE, CLUTCH	0.2
3	6151D8	SWITCH, ENGINE STOP	0.2
4	810150	GRIP, THROTTLE	0.1
5	8101C1	GRIP, HANDLE :RIGHT	0.2
6	8101C0	GRIP, HANDLE :LEFT	0.1
8	810155	HOUSING, THROTTLE	0.1
10	8101C8	BRACKET, HANDLE LEVER :LEFT ..	0.2
13	8101C6	LEVER, HANDLE :LEFT	0.1
	8101F5	LEVER, HANDLE :BOTH	0.2

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	17910-GBF-K40	CABLE COMP., THROTTLE	1	1		
2	22870-GBF-K40	CABLE COMP., CLUTCH	1	1		
3	35130-GBF-B40	SWITCH ASSY., KILL	1	1		
4	53140-GBF-J60	GRIP COMP., THROTTLE	1	1		
5	53165-GBF-J60	GRIP, R. HANDLE	1	1		
6	53166-GBF-J60	GRIP, L. HANDLE	1	1		
7	53167-GC4-830	HOUSING A, GRIP	1	1		
8	53168-GC4-830	HOUSING B, GRIP	1	1		
9	53169-GC4-730	SLIDER, THROTTLE CABLE	1	1		
10	53172-KAE-730	BRACKET, L. HANDLE LEVER	1	1		
11	53174-KCE-670	HOLDER, L. LEVER BRACKET	1	1		
12	53177-430-000	COVER, L. HANDLE LEVER	1	1		
13	53178-KZ4-A10	LEVER, L. STEERING HANDLE ...	1	1		
14	53192-203-000	BOLT, CLUTCH WIRE ADJUSTING ..	1	1		
15	90114-428-870	BOLT, HANDLE LEVER PIVOT	1	1		
16	90321-315-670	NUT, FIXING	1	1		
17	90650-KV6-003	BAND, WIRE	2	2		
18	93500-04012-1A	SCREW, PAN, 4X12	1	1		
19	94001-06000-0S	NUT, HEX., 6MM	1	1		
20	94111-04000	WASHER, SPRING, 4MM	1	1		
21	96001-06022-00	BOLT, FLANGE, 6X22	2	2		
22	96001-06025-07	BOLT, FLANGE, 6X25	2	2		

3



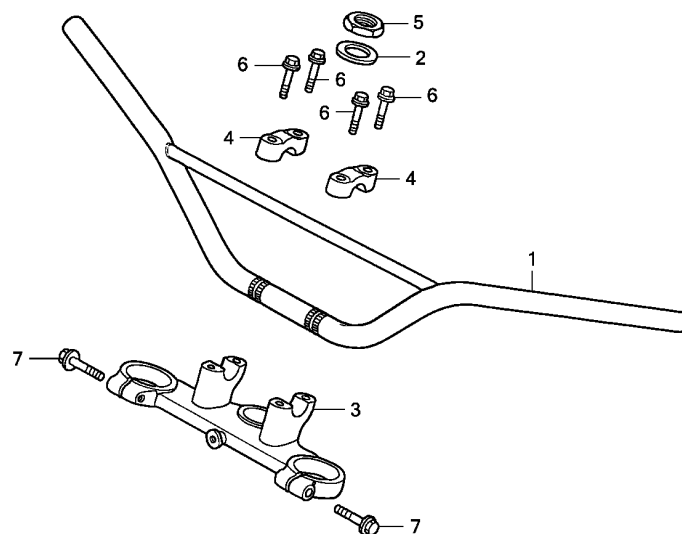
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	7121A0	HOSE, FRONT BRAKE	0.4
		.INCLUDES: Bleed brakes	
3	712105	CYLINDER, FRONT BRAKE MASTER	0.4
		.INCLUDES: Bleed brakes	
7	7121G6	DIAPHRAGM, FRONT BRAKE MASTER CYLINDER	0.1
9	7121G9	PISTON SET, FRONT BRAKE MASTER	0.4
		.INCLUDES: Bleed brakes	
11	8101C7	LEVER, HANDLE :RIGHT	0.1
	8101F5	LEVER, HANDLE :BOTH	0.2

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	45125-GBF-K41	HOSE, FR. BRAKE	1	1		
2	45504-KN5-006	BOOT COMP.	1	1		
3	45510-GBF-J01	CYLINDER SUB ASSY., FR. BRAKE MASTER (NISSIN)	1	1		
4	45513-KCE-671	CAP, MASTER CYLINDER	1	1		
5	45517-GW0-751	HOLDER, MASTER CYLINDER	1	1		
6	45518-KA3-731	SEPARATOR COMP.	1	1		
7	45520-KA3-731	DIAPHRAGM	1	1		
8	45523-KA3-731	RING	1	1		
9	45530-KCE-671	PISTON SET, MASTER CYLINDER	1	1		
10	53174-KN5-006	SPRING, BRAKE LEVER	1	1		
11	53175-KCE-670	LEVER, R. STEERING HANDLE ...	1	1		
12	53176-ML3-791	COVER, R. HANDLE LEVER	1	1		
13	90111-ML3-791	BOLT SET, ADJUSTER	1	1		
14	90114-166-006	BOLT, HANDLE LEVER PIVOT	1	1		
15	90145-MS9-612	BOLT, OIL, 10X22	2	2		
16	90545-300-000	WASHER, OIL BOLT	4	4		
17	90651-MA5-671	CIRCLIP	1	1		
18	93600-04012-16	SCREW, FLAT, 4X12	2	2		
19	94050-06000	NUT, FLANGE, 6MM	1	1		
20	96001-06022-00	BOLT, FLANGE, 6X22	2	2		

F-3

HANDLE PIPE

E 3



GBFEF0300

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	810100	PIPE, STEERING HANDLE	0.4
3	510110	BRIDGE, FORK TOP	0.3

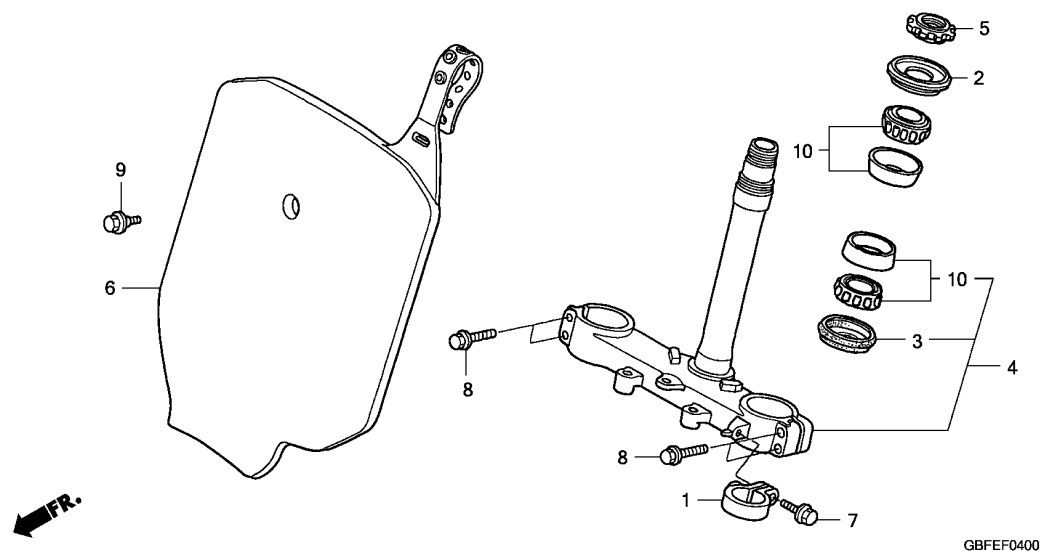
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	53100-GBF-K40ZA	PIPE, STEERING HANDLE *NH146M*	1	1		
		ACCURATE SILVER METALLIC				
2	53215-GF8-000	WASHER, DUST SEAL	1	1		
3	53230-GBF-830	BRIDGE, FORK TOP	1	1		
4	53231-KZ3-600	HOLDER, UPPER	2	2		
5	90304-425-000	NUT, STEERING STEM	1	1		
6	96400-08032-00	BOLT, FLANGE, 8X32	4	4		
7	96400-08035-00	BOLT, FLANGE, 8X35	2	2		

3

F-4

STEERING STEM

E 4



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
4	510100	STEM OR SHAFT ASSY., STEERING (2)	0.7
5	5101B2	THREAD, STEERING HEAD TOP	0.4
6	4131K8	PLATE, FRONT NUMBER (3)	0.1
10	5101B6	BEARING, HEAD PIPE :UPPER	0.7
	5101B7	BEARING, HEAD PIPE :LOWER	0.9
	5101C7	BEARING, HEAD PIPE :BOTH (3)	0.9

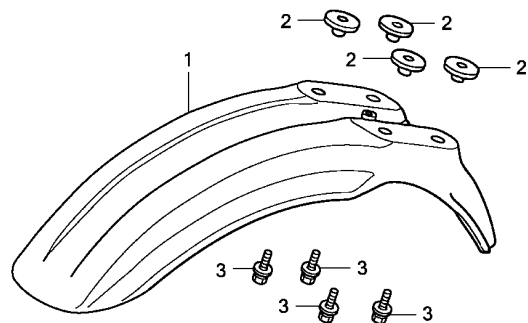
3

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
1	45468-KS7-830	GUIDE, FR. BRAKE HOSE	1	1		
2	53214-KA3-732	DUST SEAL, STEERING HEAD (ARAI)	1	1		
3	53214-MCJ-751	DUST SEAL, STEERING HEAD (ARAI)	1	1		
4	53219-GBF-K40	STEM SUB ASSY., STEERING	1	1		
5	53229-MN1-650	THREAD, STEERING HEAD TOP ...	1	1		
6	61136-GBF-831ZB	PLATE, FR. NUMBER *NH196*.....ROSS WHITE	1	1		
7	90106-MJO-000	BOLT, FLANGE, 6X16	1	1		
8	90107-KFO-000	BOLT, FLANGE, 8X40	4	4		
9	90112-GC3-000	BOLT, SPECIAL, 5MM	1	1		
10	91015-425-832	BEARING, HEAD PIPE UPPER (NACHI)	2	2		

F-5

FRONT FENDER

E 5



GBFEF0500

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4131B7	FENDER, FRONT	0.1

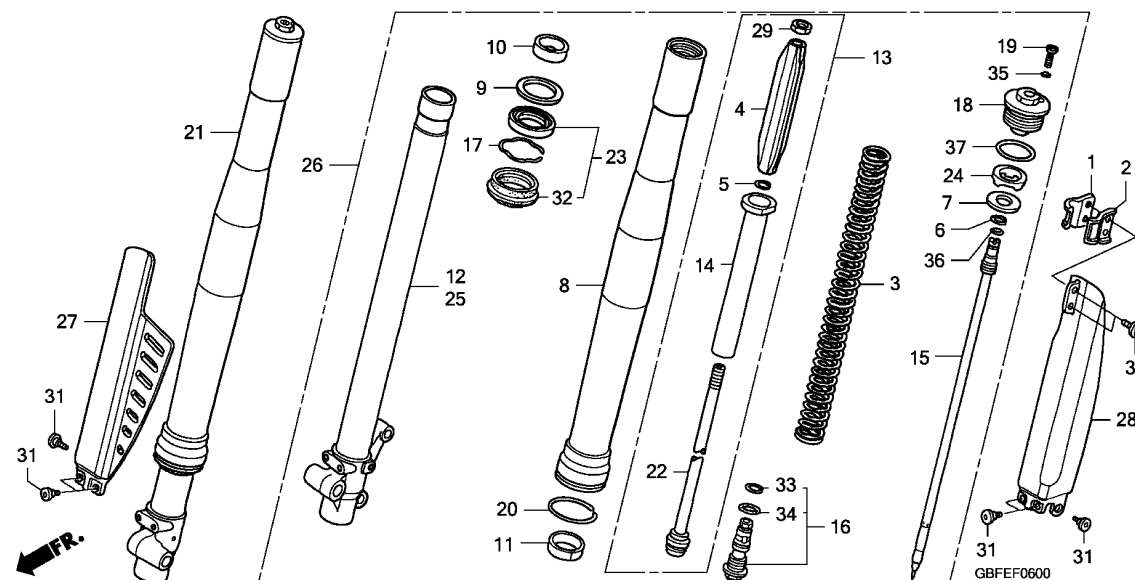
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
1	61101-GBF-K20	FENDER, FR.	1	1		
2	90512-300-000	WASHER, 6X20	4	4		
3	93404-06016-00	BOLT-WASHER, 6X16	4	4		

3

F-6

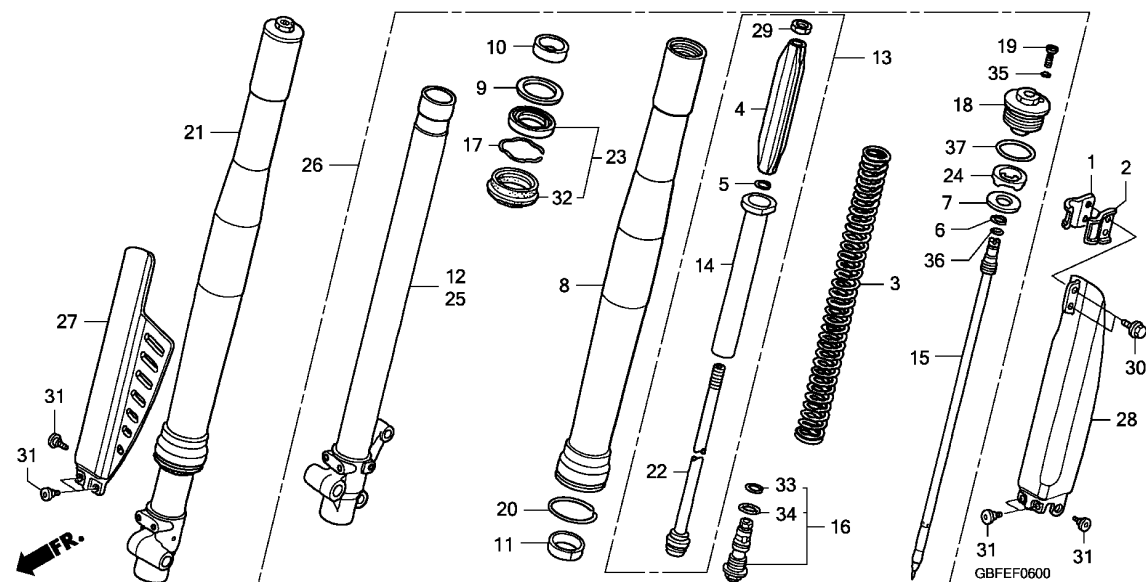
FRONT FORK

E 6

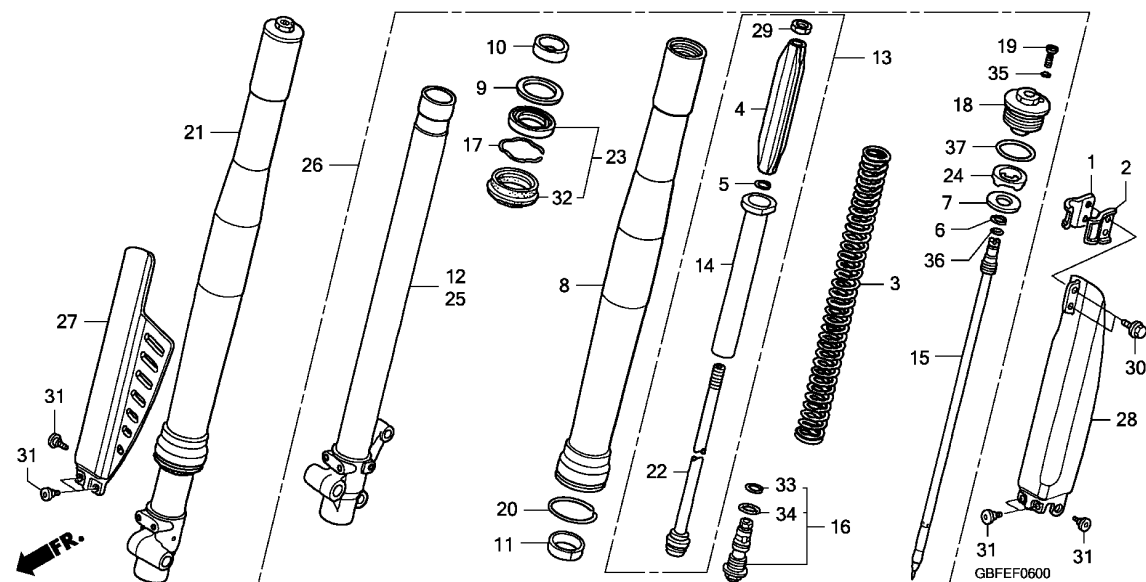


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	5111C5	SPRING, FRONT FORK :LEFT	0.4
	5111C6	SPRING, FRONT FORK :RIGHT	0.4
	5111C7	SPRING, FRONT FORK :BOTH	0.6
8	5111C8	TUBE, OUTER :LEFT	1.0
	5111C9	TUBE, OUTER :RIGHT	1.0
	5111D0	TUBE, OUTER :BOTH	1.7
12	5111D5	PIPE, SLIDE :RIGHT	1.0
	5111D6	PIPE, SLIDE :BOTH	1.7
13		(16)	
	5111D8	DAMPER, FRONT FORK :LEFT	0.8
	5111D9	DAMPER, FRONT FORK :RIGHT	0.8
	5111E0	DAMPER, FRONT FORK :BOTH	1.3
21	5111C3	FORK ASSY., FRONT :RIGHT	0.4
	5111C4	FORK ASSY., FRONT :BOTH	0.5
23		(10,11,32)	
	5111E7	SEAL SET, FRONT FORK :LEFT ...	0.9
	5111E8	SEAL SET, FRONT FORK :RIGHT ..	0.9
	5111E9	SEAL SET, FRONT FORK :BOTH ...	1.5
25	5111D4	PIPE, SLIDE :LEFT	1.0
26	5111C2	FORK ASSY., FRONT :LEFT	0.4
	5111C4	FORK ASSY., FRONT :BOTH	0.5
27	5111F5	PROTECTOR, FRONT FORK :RIGHT ..	0.1
	5111H6	PROTECTOR, FRONT FORK :BOTH ..	0.2
28	5111F4	PROTECTOR, FRONT FORK :LEFT ..	0.2

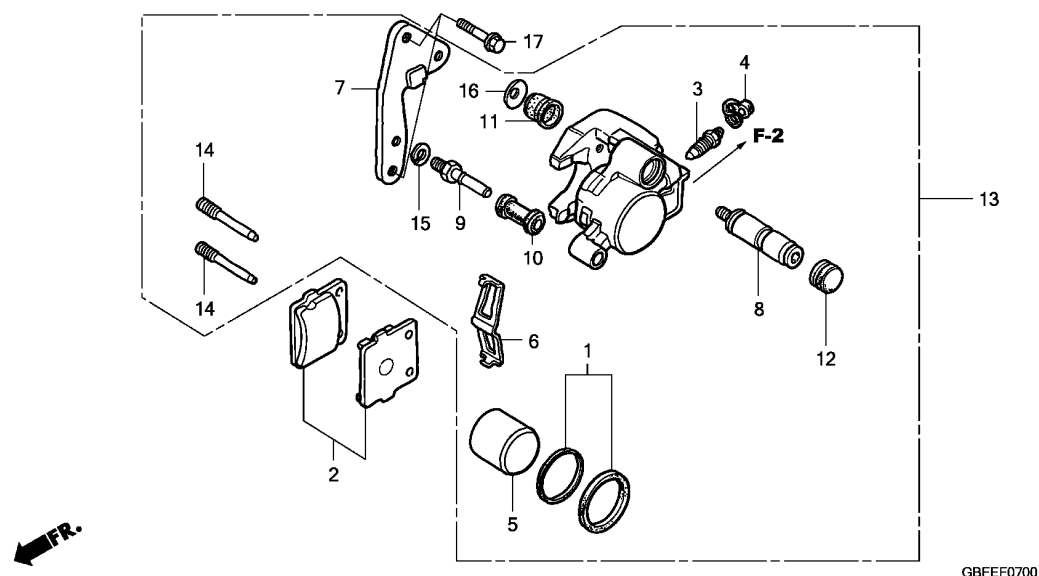
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	45461-GBF-J00	CLAMPER A, FR. BRAKE HOSE ...	1	1		
2	45462-GBF-J00	CLAMPER B, FR. BRAKE HOSE ...	1	1		
3	51401-GBF-K41	SPRING, FR. FORK				
		(2.75N/MM,0.28KGF/MM)	2	-		
	51402-GBF-K41	SPRING, FR. FORK				
		(2.55N/MM,0.26KGF/MM)	(2)	-		
	51403-GBF-K41	SPRING, FR. FORK				
		(2.94N/MM,0.30KGF/MM)	(2)	-		
	51401-GBF-831	SPRING, FR. FORK				
		(2.75N/MM,0.28KGF/MM)	-	2		
	51401-GBF-861	SPRING, FR. FORK				
		(2.94N/MM,0.30KGF/MM)	-	(2)		
	51402-GBF-831	SPRING, FR. FORK				
		(2.55N/MM,0.26KGF/MM)	-	(2)		
4	51404-GBF-831	GUIDE, SPRING	2	2		
5	51405-GBF-831	RING, STOPPER	2	2		
6	51405-MC7-003	RING, STOPPER	2	2		
7	51408-GBF-831	SEAT, SPRING	2	2		
8	51410-GBF-K21	TUBE, OUTER	2	-		
	51410-GBF-K31		-	2		
9	51412-461-003	RING, BACK UP	2	2		
10	51414-GBF-831	BUSH, GUIDE	2	2		
11	51415-GBF-831	BUSH, SLIDER	2	2		
12	51420-GBF-K01	PIPE COMP., R. SLIDE	1	1		
13	51430-GBF-K41	DAMPER COMP., FR.	2	-		
	51430-GBF-J21		-	2		
14	51431-GBF-J01	DAMPER SUB COMP., FR.	2	2		



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
15	51436-GBF-J01	NEEDLE, REBOUND	2	2		
16	51441-GBF-K21	BOLT COMP., CENTER	2	2		
17	51447-KR6-003	RING, OIL SEAL STOPPER	2	2		
18	51450-GBF-831	BOLT, FR. FORK	2	2		
19	51456-KZ3-731	BOLT, PLUG	2	2		
20	51476-GBF-831	RING, WEAR	2	2		
21	51480-GBF-K41	FORK SUB ASSY., R. FR. (SHOWA)	1	-		
	51480-GBF-K31		-	1		
22	51481-GBF-K41	ROD COMP., PISTON	2	-		
	51481-GBF-J21		-	2		
23	51490-GBF-J21	SEAL SET, FR. FORK	2	2		
24	51517-GBF-831	RUBBER, STOPPER	2	2		
25	51520-GBF-K01	PIPE COMP., L. SLIDE	1	1		
26	51580-GBF-K41	FORK SUB ASSY., L. FR. (SHOWA)	1	-		
	51580-GBF-K31		-	1		
27	51610-GBF-680ZB	PROTECTOR, R. FR. FORK				
	TNATURAL	NATURAL	1	1		
28	51620-GBF-680ZB	PROTECTOR, L. FR. FORK				
	TNATURAL	NATURAL	1	1		
29	52482-GBF-831	NUT, HEX., 10MM	2	2		
30	90113-KZ3-000	BOLT, FLANGE, 6MM	2	2		
31	90113-MAC-780	BOLT, PROTECTOR	6	6		
32	91254-GBF-831	DUST SEAL	2	2		
33	91256-GC5-003	O-RING, 15.5X1.5	2	2		
34	91258-KZ3-B01	O-RING, 18.8X1.9	2	2		



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
35	91301-KZ3-731	O-RING, 2.8X1.9	2	2		
36	91310-MJO-003	O-RING	2	2		
37	91356-MW0-003	O-RING, 37.2X2.4 (SHOWA)	2	2		



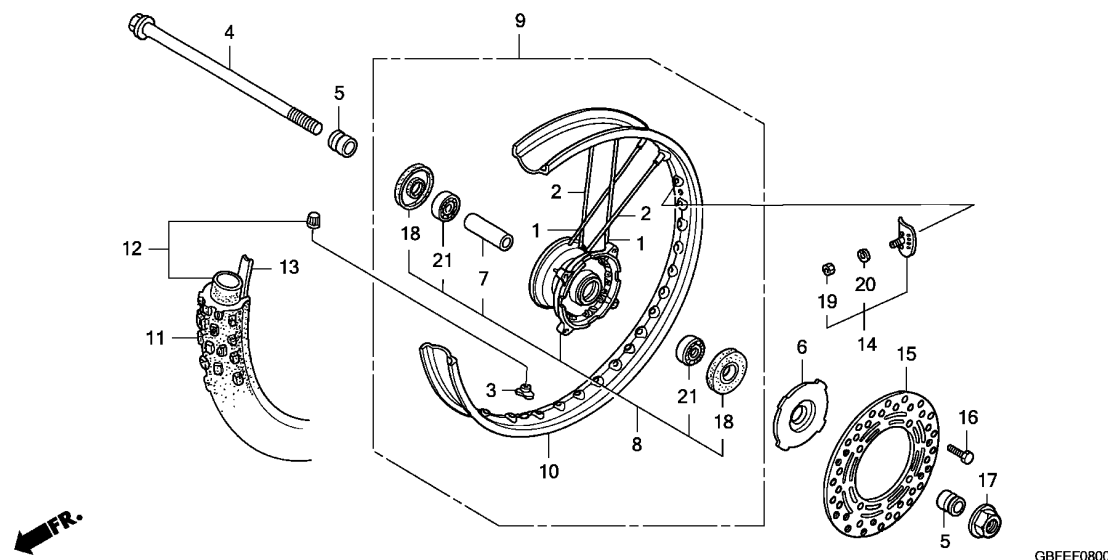
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	711115	SHOE(PAD) SET, BRAKE :FRONT ..	0.1
5		(1)	
	7111D1	PISTON, FRONT BRAKE CALIPER ..	0.5
		.INCLUDES: Bleed brakes	
		(8,9,11)	
7	7111G0	BRACKET, FRONT CALIPER	0.2
13	711130	CALIPER, FRONT BRAKE	0.4
		.INCLUDES: Bleed brakes	

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	06451-166-405	SEAL SET, PISTON	1	1		
2	06455-GBF-K01	PAD SET, FR.	1	1		
3	43352-568-003	SCREW, BLEEDER (NISSIN)	1	1		
4	43353-461-771	CAP, BLEEDER	1	1		
5	45107-166-006	PISTON	1	1		
6	45108-166-006	SPRING, PAD	1	1		
7	45110-GC4-601	BRACKET, L.	1	1		
8	45115-GE3-602	PIN, SLIDE	1	1		
9	45131-GZ0-006	BOLT, PIN	1	1		
10	45132-166-016	BOOT, PIN BUSH (NISSIN)	1	1		
11	45133-166-016	BOOT, PIN	1	1		
12	45134-GE3-601	DUST PLUG	1	1		
13	45150-GS2-305	CALIPER SUB ASSY., L. FR. BRAKE (NISSIN)	1	1		
14	45215-GC4-602	PIN, HANGER	2	2		
15	45216-166-006	WASHER, WAVE	1	1		
16	45218-166-006	WASHER, CONICAL SPRING	1	1		
17	90131-KBV-003	BOLT, FLANGE, 8X32	2	2		

F-8

FRONT WHEEL

E10



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
4	710151	AXLE, FRONT WHEEL	0.2
8	710103	HUB, FRONT WHEEL	2.3
9	710104	FRONT WHEEL	0.9
10	710109	RIM, WHEEL :FRONT	2.2
11		(13,14)	
	710139	FRONT TIRE(ONE)	0.8
12		(13,14)	
	710140	TUBE, FRONT TIRE(ONE)	0.8
15	711120	DISC, FRONT BRAKE	0.3
21		(7)	
	710115	BEARING, FRONT WHEEL(ONE)	0.4
	710115G	.Replace 1 bearing add	0.1

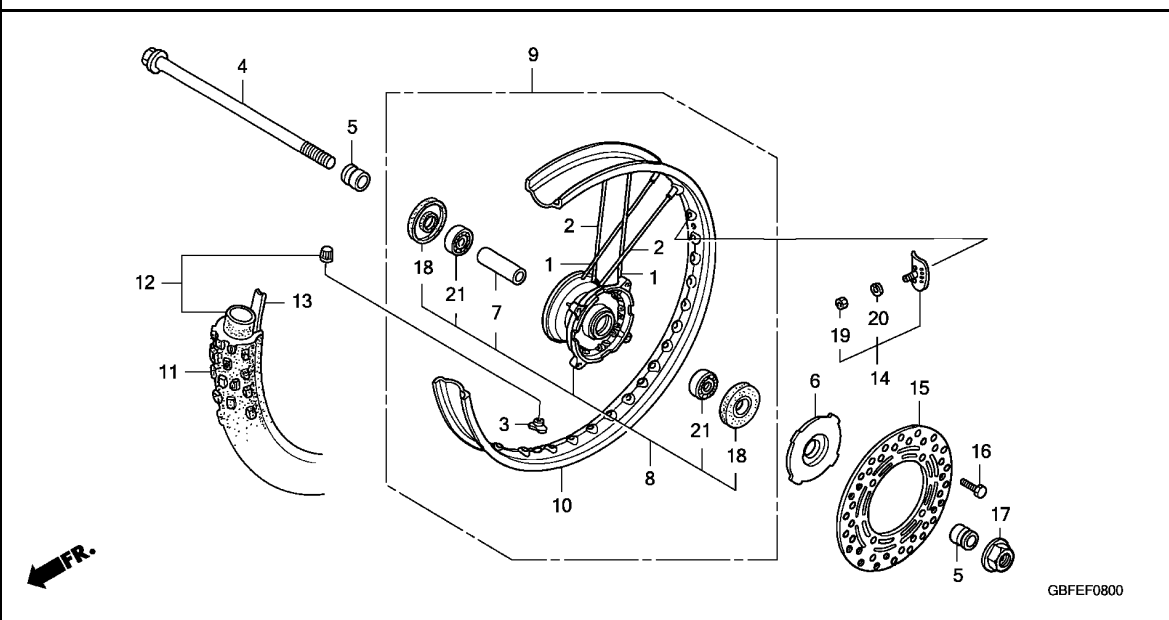
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Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	06440-GBF-830	SPOKE SET A, FR. (A10X190) ..	14	-		
		(INSIDE)				
	06440-GBF-860	SPOKE SET A, FR. (A10X212.5)	-	14		
		(INSIDE)				
2	06440-GBF-830	SPOKE SET A, FR. (A10X190) ..	14	-		
		(OUTSIDE)				
	06441-GBF-860	SPOKE SET B, FR. (A10X213) ..	-	14		
		(OUTSIDE)				
3	42714-KA3-710	CAP, VALVE	1	1		
4	44301-GBF-J00	AXLE, FR. WHEEL	1	1		
5	44311-GC4-600	COLLAR, FR. WHEEL SIDE	2	2		
6	44610-GC4-600	COVER, FR. HUB	1	1		
7	44620-GC4-600	COLLAR, FR. AXLE DISTANCE ...	1	1		
8	44635-GBF-830	HUB SUB ASSY., FR. WHEEL	1	1		
9	44650-GBF-831	WHEEL SUB ASSY., FR.	1	-		
	44650-GBF-861		-	1		
10	44701-GBF-832	RIM, FR. WHEEL	1	-		
	44701-GBF-862		-	1		
11	44711-GS2-752	TIRE, FR. (INOUE)	1	-	-----	U
		(70/100-17 40M M68)				
	44711-GS2-771	TIRE, FR. (BRIDGESTONE)	1	-	-----	ED
		(70/100-17 40M M23)				
	44711-GBF-871	TIRE, FR. (BRIDGESTONE)	-	1		
		(70/100-19 42M M61)				
12	44712-GC4-601	TUBE, TIRE (BRIDGESTONE)	1	-	-----	ED
		(70/100-17)				
	44712-GC4-611	TUBE, TIRE (70/100-17) (INOUE)	1	-	-----	U

F-8

FRONT WHEEL

E11

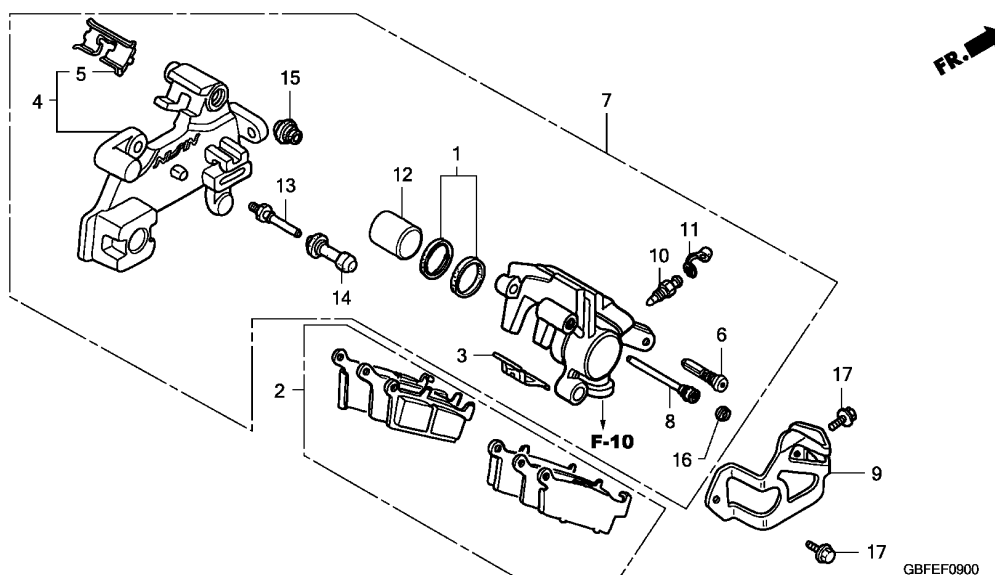


Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
12)	44712-GBF-871	TUBE, TIRE (BRIDGESTONE)	-	1		
		(70/100-19)				
13	44713-GC4-003	FLAP, TIRE (1.40-17)	1	-	----- ED	
		(BRIDGESTONE)				
	44713-GC4-671	FLAP, TIRE (1.40-17) (INOUE)	1	-	----- U	
	44713-110-003	FLAP, TIRE (1.40-19)				
		(BRIDGESTONE)	-	1		
14	44715-GC4-000	STOPPER, BEAD (1.40)	1	1		
15	45351-GBF-830	DISK, FR. BRAKE	1	1		
16	90105-KAE-870	BOLT, DISK, 6X17	4	4		
17	90306-KF0-003	NUT, FLANGE, 12MM	1	1		
18	90745-GC4-701	DUST SEAL, 32X21X5 (NOK)	2	2		
19	94001-08000-0S	NUT, HEX., 8MM	1	1		
20	94111-08000	WASHER, SPRING, 8MM	1	1		
21	96140-62010-10	BEARING, RADIAL BALL, 6201U	2	2		

F-9

REAR BRAKE CALIPER

E12



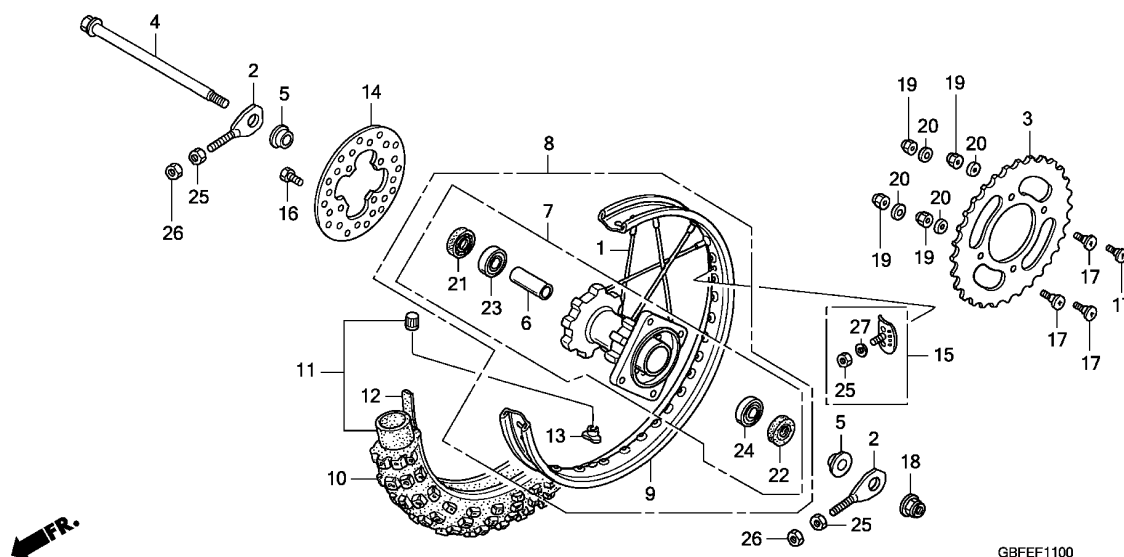
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	711140	SHOE(PAD) SET, BRAKE :REAR ...	0.1
4	7111C1	BRACKET, REAR CALIPER	0.5
7	711155	CALIPER, REAR BRAKE	0.5
		.INCLUDES: Bleed brakes	
9	7111C9	GUARD, REAR CALIPER	0.1
12	7111D5	PISTON, REAR BRAKE CALIPER ...	0.6
		.INCLUDES: Bleed brakes	

3

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	06431-MA3-405	SEAL SET, PISTON	1	1		
2	43105-KZ1-405	PAD SET, RR. BRAKE	1	1		
3	43108-MY6-671	SPRING, PAD	1	1		
4	43110-GS2-601	BRACKET COMP., RR.	1	1		
5	43112-GT4-006	RETAINER	1	1		
6	43131-KW3-006	BOLT, PIN	1	1		
7	43150-GS2-305	CALIPER SUB ASSY., RR. BRAKE (NISSIN)	1	1		
8	43215-ML3-911	PIN, HANGER	1	1		
9	43340-KS6-831	GUARD, RR. CALIPER	1	1		
10	43352-568-003	SCREW, BLEEDER (NISSIN)	1	1		
11	43353-461-771	CAP, BLEEDER	1	1		
12	45107-MN4-016	PISTON COMP.	1	1		
13	45131-166-016	BOLT, PIN	1	1		
14	45132-166-016	BOOT, PIN BUSH (NISSIN)	1	1		
15	45133-MA3-006	BOOT B	1	1		
16	45203-MG3-016	PLUG, PIN	1	1		
17	96001-06012-00	BOLT, FLANGE, 6X12	2	2		

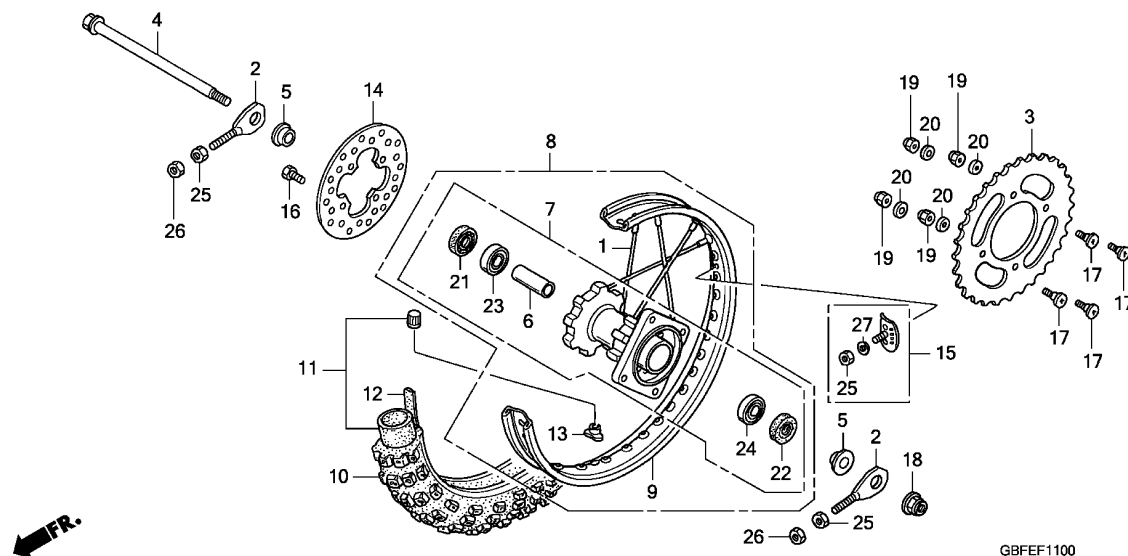
E13

3



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	7101A0	SPROCKET, FINAL DRIVEN	0.4
4	710160	AXLE, REAR WHEEL	0.3
7	710121	HUB, REAR WHEEL	2.4
8	710118	REAR WHEEL	1.0
9	710127	RIM, WHEEL :REAR	2.3
10		(12,15)	
	710142	REAR TIRE(ONE)	0.9
11		(12,15)	
	7101A7	TUBE, REAR TIRE(ONE)	0.9
14	711145	DISC, REAR BRAKE	0.4
23		(6,24)	
	710133	BEARING, REAR WHEEL(ONE)	0.5
	710133G	.Replace 1 bearing add	0.1

Ref. No.	Part No.	Description	Reqd. QTY CR85R CR85RB 7 7	Serial No.	Parts catalogue code
1	06420-GBF-830	SPOKE SET A, RR. (A10X173) ..	32	-	
	06420-GBF-860	SPOKE SET A, RR. (A10X195.5)	-	32	
2	40543-GBF-830	ADJUSTER, CHAIN	2	2	
3	41201-GBF-K00	SPROCKET, FINAL (50T)(SUNSTAR)	(1)	-	
	41201-GBF-K40	SPROCKET, FINAL (48T)(SUNSTAR)	(1)	-	
	41201-GBF-830	SPROCKET, FINAL (49T)(SUNSTAR)	1	-	
	41201-GBF-860	SPROCKET, FINAL (55T)(SUNSTAR)	-	1	
	41201-GBF-K10	SPROCKET, FINAL (56T)(SUNSTAR)	-	(1)	
	41201-GBF-K50	SPROCKET, FINAL (54T)(SUNSTAR)	-	(1)	
4	42301-GBF-J00	AXLE, RR. WHEEL	1	1	
5	42311-GBF-830	COLLAR, RR. WHEEL	2	2	
6	42620-GBF-830	COLLAR, RR. AXLE DISTANCE ...	1	1	
7	42635-GBF-830	HUB SUB ASSY., RR. WHEEL	1	1	
8	42650-GBF-831	WHEEL SUB ASSY., RR.	1	-	
	42650-GBF-861		-	1	
9	42701-GBF-832	RIM, RR. WHEEL	1	-	
	42701-GBF-862		-	1	
10	42711-GS2-752	TIRE, RR. (INOUE)			
		(90/100-14 49M M5C)	1	-	----- U
	42711-GS2-771	TIRE, RR. (BRIDGESTONE)			
		(90/100-14 49M M22)	1	-	----- ED
	42711-GBF-871	TIRE, RR. (BRIDGESTONE)			
		(90/100-16 52M M58)	-	1	
11	42712-GC4-601	TUBE, TIRE (BRIDGESTONE)			
		(90/100-14)	1	-	----- ED
	42712-GC4-611	TUBE, TIRE (90/100-14) (INOUE)	1	-	----- U



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
11)	42712-GBF-871	TUBE, TIRE (BRIDGESTONE) (90/100-16)	-	1		
12	42713-GC4-003	FLAP, TIRE (BRIDGESTONE) (1.60-14)	1	-	-----	ED
	42713-GC4-671	FLAP, TIRE (INOUE) (1.60-14)	1	-	-----	U
	44713-118-003	FLAP, TIRE (BRIDGESTONE) (1.85X16)	-	1		
13	42714-KA3-710	CAP, VALVE	1	1		
14	43351-GS2-600	DISK, RR. BRAKE	1	1		
15	44715-MA0-770	STOPPER, BEAD (1.60)	1	-		
	42715-KA2-680	STOPPER, BEAD (1.85)	-	1		
16	90105-KAE-870	BOLT, DISK, 6X17	4	4		
17	90125-KA4-000	SCREW, FLAT, 8X31	4	4		
18	90305-GE8-003	NUT, U, 14MM	1	1		
19	90309-ML3-791	NUT, U, 8MM	4	4		
20	90465-MC4-000	WASHER, 8MM	4	4		
21	90745-GC4-702	DUST SEAL, 32X21X5.5(ARAI) ..	1	1		
22	90752-GB4-681	OIL SEAL, 21X35X7(ARAI)	1	1		
23	91073-GBF-831	BEARING, RADIAL BALL, 6002-SH	1	1		
24	91074-GBF-831	BEARING, RADIAL BALL, 6202-SH	1	1		
25	94001-08000-0S	NUT, HEX., 8MM	3	3		
26	94002-08000-0S	NUT, HEX., 8MM	2	2		
27	94111-08000	WASHER, SPRING, 8MM	1	1		

E16



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R 7	CR85RB 7		
1	16950-GS2-911	COCK ASSY., FUEL	1	1		
2	16997-467-000	O-RING, 11.8X3.55	1	1		
3	17504-GC4-830	RUBBER, TANK SETTING	2	2		
4	17508-GBF-830	RUBBER, TANK MOUNTING	2	2		
5	17509-KS6-700	COLLAR, TANK SETTING	2	2		
6	17510-GBF-K20	TANK COMP., FUEL	1	1		
7	17516-GBF-830	BAND, TANK RR.	1	1		
8	17521-429-000	TUBE, FUEL CAP BREATHER	1	1		
9	17545-GBF-L00ZA	SHROUD SET, R. TANK *TYPE1* (WL)	1	1		
10	17555-GBF-L00ZA	SHROUD SET, L. TANK *TYPE1* (WL)	1	1		
11	17620-ML3-600	FUEL FILL CAP ASSY.	1	1		
12	17624-KA4-000	PACKING, FUEL TANK CAP	1	1		
13	17626-467-000	COLLAR, FUEL TANK SETTING ...	2	2		
14	17634-KZ3-860	BRACKET, FR. FUEL TANK	2	2		
15	17681-GBF-K40	TUBE, FUEL	1	1		
16	44125-MN5-000	COLLAR, FR. WHEEL COVER	1	1		
17	64266-MG9-770	GROMMET, SPEAKER PANEL	1	1		
18	83607-356-000	COLLAR, BATTERY LOWER	1	1		
19	84706-415-000	COLLAR	4	4		
20	90113-GF0-000	BOLT, FLANGE, 6MM	6	6		
21	90124-MM9-000	SCREW, LOWER COWL SETTING ...	1	1		
22	90137-KA3-830	BOLT, FLANGE, 6X40	2	2		
23	90506-430-000	WASHER, FENDER MOUNTING	2	2		

F 1

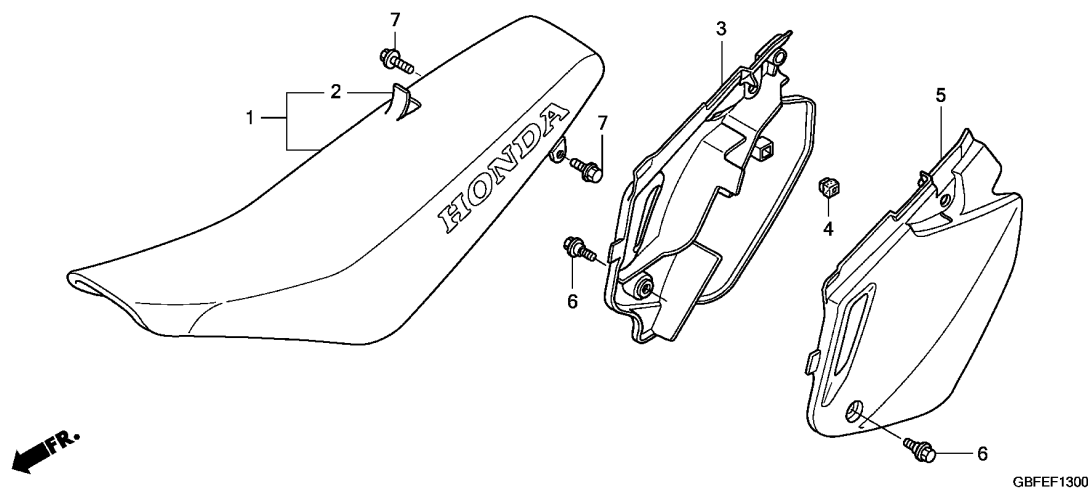


3

F-13

SEAT

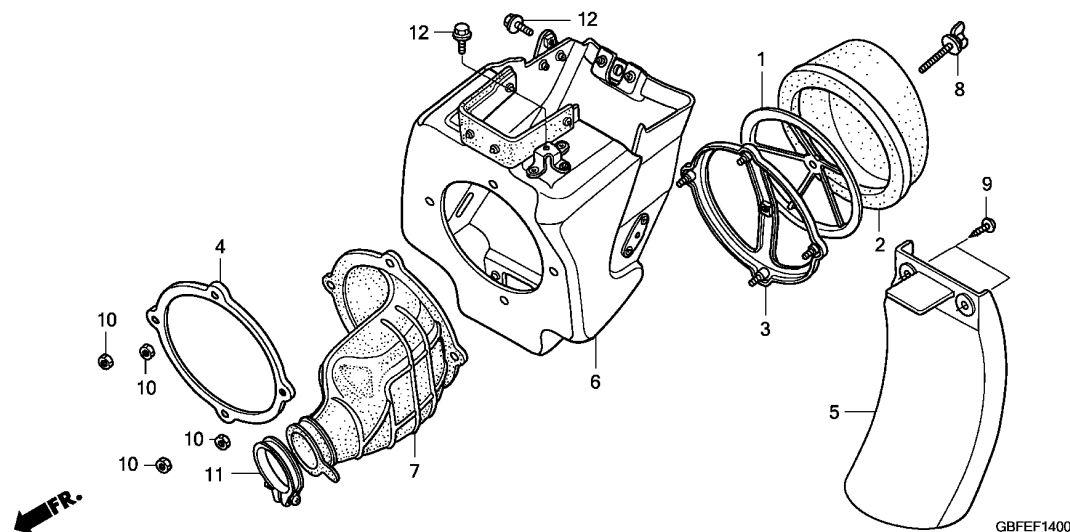
F 2



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	413150	SEAT	0.1
3	4111H9	COVER, SIDE :RIGHT	0.1
	4111J0	COVER, SIDE :BOTH	0.1
5	4111H8	COVER, SIDE :LEFT	0.1
	4111J0	COVER, SIDE :BOTH	0.1

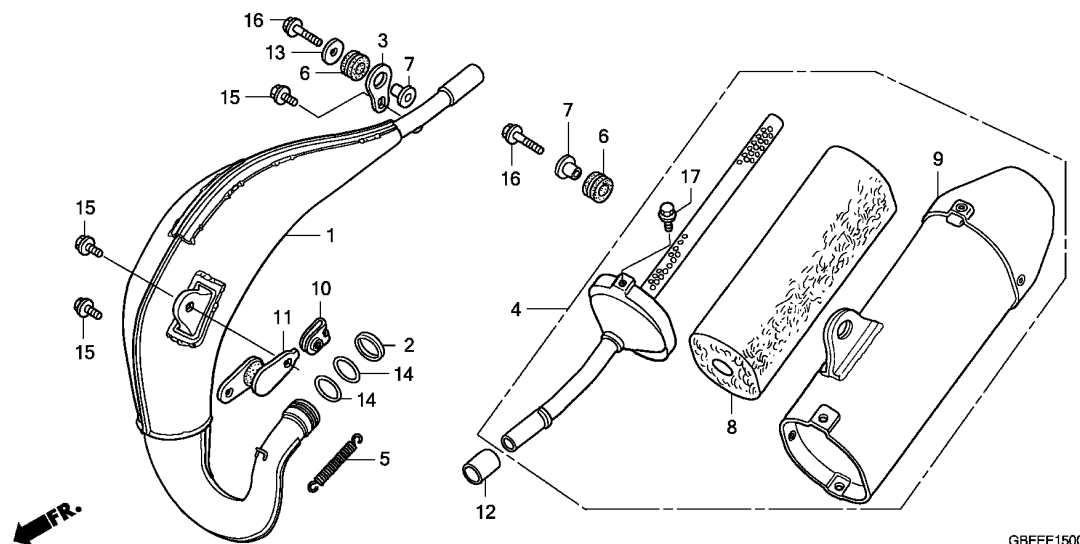
3

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
1	77100-GBF-L00	SEAT COMP.	1	1		
2	77101-GBF-L00	LEATHER COMP., SEAT (NO LETTERS PRINTED)	1	1		
3	83510-GBF-K40ZA	COVER, R. SIDE *NH196*.....ROSS WHITE	1	1		
4	83515-KS7-830	RUBBER, SIDE COVER STOPPER ..	1	1		
5	83610-GBF-K00ZA	COVER, L. SIDE *NH196*.....ROSS WHITE	1	1		
6	90111-162-000	BOLT, FLANGE, 6MM	2	2		
7	90123-KZ4-J40	BOLT, FLANGE, 8X18	2	2		



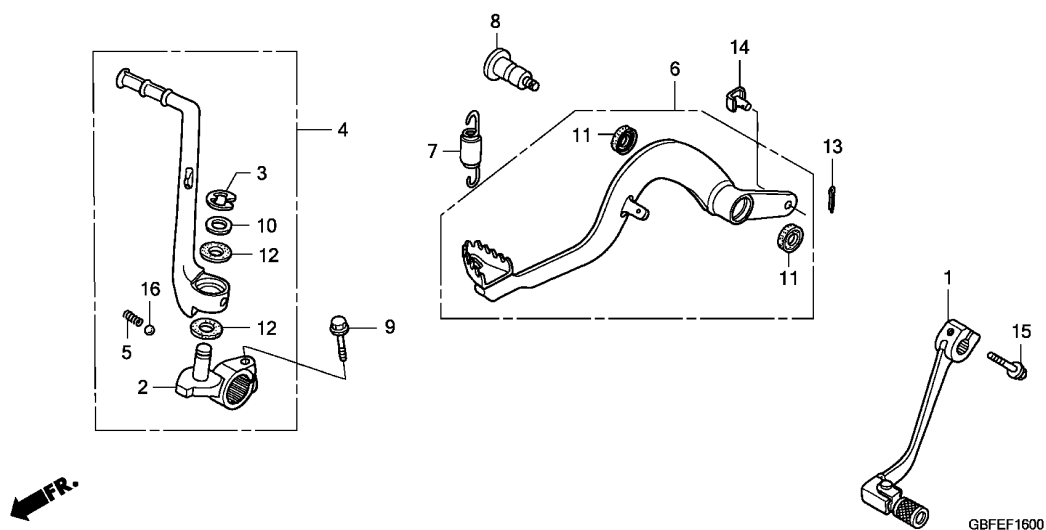
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2		(1)	
3	312105	ELEMENT, AIR CLEANER	0.2
3	3121C6	STAY, AIR CLEANER ELEMENT	0.5
5	4131A0	MUDGUARD, AIR CLEANER CASE ...	0.1
6	3121A5	CASE, AIR CLEANER	0.7
7	3121B6	TUBE, AIR CLEANER CONNECTING -	0.7

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
1	17212-GC4-600	BASE, ELEMENT	1	1		
2	17213-GS2-680	ELEMENT, AIR CLEANER	1	1		
3	17215-GC4-600	STAY, AIR CLEANER ELEMENT ...	1	1		
4	17217-GC4-600	PLATE, FR. CASE	1	1		
5	17219-GBF-830	MUDGUARD, AIR CLEANER CASE ..	1	1		
6	17220-GBF-K00ZA	CASE SET, AIR CLEANER				
		NH220.....SMOKE GRAY	1	1		
7	17253-GBF-830	TUBE, AIR CLEANER CONNECTING	1	1		
8	17291-GBF-830	BOLT, ELEMENT SETTING	1	1		
9	93913-15410	SCREW, TAPPING, 5X16(P0)	2	2		
10	94002-05000-0S	NUT, HEX., 5MM	4	4		
11	95018-54250	BAND, AIR CLEANER CONNECTING				
		TUBE (54)	1	1		
12	95701-06012-00	BOLT, FLANGE, 6X12	2	2		



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3131C6	(2,14) CHAMBER, EXPANSION	0.2
4	3131C5	SILENCER	0.1
8	3131C3	WOOL, GLASS	0.2
9	3131E1	BODY, SILENCER	0.2

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
1	18300-GBF-K80	CHAMBER COMP., EX.	1	1		
2	18309-GBF-K40	WASHER, 34X39.8	1	1		
3	18325-KS6-000	STAY, RR. CHAMBER	1	1		
4	18330-GBF-831	SILENCER COMP.	1	1		
5	18332-KZ3-710	SPRING, EX. PIPE	1	1		
6	18334-KA3-830	RUBBER, SILENCER	2	2		
7	18336-KS6-700	COLLAR, SILENCER MOUNTING ...	2	2		
8	18340-KZ4-860	WOOL, GLASS	1	1		
9	18350-GBF-831	BODY COMP., SILENCER	1	1		
10	18354-KS6-000	NUT, CHAMBER SPRING	1	1		
11	18355-KS6-000	STAY, CHAMBER	1	1		
12	18361-GBF-830	SEAL, SILENCER	1	1		
13	90506-430-000	WASHER, FENDER MOUNTING	1	1		
14	91304-GBF-K41	O-RING, 37.5MM	2	2		
15	96001-06014-00	BOLT, FLANGE, 6X14	3	3		
16	96001-06025-00	BOLT, FLANGE, 6X25	2	2		
17	96500-06010-00	BOLT, FLANGE, 6X10	3	3		



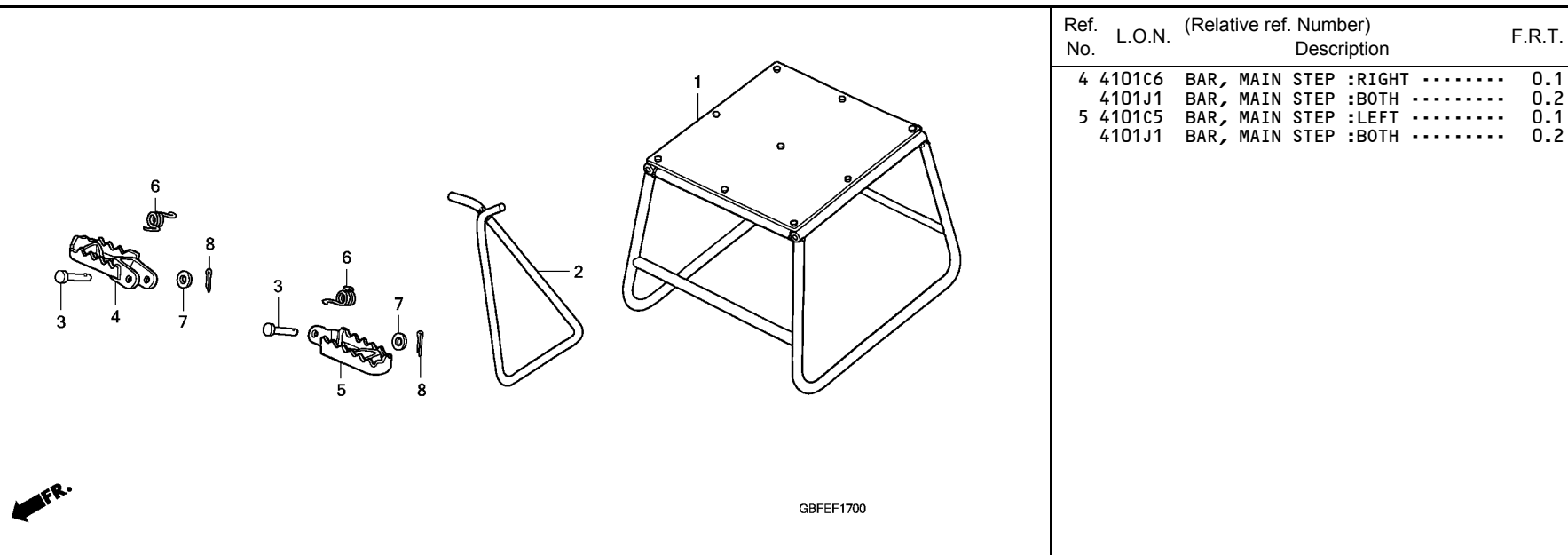
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4101A1	PEDAL, GEAR CHANGE	0.1
4	112107	ARM, KICK STARTER	0.1
6	810160	PEDAL, REAR BRAKE	0.2

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	24700-GBF-830	PEDAL COMP., CHANGE	1	1		
2	28241-GBF-K40	JOINT, KICK ARM	1	1		
3	28293-333-000	CLIP, KICK STARTER ARM	1	1		
4	28300-GBF-K40	ARM ASSY., KICK STARTER	1	1		
5	28333-124-000	SPRING, KICK STARTER STOPPER	1	1		
6	46510-GBF-J00	PEDAL COMP., BRAKE	1	1		
7	46512-GBF-830	SPRING ASSY., BRAKE PEDAL	1	1		
8	46513-MAC-680	SHAFT, BRAKE PIVOT	1	1		
9	90112-GBF-830	BOLT, FLANGE, 6X22	1	1		
10	90451-168-000	WASHER, SPECIAL	1	1		
11	91251-444-000	DUST SEAL, 15X20X2.5	2	2		
12	91303-GC4-831	DUST SEAL, 13X19(ARAI)	2	2		
13	94201-20120	PIN, SPLIT, 2.0X12	1	1		
14	95015-54000	PIN D, JOINT	1	1		
15	95701-06020-00	BOLT, FLANGE, 6X20	1	1		
16	96211-08000	BALL, STEEL, #8 (1/4)	1	1		

F-17

STEP

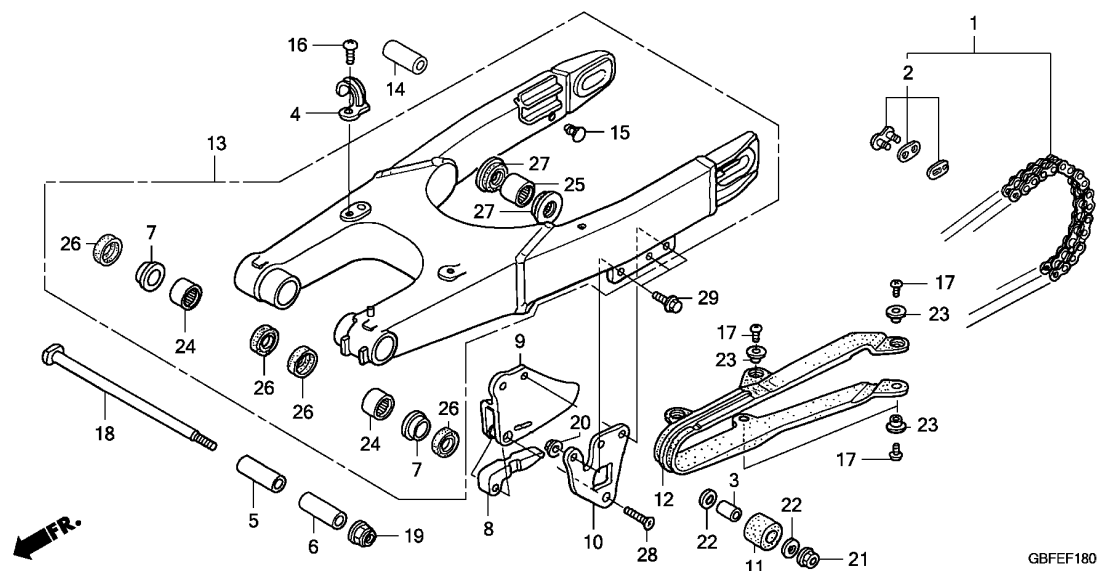
F 6



Ref. No.	L.O.N.	(Relative ref. Number)	Description	F.R.T.
4	4101C6	BAR, MAIN STEP :RIGHT	0.1	
	4101J1	BAR, MAIN STEP :BOTH	0.2	
5	4101C5	BAR, MAIN STEP :LEFT	0.1	
	4101J1	BAR, MAIN STEP :BOTH	0.2	

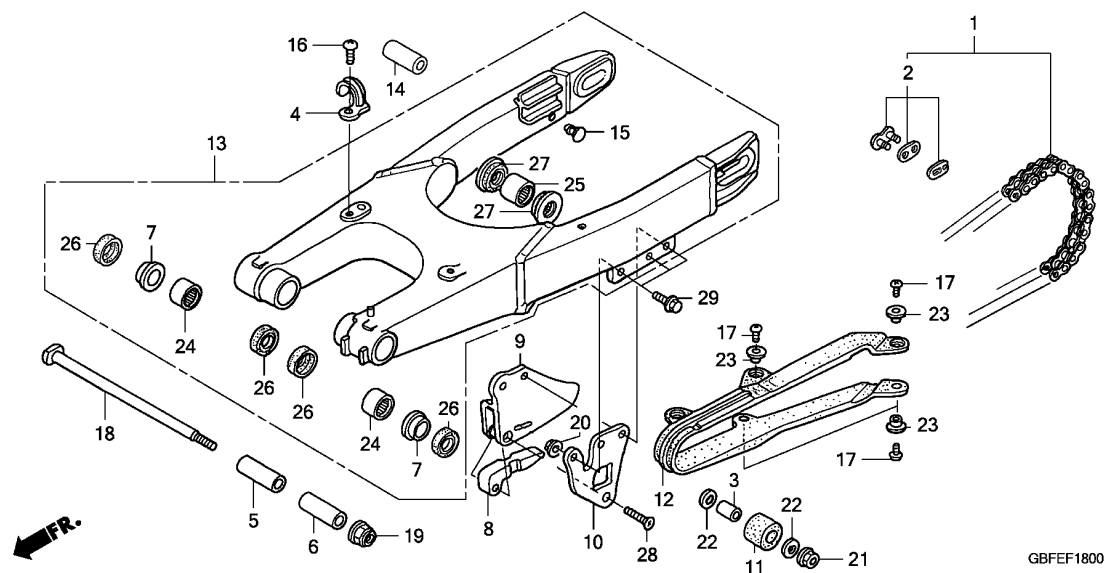
3

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	50500-KA3-820	STAND COMP., MAIN	(1)	(1)		
2	50530-GBF-830	BAR, SIDE STAND	1	1		
3	50603-GBF-830	PIN, STEP BAR JOINT	2	2		
4	50616-KAE-730	STEP COMP., R.	1	1		
5	50642-KAE-730	STEP COMP., L.	1	1		
6	50644-KAE-000	SPRING, L. STEP RETURN	2	2		
7	94102-08000	WASHER, PLAIN, 8MM	2	2		
8	94201-30180	PIN, SPLIT, 3.0X18	2	2		

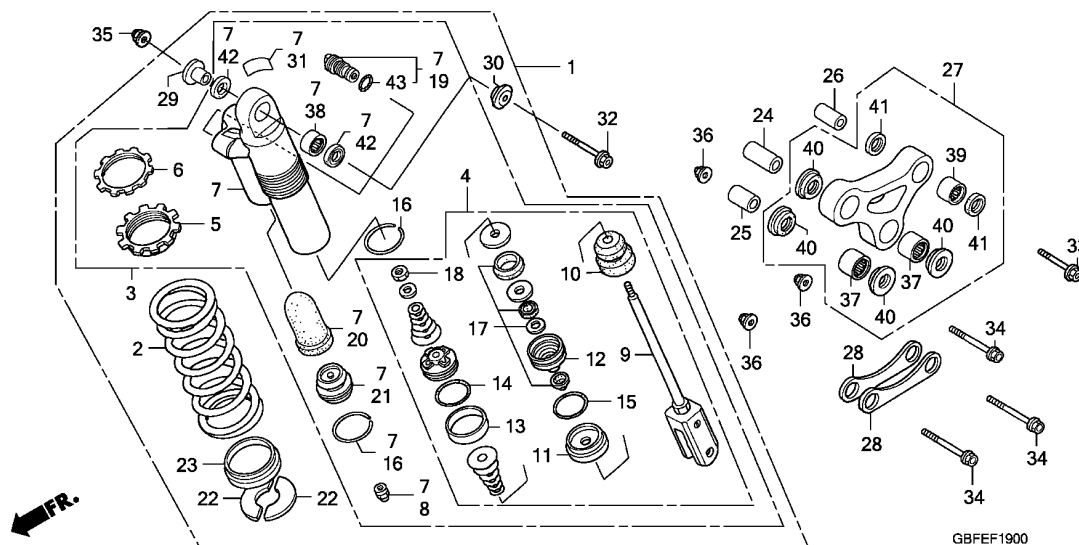


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	213165	CHAIN, DRIVE	0.2
5	5121B2	COLLAR, SWINGARM PIVOT :RIGHT	0.7
	5121G8	COLLAR, SWINGARM PIVOT :BOTH	0.7
6	5121B1	COLLAR, SWINGARM PIVOT :LEFT	0.7
	5121G8	COLLAR, SWINGARM PIVOT :BOTH	0.7
8	(9,10)		
	4101J2	SLIDER, CHAIN GUIDE	0.1
11	(3)		
	4101E4	ROLLER, CHAIN TENSIONER	0.1
12	4101E5	SLIDER, CHAIN	0.2
13	5121B0	SWINGARM ASSEMBLY	0.9
24	5121C8	BEARING, SWINGARM PIVOT :LEFT	1.0
	5121C9	BEARING, SWINGARM PIVOT :RIGHT	1.0
	5121D0	BEARING, SWINGARM PIVOT :BOTH	1.1

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CR85R CR85RB		
			7 7		
1	40530-GBF-B01	CHAIN, DRIVE (RK)	(1)	(1)	
		(RK420 MSZ1-130RJ)			
	40530-GBF-K01	CHAIN, DRIVE (RK)			
		(RK420 MSZ1-116RJ)			
		(STANDARD LINK 116L)	1	-	
	40530-GBF-K11	CHAIN, DRIVE (RK)			
		(RK420 MSZ1-124RJ)			
		(STANDARD LINK 124L)	-	1	
2	40531-GM7-641	JOINT, DRIVE CHAIN (RK EXCEL)	1	1	
3	43435-392-000	COLLAR, LINK	1	1	
4	43468-KAE-000	GUIDE, RR. BRAKE HOSE	1	1	
5	52141-GBF-J00	COLLAR, R. SWINGARM	1	1	
6	52142-GBF-J00	COLLAR, L. SWINGARM	1	1	
7	52143-GBF-J00	COLLAR, THRUST PIVOT	2	2	
8	52147-GM7-701	SLIDER, CHAIN GUIDE	1	1	
9	52156-GM7-700	GUIDE, CHAIN	1	1	
10	52157-GS2-770	PLATE, CHAIN GUIDE	1	1	
11	52158-GBF-830	ROLLER, CHAIN TENSIONER	1	1	
12	52170-GBF-831	SLIDER, CHAIN	1	1	
13	52200-GBF-J00	SWINGARM SUB ASSY., RR.	1	-	
	52200-GBF-J10		-	1	
14	52463-GBF-830	COLLAR, CUSHION ARM	1	1	
15	80103-192-600	PLUG, RR. FENDER	2	2	
16	90104-ML7-920	SCREW, PAN, 5X10	1	1	
17	90115-GBF-K40	SCREW, PAN, 5X10	4	4	
18	90121-GBF-830	BOLT, SWINGARM PIVOT	1	1	



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
19	90201-GC4-000	NUT, FLANGE, 14MM	1	1		
20	90301-473-003	NUT, U, 6MM	1	1		
21	90309-KF0-003	NUT, FLANGE, 8MM	1	1		
22	90485-040-000	WASHER, 8MM	2	2		
23	90520-134-000	WASHER, HEADLIGHT CASE SETTING	4	4		
24	91070-GC4-601	BEARING, NEEDLE, 20X26X20 (NTN)	2	2		
25	91075-GBF-831	BEARING, NEEDLE, 20X26X20 ...	1	1		
26	91254-KS6-003	DUST SEAL, 20X26X4.5 (ARAI) ..	4	4		
27	91262-GBF-831	DUST SEAL, 20X26X4	2	2		
28	93600-06035-0A	SCREW, FLAT, 6X35	1	1		
29	96001-06022-00	BOLT, FLANGE, 6X22	3	3		



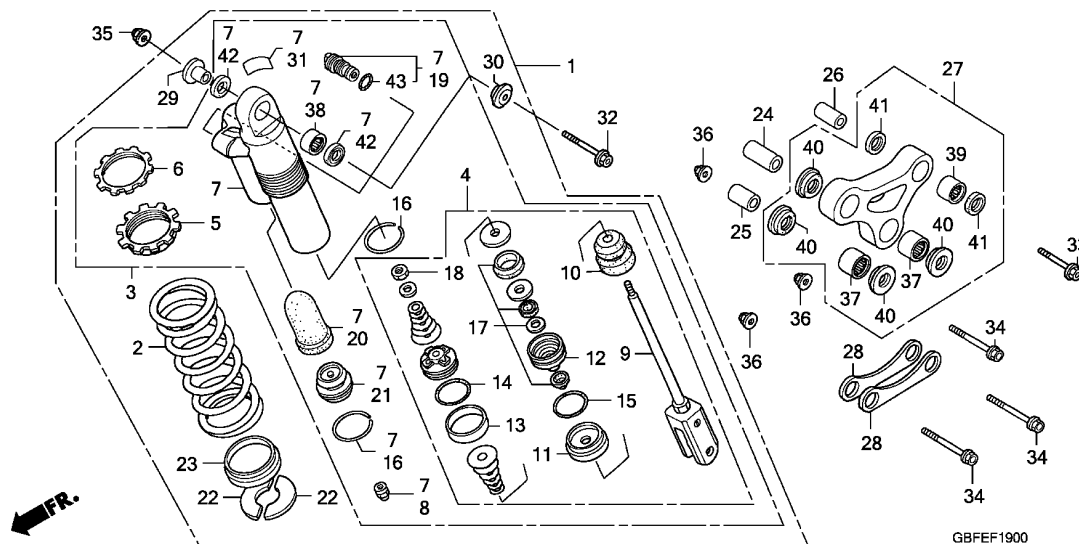
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	512115	CUSHION ASSY., REAR	0.5
2		(5,6,22,23)	
2	5121B9	SPRING, REAR CUSHION	0.6
3	5121D2	DAMPER, REAR	0.7
4	5121H0	ROD ASSY., REAR DAMPER	1.1
7	5121D9	CASE, DAMPER	1.1
9		(10,11,15)	
9	5121E1	ROD, REAR DAMPER	1.3
12		(13,14,17)	
12	5121H1	CASE, ROD GUIDE	1.3
19	5121D8	ADJUSTER, COMPRESSION DAMPING FORCE	0.9
20		(21)	
20	5121E0	BLADDER	0.9
25		(26)	
25	5121D7	COLLAR, CUSHION ARM PIVOTNOTE: Same time for two units or more	0.4
27	512140	ARM, CUSHION	0.4
28		(24)	
28	5121C4	PLATE, REAR CUSHION LINK	0.3
		.NOTE: Same time for two units (39)	
37			
+	512146	BEARING, CUSHION ARM	0.6

Ref. No.	Part No.	Description	Reqd. QTY CR85R CR85RB 7 7	Serial No.	Parts catalogue code
1	52400-GBF-B41	CUSHION ASSY., RR. (SHOWA) ..	1	-	
	52400-GBF-B11		-	1	
2	52401-GBF-831	SPRING, RR. CUSHION (51N/MM,5.2KGF/MM)	(1)	1	
	52402-GBF-J01	SPRING, RR. CUSHION (47N/MM,4.8KGF/MM)	(1)	(1)	
	52402-GBF-831	SPRING, RR. CUSHION (49N/MM,5.0KGF/MM)	1	(1)	
	52403-GBF-J01	SPRING, RR. CUSHION (45N/MM,4.6KGF/MM)	(1)	-	
	52403-GBF-831	SPRING, RR. CUSHION (53N/MM,5.4KGF/MM)	(1)	(1)	
	52403-GBF-861	SPRING, RR. CUSHION (55N/MM,5.6KGF/MM)	-	(1)	
3	52410-GBF-B41	DAMPER COMP., RR.	1	-	
	52410-GBF-B01		-	1	
4	52421-GBF-B41	ROD COMP., PISTON	1	-	
	52421-GBF-B01		-	1	
5	52422-MA0-003	ADJUSTER, SPRING	1	1	
6	52423-GBF-831	NUT, ADJUSTER	1	1	
7	52425-GBF-A01	CASE COMP., DAMPER	1	1	
8	52425-169-003	CAP, AIR VALVE	1	1	
9	52426-GBF-B01	ROD COMP.	1	1	
10	52427-GBF-831	RUBBER, STOPPER	1	1	
11	52428-KA4-741	CAP, CASE	1	1	
12	52429-GBF-831	CASE COMP., ROD GUIDE	1	1	
13	52431-MA0-771	RING, PISTON	1	1	

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REAR CUSHION

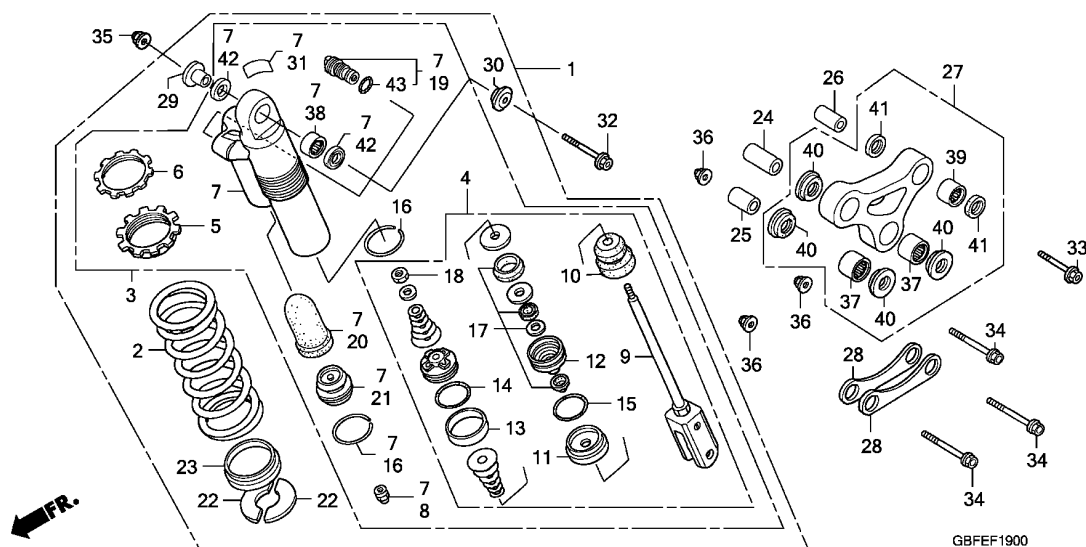
F10



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+37	5121D3	BEARING, CUSHION ARM :FOR 1 VEHICLE	0.8
38	5121D1	BEARING, REAR CUSHION	0.7

3

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
14	52432-GBF-831	O-RING, 2.0X33.5	1	1		
15	52434-KA3-681	O-RING, 3.5X33.7	1	1		
16	52435-MA0-771	RING, STOPPER	2	2		
17	52436-MN1-680	OIL SEAL SET	1	1		
18	52438-KA4-741	NUT, HEX., 12MM	1	1		
19	52440-GBF-A01	ADJUSTER, COMPRESSION DAMPING FORCE	1	1		
20	52451-GBF-831	DIAPHRAGM	1	1		
21	52453-GBF-831	CAP COMP., CHAMBER	1	1		
22	52455-GBF-831	STOPPER, SPRING SEAT	2	2		
23	52459-GBF-831	SEAT, SPRING	1	1		
24	52463-GBF-830	COLLAR, CUSHION ARM	1	1		
25	52464-GBF-830	COLLAR, CUSHION ARM PIVOT ...	1	1		
26	52464-KW3-000	COLLAR, DAMPER LOWER	1	1		
27	52465-GBF-K00	ARM SUB ASSY., CUSHION	1	1		
28	52471-GBF-J20	PLATE, CUSHION CONNECTING ...	2	2		
29	52486-GBF-830	COLLAR A, CUSHION UPPER	1	1		
30	52487-GBF-830	COLLAR B, CUSHION UPPER	1	1		
31	87516-KZ1-600	LABEL, RR. DAMPER WARNING ...	1	1		
	87516-KZ1-881	LABEL, RR. DAMPER WARNING (FRENCH)	1	1	----- ED	
32	90128-GC5-000	BOLT, FLANGE, 10X70	1	1		
33	90153-KW3-003	BOLT, FLANGE, 10X43	1	1		
34	90155-GBF-830	BOLT, FLANGE, 12X65	3	3		
35	90304-GA6-003	NUT, AXLE, 10MM	1	1		

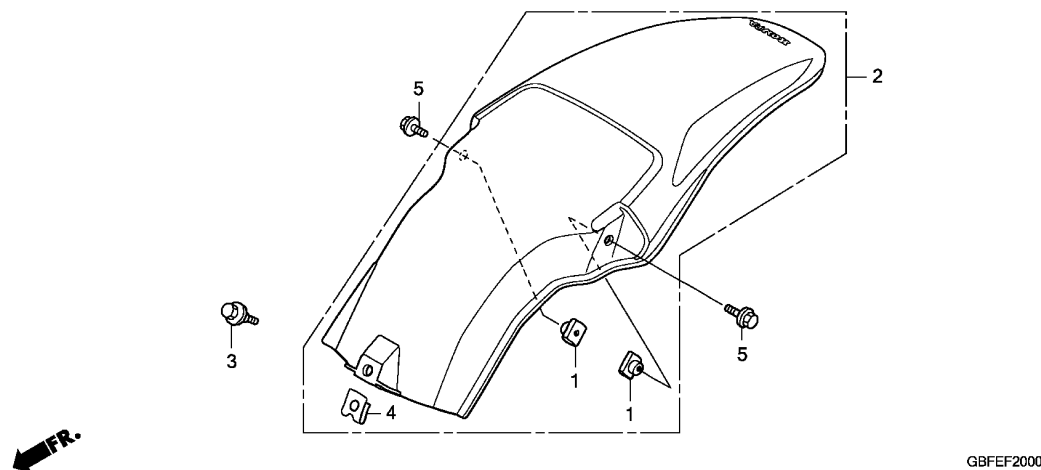


Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
36	90306-KF0-003	NUT, FLANGE, 12MM	3	3		
37	91075-GBF-831	BEARING, NEEDLE, 20X26X20 ...	2	2		
38	91077-GS2-702	BEARING, NEEDLE, 16X22X12 ...	1	1		
39	91079-KN5-003	BEARING, CONNECTING ROD	1	1		
40	91262-GBF-831	DUST SEAL, 20X26X4	4	4		
41	91263-GBF-831	DUST SEAL, 15X22X5	2	2		
42	91351-GS2-701	DUST SEAL, RR. CUSHION UPPER	2	2		
43	91356-GBF-831	O-RING, 16.8X1.9	1	1		

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REAR FENDER

F12



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	413102	FENDER, REAR	0.1

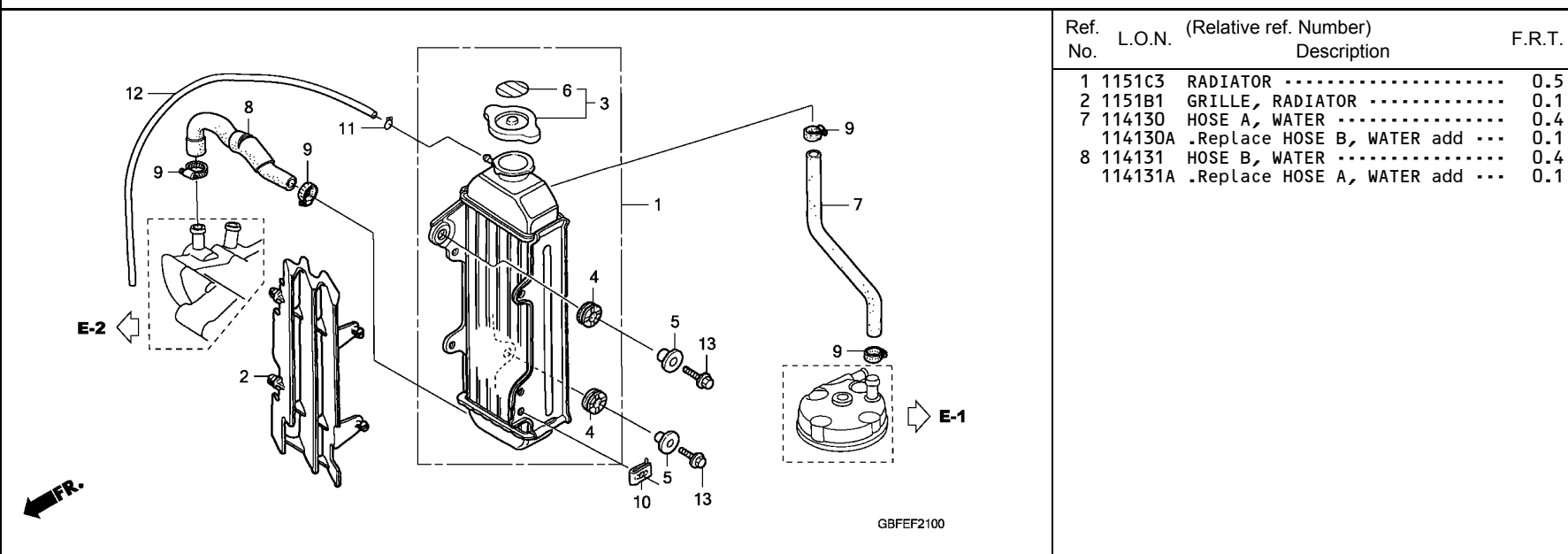
Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
1	61304-958-003	NUT, SPECIAL, 6X7	2	2		
2	80101-GBF-K20ZA	FENDER SET, RR. *TYPE1*(WL) ..	1	1		
3	90111-197-890	BOLT, FLANGE, 6MM	1	1		
4	90675-SA5-003	NUT, CLIP, 6MM	1	1		
5	95701-06012-00	BOLT, FLANGE, 6X12	2	2		

3

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RADIATOR

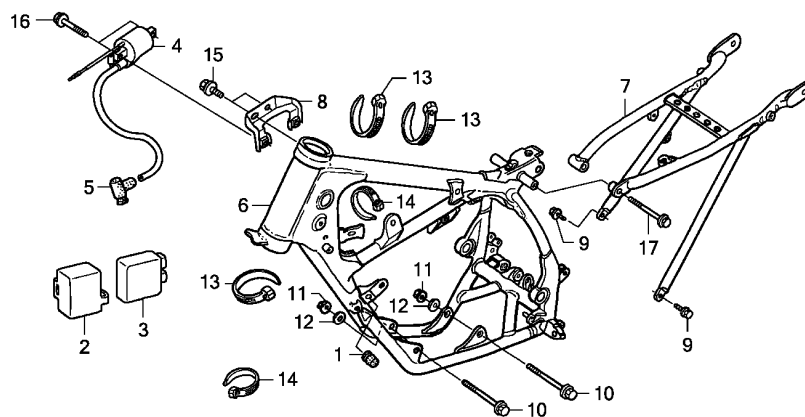
F13



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1151C3	RADIATOR	0.5
2	1151B1	GRILLE, RADIATOR	0.1
7	114130	HOSE A, WATER	0.4
	114130A	.Replace HOSE B, WATER add ...	0.1
8	114131	HOSE B, WATER	0.4
	114131A	.Replace HOSE A, WATER add ...	0.1

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
1	19000-GBF-830	RADIATOR ASSY.	1	1		
2	19034-GBF-J20	GRILLE, RADIATOR	1	1		
3	19045-GBF-700	CAP COMP., RADIATOR	1	1		
4	19051-KA3-830	RUBBER, RADIATOR MOUNTING ...	2	2		
5	19052-MAC-680	COLLAR, RADIATOR MOUNTING ...	2	2		
6	19055-MV9-881	SEAL, RADIATOR CAP (ENGLISH/FRENCH/JAPANESE)	1	1		
7	19061-GBF-K40	HOSE A, WATER	1	1		
8	19062-GBF-K40	HOSE B, WATER	1	1		
9	19505-KS6-700	CLAMP A, WATER HOSE	4	4		
10	19508-KA3-710	NUT, SPRING, 6MM	1	1		
11	95002-02080	CLIP, TUBE (B8)	1	1		
12	95003-14060-10	TUBE, VINYL, 6X9X600 (95003-14001-10M)	1	1		
13	96001-06022-00	BOLT, FLANGE, 6X22	2	2		

3



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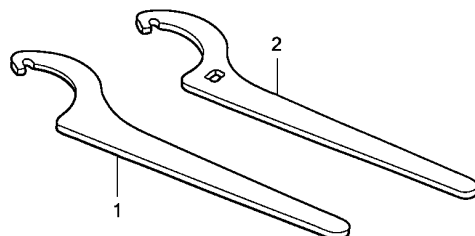
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	6141A1	IGNITION CONTROL MODULE	0.4
4	614105	COIL, IGNITION	0.4
6	4101A4	FRAME :FRONT	3.9
		.INCLUDES: Engine removal and installation	
7	4101A5	FRAME :REAR	0.3

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	19055-GS2-000	STOPPER, RADIATOR	1	1		
2	30401-GBF-B40	CUSHION, C.D.I. UNIT	1	1		
3	30410-GBF-B41	C.D.I. UNIT	1	1		
4	30500-GBF-B41	COIL COMP., IGNITION	1	1		
5	30700-KA5-771	CAP ASSY., NOISE SUPPRESSOR	1	1		
6	50090-GBF-K40ZA	BODY COMP., FR. FRAME *NH146M*				
		ACCURATE SILVER METALLIC	1	1		
7	50140-GBF-830ZB	BODY COMP., RR. FRAME *NH146M*				
		ACCURATE SILVER METALLIC	1	1		
8	50190-GBF-K40ZA	STAY COMP., IGNITION COIL *NH146M*				
		ACCURATE SILVER METALLIC	1	1		
9	90108-KA3-710	BOLT, JOINT, 8X19	2	2		
10	90113-KT0-670	BOLT, FLANGE, 8X87	2	2		
11	90309-ML3-791	NUT, U, 8MM	2	2		
12	90465-MC4-000	WASHER, 8MM	2	2		
13	90651-KV6-003	BAND, WIRE	3	3		
14	90652-KT1-771	BAND, WIRE (BLACK)	3	3		
15	95701-06012-00	BOLT, FLANGE, 6X12	2	2		
16	95701-06018-00	BOLT, FLANGE, 6X18	2	2		
17	96400-08095-00	BOLT, FLANGE, 8X95	1	1		

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TOOLS

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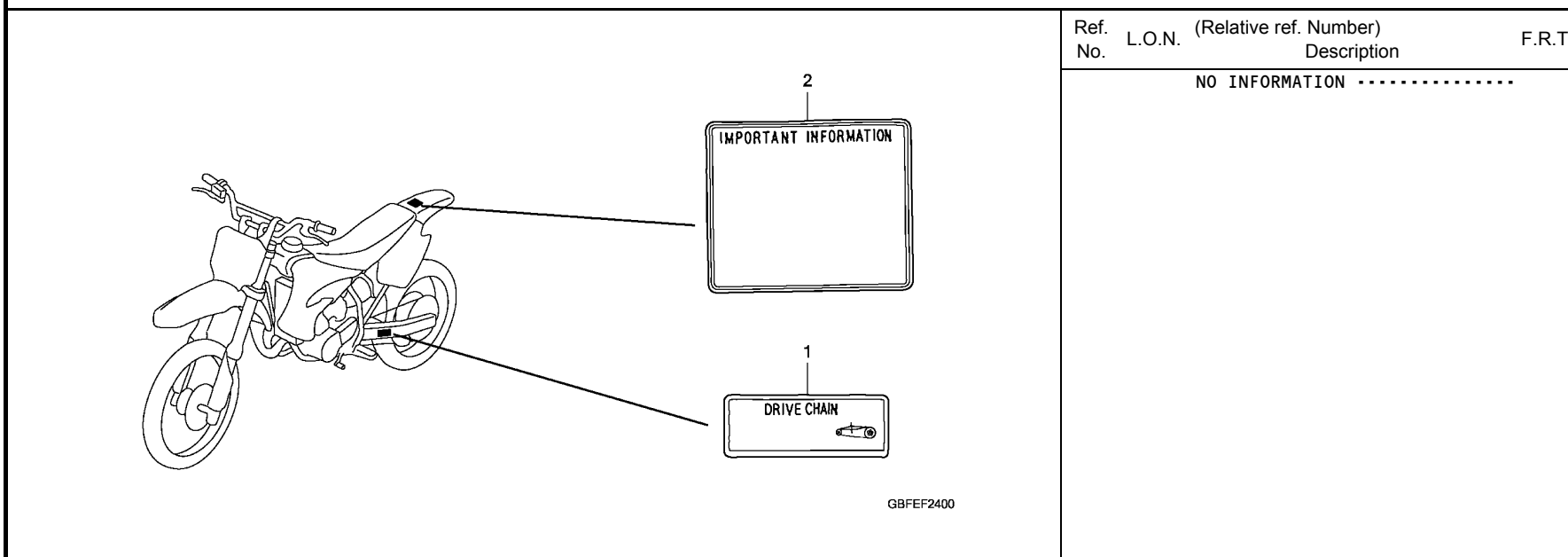
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Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
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NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	89201-KA4-811	SPANNER A, PIN	(1)	(1)		
2	89202-KA4-811	SPANNER B, PIN	(1)	(1)		

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Ref. No.	L.O.N.	(Relative ref. Number)	Description	F.R.T.
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NO INFORMATION				
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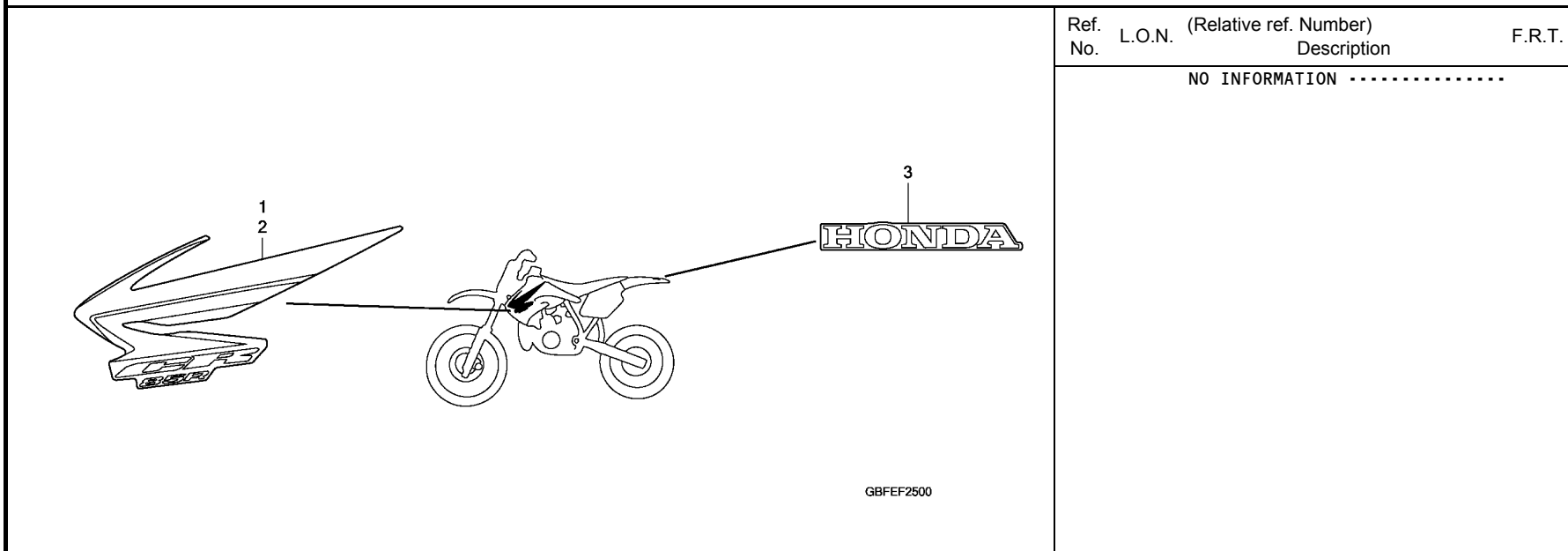
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Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	87507-KZ3-900	LABEL, DRIVE CHAIN	1	1		
	87507-KZ3-930	LABEL, DRIVE CHAIN (FRENCH) .	1	1	-----	ED
2	87560-GBF-770	MARK, CAUTION	1	1	-----	
	87560-ML3-970	MARK, CAUTION (FRENCH)	1	1	-----	ED

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MARK

G 1



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
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NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY		Serial No.	Parts catalogue code
			CR85R	CR85RB		
			7	7		
1	87126-GBF-L00ZA	MARK, R. TANK SHROUD *TYPE1*	1	1		
2	87127-GBF-L00ZA	MARK, L. TANK SHROUD *TYPE1*	1	1		
3	87130-MBN-830ZA	MARK *TYPE1*(HONDA)	1	1		

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H 1

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PART NO. INDEX

H 2

Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.
43351-GS2-600	E15	51	14	45215-GC4-602	E9	45	14	51431-GBF-J01	E6	42	14	52453-GBF-831	F10	62	21	83000			
43352-568-003	E9	45	3	45216-166-006	E9	45	15	51436-GBF-J01	E7	43	15	52455-GBF-831	F10	62	22	83510-GBF-K40ZA	F2	54	3
	E12	48	10	45218-166-006	E9	45	16	51441-GBF-K21	E7	43	16	52459-GBF-831	F10	62	23	83515-KS7-830	F2	54	4
43353-461-771	E9	45	4	45351-GBF-830	E11	47	15	51447-KR6-003	E7	43	17	52463-GBF-830	F7	59	14	83607-356-000	E16	52	18
	E12	48	11	45461-GBF-J00	E6	42	1	51450-GBF-831	E7	43	18		F10	62	24	83610-GBF-K00ZA	F2	54	5
43435-392-000	F7	59	3	45462-GBF-J00	E6	42	2	51456-KZ3-731	E7	43	19	52464-GBF-830	F10	62	25				
43468-KAE-000	F7	59	4	45468-KS7-830	E4	40	1	51476-GBF-831	E7	43	20	52464-KW3-000	F10	62	26				
43504-MB2-006	E13	49	2	45503-KV3-006	E13	49	11	51480-GBF-K31	E7	43	21	52465-GBF-K00	F10	62	27	84000			
43510-GBF-831	E13	49	3	45504-KN5-006	E2	38	2	51480-GBF-K41	E7	43	21	52471-GBF-J20	F10	62	28				
43511-KS6-702	E13	49	4	45510-GBF-J01	E2	38	3	51481-GBF-J21	E7	43	22	52482-GBF-831	E7	43	29	84706-415-000	E16	52	19
43512-GBF-K41	E13	49	5	45513-KCE-671	E2	38	4	51481-GBF-K41	E7	43	22	52486-GBF-830	F10	62	29				
43513-KS6-701	E13	49	6	45517-GW0-751	E2	38	5	51490-GBF-J21	E7	43	23	52487-GBF-830	F10	62	30	87000			
43514-KS6-701	E13	49	7	45518-GM9-711	E13	49	12	51517-GBF-831	E7	43	24								
43517-KS6-701	E13	49	8	45518-KA3-731	E2	38	6	51520-GBF-K01	E7	43	25	53000				87126-GBF-L00ZA	G1	69	1
43520-MJ6-305	E13	49	9	45520-GM9-711	E13	49	13	51580-GBF-K31	E7	43	26					87127-GBF-L00ZA	G1	69	2
43530-MJ0-006	E13	49	10	45520-KA3-731	E2	38	7	51580-GBF-K41	E7	43	26	53100-GBF-K40ZA	E3	39	1	87130-MBN-830ZA	G1	69	3
				45523-KA3-731	E2	38	8	51610-GBF-680ZB	E7	43	27	53140-GBF-J60	E1	37	4	87507-KZ3-900	F16	68	1
				45530-KCE-671	E2	38	9	51620-GBF-680ZB	E7	43	28	53165-GBF-J60	E1	37	5	87507-KZ3-930	F16	68	1
44000												53166-GBF-J60	E1	37	6	87516-KZ1-600	F10	62	31
44125-MN5-000	E16	52	16	46000				52000				53167-GC4-830	E1	37	7	87516-KZ1-881	F10	62	31
44301-GBF-J00	E10	46	4									53168-GC4-830	E1	37	8	87560-GBF-770	F16	68	2
44311-GC4-600	E10	46	5	46182-500-013	E13	49	14	52141-GBF-J00	F7	59	5	53169-GC4-730	E1	37	9	87560-ML3-970	F16	68	2
44610-GC4-600	E10	46	6	46504-KV6-702	E13	49	15	52142-GBF-J00	F7	59	6	53172-KAE-730	E1	37	10				
44620-GC4-600	E10	46	7	46510-GBF-J00	F5	57	6	52143-GBF-J00	F7	59	7	53174-KCE-670	E1	37	11	89000			
44635-GBF-830	E10	46	8	46512-GBF-830	F5	57	7	52147-GM7-701	F7	59	8	53174-KN5-006	E2	38	10				
44650-GBF-831	E10	46	9	46513-MAC-680	F5	57	8	52156-GM7-700	F7	59	9	53175-KCE-670	E2	38	11	89201-KA4-811	F15	67	1
44650-GBF-861	E10	46	9					52157-GS2-770	F7	59	10	53176-ML3-791	E2	38	12	89202-KA4-811	F15	67	2
44701-GBF-832	E10	46	10	50000				52158-GBF-830	F7	59	11	53177-430-000	E1	37	12				
44701-GBF-862	E10	46	10					52170-GBF-831	F7	59	12	53178-KZ4-A10	E1	37	13	90000			
44711-GBF-871	E10	46	11	50090-GBF-K40ZA	F14	66	6	52200-GBF-J00	F7	59	13	53192-203-000	E1	37	14				
44711-GS2-752	E10	46	11	50140-GBF-830ZB	F14	66	7	52200-GBF-J10	F7	59	13	53214-KA3-732	E4	40	2	90001-GBF-B41	D13	33	20
44711-GS2-771	E10	46	11	50190-GBF-K40ZA	F14	66	8	52400-GBF-B11	F9	61	1	53214-MCJ-751	E4	40	3	90001-HN0-670	D4	24	12
44712-GBF-871	E11	47	12	50500-KA3-820	F6	58	1	52400-GBF-B41	F9	61	1	53215-GF8-000	E3	39	2	90002-GBF-B41	D13	33	21
44712-GC4-601	E10	46	12	50530-GBF-830	F6	58	2	52401-GBF-831	F9	61	2	53219-GBF-K40	E4	40	4		D15	35	6
44712-GC4-611	E10	46	12	50603-GBF-830	F6	58	3	52402-GBF-831	F9	61	2	53229-MN1-650	E4	40	5	90002-GC4-710	D4	24	13
44713-110-003	E11	47	13	50616-KAE-730	F6	58	4	52402-GBF-J01	F9	61	2	53230-GBF-830	E3	39	3	90015-KA3-711	D6	26	7
44713-118-003	E15	51	12	50642-KAE-730	F6	58	5	52403-GBF-831	F9	61	2	53231-KZ3-600	E3	39	4	90023-KA3-010	D10	30	20
44713-GC4-003	E11	47	13	50644-KAE-000	F6	58	6	52403-GBF-861	F9	61	2					90071-MG8-000	D5	25	4
44713-GC4-671	E11	47	13					52403-GBF-J01	F9	61	2	61000				90084-041-000	D8	28	16
44715-GC4-000	E11	47	14	51000				52410-GBF-B01	F9	61	3					90104-ML7-920	F7	59	16
44715-MA0-770	E15	51	15					52410-GBF-B41	F9	61	3	61101-GBF-K20	E5	41	1	90105-KAE-870	E11	47	16
				51401-GBF-831	E6	42	3	52421-GBF-B01	F9	61	4	61136-GBF-831ZB	E4	40	6		E15	51	16
45000				51401-GBF-861	E6	42	3	52421-GBF-B41	F9	61	4	61304-958-003	F12	64	1	90106-MJ0-000	E4	40	7
				51401-GBF-K41	E6	42	3	52422-MA0-003	F9	61	5					90107-KF0-000	E4	40	8
45107-166-006	E9	45	5	51402-GBF-831	E6	42	3	52423-GBF-831	F9	61	6	64000				90108-KA3-710	F14	66	9
45107-MN4-016	E12	48	12	51402-GBF-K41	E6	42	3	52425-169-003	F9	61	8					90109-KZ9-000	E13	49	16
45108-166-006	E9	45	6	51403-GBF-K41	E6	42	3	52425-GBF-A01	F9	61	7	64266-MG9-770	E16	52	17	90111-162-000	F2	54	6
45110-GC4-601	E9	45	7	51404-GBF-831	E6	42	4	52426-GBF-B01	F9	61	9					90111-197-890	F12	64	3
45115-GE3-602	E9	45	8	51405-GBF-831	E6	42	5	52427-GBF-831	F9	61	10	77000				90111-ML3-791	E2	38	13
45125-GBF-K41	E2	38	1	51405-MC7-003	E6	42	6	52428-KA4-741	F9	61	11					90112-GBF-830	F5	57	9
45131-166-016	E12	48	13	51408-GBF-831	E6	42	7	52429-GBF-831	F9	61	12	77100-GBF-L00	F2	54	1	90112-GC3-000	E4	40	9
45131-GZ0-006	E9	45	9	51410-GBF-K21	E6	42	8	52431-MA0-771	F9	61	13	77101-GBF-L00	F2	54	2	90113-GF0-000	E16	52	20
45132-166-016	E9	45	10	51410-GBF-K31	E6	42	8	52432-GBF-831	F10	62	14					90113-KT0-670	F14	66	10
	E12	48	14	51412-461-003	E6	42	9	52434-KA3-681	F10	62	15	80000				90113-KZ3-000	E7	43	30
45133-166-016	E9	45	11	51414-GBF-831	E6	42	10	52435-MA0-771	F10	62	16					90113-MAC-780	E7	43	31
45133-MA3-006	E12	48	15	51415-GBF-831	E6	42	11	52436-MN1-680	F10	62	17	80101-GBF-K20ZA	F12	64	2	90114-166-006	E2	38	14
45134-GE3-601	E9	45	12	51420-GBF-K01	E6	42	12	52438-KA4-741	F10	62	18	80103-192-600	F7	59	15	90114-428-870	E1	37	15
45150-GS2-305	E9	45	13	51430-GBF-J21	E6	42	13	52440-GBF-A01	F10	62	19					90115-GBF-K40	F7	59	17
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90124-MM9-000	E16	52	21	90650-KV6-003	E1	37	17					F14	66	15	99103-GBF-0500	D14	34	27	
90125-KA4-000	E15	51	17	90651-KV6-003	F14	66	13	92101-06016-0A	D6	26	14	95701-06018-00	F14	66	16				
90128-GC5-000	F10	62	32	90651-MA5-671	E2	38	17	92301-06010-0A	D1	21	15	95701-06020-00	F5	57	15				
90131-KBV-003	E9	45	17	90652-KT1-771	F14	66	14												
90137-KA3-830	E16	52	22	90675-SA5-003	F12	64	4	92700-08050-0E	D1	21	16	96000							
90145-MS9-612	E2	38	15	90745-GC4-701	E11	47	18												
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90153-KW3-003	F10	62	33	90752-GB4-681	E15	51	22					96001-06014-00	E13	49	21				
90155-GBF-830	F10	62	34					93000				F1	53	25					
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90304-GA6-003	F10	62	35	91002-466-008	D7	27	5	93404-06016-00	E5	41	3								
90305-GE8-003	E15	51	18	91004-GC4-731	D10	30	23	93500-04012-1A	E1	37	18								
90306-KF0-003	E11	47	17	91006-GC4-731	D3	23	8	93500-04025-0G	D1	21	17								
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90446-357-000	D8	28	17	91211-671-003	D2	22	10		E15	51	26	96211-08000	F5	57	16				
90447-KE1-000	D3	23	5	91211-KA3-761	D3	23	10	94050-06000	E2	38	19	96220-40080	D11	31	26				
	D16	36	1	91212-422-006	E13	49	19	94050-08000	D1	21	19	96400-08032-00	E3	39	6				
90451-168-000	F5	57	10	91251-444-000	F5	57	11	94102-08000	F6	58	7	96400-08035-00	E3	39	7				
90452-166-600	D8	28	18	91254-GBF-831	E7	43	32	94111-04000	E1	37	20	96400-08095-00	F14	66	17				
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90465-MC4-000	E15	51	20	91301-KZ3-731	E8	44	35	94301-10160	D1	21	20	99000							
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90466-166-600	D9	29	24	91304-GBF-K41	D16	36	1	94510-14000	D11	31	25	99101-357-1300	D15	35	7				
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90512-300-000	E5	41	2	91310-MJ0-003	E8	44	36	95002-02079	D13	33	23	99101-357-1400	D15	35	7				
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90601-001-000	D9	29	25					95018-54250	F3	55	11	99103-GBF-0420	D14	34	27				
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[A]				BOLT, FLANGE, 6MM	E16	52	20	BOLT, RECESSED, 6X10	D2	22	12
ADJUSTER, CHAIN	E14	50	2		F2	54	6	BOLT, RR. MASTER CYLINDER	E13	49	16
ADJUSTER, COMPRESSION DAMPING					F12	64	3	BOLT, SPECIAL, 12MM	D6	26	7
FORCE	F10	62	19	BOLT, FLANGE, 6X10	F4	56	17	BOLT, SPECIAL, 5MM	E4	40	9
ADJUSTER, SPRING	F9	61	5	BOLT, FLANGE, 6X12	E12	48	17	BOLT, STUD, 8X50	D1	21	16
ARM ASSY., KICK STARTER	F5	57	4		F3	55	12		D6	26	15
ARM SUB ASSY., CUSHION	F10	62	27		F12	64	5	BOLT, STUD, 8X55	D6	26	16
AXLE, FR. WHEEL	E10	46	4		F14	66	15	BOLT, SWINGARM PIVOT	F7	59	18
AXLE, RR. WHEEL	E14	50	4	BOLT, FLANGE, 6X14	E13	49	21	BOOT B	E12	48	15
					F1	53	25	BOOT COMP.	E2	38	2
[B]					F4	56	15		E13	49	2
BALL, STEEL,	F5	57	16	BOLT, FLANGE, 6X16	E4	40	7	BOOT, PIN	E9	45	11
BAND, AIR CLEANER CONNECTING					F1	53	26	BOOT, PIN BUSH	E9	45	10
TUBE	F3	55	11	BOLT, FLANGE, 6X18	F14	66	16		E12	48	14
BAND, INSULATOR	D1	21	10	BOLT, FLANGE, 6X20	D1	21	21	BRACKET COMP., RR.	E12	48	4
BAND, TANK RR.	E16	52	7		F5	57	15	BRACKET, FR. FUEL TANK	E16	52	14
BAND, WIRE	E1	37	17	BOLT, FLANGE, 6X22	D3	23	11	BRACKET, L.	E9	45	7
	F14	66	13		E1	37	21	BRACKET, L. HANDLE LEVER	E1	37	10
					E2	38	20	BRIDGE, FORK TOP	E3	39	3
BAR, SIDE STAND	F6	58	2		F5	57	9	BUSH, 17MM	D8	28	4
BASE, ELEMENT	F3	55	1		F8	60	29		D12	32	3
BEARING, CONNECTING ROD	F11	63	39	BOLT, FLANGE, 6X25	F13	65	13	BUSH, GUIDE	E6	42	10
BEARING, CONNECTING ROD SMALL					E1	37	22	BUSH, SLIDER	E6	42	11
END	D7	27	6	BOLT, FLANGE, 6X28	F4	56	16				
BEARING, HEAD PIPE UPPER	E4	40	10	BOLT, FLANGE, 6X35	D2	22	14	[C]			
BEARING, NEEDLE, 16X22X12	F11	63	38		D2	22	15	CABLE COMP., CLUTCH	E1	37	2
BEARING, NEEDLE, 20X26X20	F8	60	24	BOLT, FLANGE, 6X40	D6	26	18	CABLE COMP., THROTTLE	E1	37	1
				BOLT, FLANGE, 6X50	E16	52	22	CALIPER SUB ASSY., L. FR.			
				BOLT, FLANGE, 6X55	D2	22	16				
				BOLT, FLANGE, 6X60	D6	26	19	BRAKE	E9	45	13
BEARING, RADIAL BALL, 12X28X7	F11	63	37	BOLT, FLANGE, 6X65	D6	26	20	CALIPER SUB ASSY., RR. BRAKE	E12	48	7
BEARING, RADIAL BALL, 25X42X9	D3	23	7	BOLT, FLANGE, 6X70	D3	23	12	CAP ASSY., NOISE SUPPRESSOR ...	F14	66	5
BEARING, RADIAL BALL, 6000 ...	D10	30	23	BOLT, FLANGE, 8X18	D6	26	21	CAP COMP., CHAMBER	F10	62	21
BEARING, RADIAL BALL, 6001 ...	D4	24	18	BOLT, FLANGE, 8X32	F2	54	7	CAP COMP., RADIATOR	F13	65	3
BEARING, RADIAL BALL, 6002-SH	D9	29	30		E3	39	6	CAP, AIR VALVE	F9	61	8
BEARING, RADIAL BALL, 6201U ..	E15	51	23		E9	45	17	CAP, BLEEDER	E9	45	4
BEARING, RADIAL BALL, 6202-SH	E11	47	21	BOLT, FLANGE, 8X35	E3	39	7		E12	48	11
BEARING, RADIAL BALL, 6203 ...	E15	51	24	BOLT, FLANGE, 8X40	E4	40	8	CAP, CABLE SEALING	D13	33	13
BEARING, RADIAL BALL, 6303 ...	D9	29	29	BOLT, FLANGE, 8X87	F14	66	10	CAP, CASE	F9	61	11
BEARING, RADIAL BALL, 63/22 ..	D9	29	27	BOLT, FLANGE, 8X95	F14	66	17	CAP, MASTER CYLINDER	E2	38	4
BEARING, RADIAL BALL, 7X22X7	D7	27	5	BOLT, FR. FORK	E7	43	18		E13	49	6
BINDER	D3	23	8	BOLT, GEARSHIFT DRUM STOPPER				CAP, OIL FILLER	D2	22	3
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BODY COMP., RR. FRAME	F14	66	6	BOLT, HANDLE LEVER PIVOT	E1	37	15		E15	51	13
BODY COMP., SILENCER	F14	66	7		E2	38	14	CARBURETOR ASSY.	D13	33	11
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	E15	51	16	BOLT, JOINT, 8X19	F14	66	9	CHAIN, DRIVE	F7	59	1
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CLAMPER A, FR. BRAKE HOSE	E6	42	1	MASTER	E2	38	3		D16	36	1
CLAMPER B, FR. BRAKE HOSE	E6	42	2	CYLINDER SUB ASSY., RR. BRAKE				GASKET, CYLINDER	D1	21	2
CLAMP A, WATER HOSE	D2	22	5	MASTER	E13	49	3		D16	36	1
	F13	65	9	C.D.I. UNIT	F14	66	3	GASKET, CYLINDER HEAD	D1	21	4
CLAMP COMP., WATER HOSE	D1	21	11						D16	36	1
CLAMP, MASTER CYLINDER OIL				[D]				GASKET, FLOAT CHAMBER	D13	33	14
HOSE	E13	49	7						D15	35	3
CLIP, 2X70	D6	26	13	DAMPER COMP., FR.	E6	42	13	GASKET, L. COVER	D5	25	2
CLIP, BAR	D15	35	2	DAMPER COMP., RR.	F9	61	3		D16	36	1
CLIP, KICK STARTER ARM	F5	57	3	DAMPER SUB COMP., FR.	E6	42	14	GASKET, R. CRANKCASE COVER	D2	22	2
CLIP, PISTON PIN, 14MM	D7	27	9	DIAPHRAGM	E2	38	7		D16	36	1
CLIP, TUBE	D13	33	23		E13	49	13	GASKET, WATER PUMP	D3	23	3
	F1	53	24		F10	62	20		D16	36	1
	F13	65	11	DISK, CLUTCH FRICTION	D4	24	4	GEAR COMP., COUNTERSHAFT LOW	D8	28	3
COCK ASSY., FUEL	E16	52	1	DISK, FR. BRAKE	E11	47	15	GEAR, COUNTERSHAFT FIFTH	D8	28	11
COIL COMP., IGNITION	F14	66	4	DISK, RR. BRAKE	E15	51	14	GEAR, COUNTERSHAFT FOURTH	D8	28	9
COLLAR	E16	52	19	DOWEL PIN, 10X16	D1	21	20	GEAR, COUNTERSHAFT SECOND	D8	28	6
COLLAR A, CUSHION UPPER	F10	62	29	DOWEL PIN, 8X14	D2	22	13	GEAR, COUNTERSHAFT SIXTH	D8	28	13
COLLAR B, CUSHION UPPER	F10	62	30	DOWEL PIN, 8X20	D6	26	17	GEAR, COUNTERSHAFT THIRD	D8	28	8
COLLAR, 17MM	D6	26	2	DRUM, GEARSHIFT	D10	30	6	GEAR, IDLE STARTER	D12	32	1
COLLAR, 17X32.5	D4	24	11	DUST PLUG	E9	45	12	GEAR, MAINSHAFT FIFTH	D8	28	10
COLLAR, BATTERY LOWER	E16	52	18	DUST SEAL	E7	43	32	GEAR, MAINSHAFT SECOND	D8	28	5
COLLAR, CUSHION ARM	F7	59	14	DUST SEAL, 13X19	F5	57	12	GEAR, MAINSHAFT SIXTH	D8	28	12
	F10	62	24	DUST SEAL, 15X20X2.5	F5	57	11	GEAR, MAINSHAFT THIRD & FOURTH	D8	28	7
COLLAR, CUSHION ARM PIVOT	F10	62	25	DUST SEAL, 15X22X5	F11	63	41	GEAR, PRIMARY DRIVE	D4	24	10
COLLAR, DAMPER LOWER	F10	62	26	DUST SEAL, 20X26X4	F8	60	27	GEAR, WATER PUMP DRIVE	D4	24	1
COLLAR, FR. AXLE DISTANCE	E10	46	7		F11	63	40	GENERATOR, FLYWHEEL TYPE A.C.	D5	25	3
COLLAR, FR. WHEEL COVER	E16	52	16	DUST SEAL, 20X26X4.5	F8	60	26	GRILLE, RADIATOR	F13	65	2
COLLAR, FR. WHEEL SIDE	E10	46	5	DUST SEAL, 32X21X5	E11	47	18	GRIP COMP., THROTTLE	E1	37	4
COLLAR, FUEL TANK SETTING	E16	52	13	DUST SEAL, 32X21X5.5	E15	51	21	GRIP, L. HANDLE	E1	37	6
COLLAR, KICK SPRING	D12	32	9	DUST SEAL, RR. CUSHION UPPER	F11	63	42	GRIP, R. HANDLE	E1	37	5
COLLAR, LINK	F7	59	3	DUST SEAL, STEERING HEAD	E4	40	2	GROMMET, BREATHER	D6	26	5
COLLAR, L. SWINGARM	F7	59	6				3	GROMMET, SPEAKER PANEL	E16	52	17
COLLAR, RADIATOR MOUNTING	F13	65	5	[E]				GUARD, RR. CALIPER	E12	48	9
COLLAR, RR. AXLE DISTANCE	E14	50	6	ELEMENT, AIR CLEANER	F3	55	2	GUIDE, CHAIN	F7	59	9
COLLAR, RR. WHEEL	E14	50	5					GUIDE, FR. BRAKE HOSE	E4	40	1
COLLAR, R. SWINGARM	F7	59	5	[F]				GUIDE, RR. BRAKE HOSE	F7	59	4
COLLAR, SHIFTER	D10	30	10	FENDER SET, RR.	F12	64	2	GUIDE, SPRING	E6	42	4
COLLAR, SILENCER MOUNTING	F4	56	7	FENDER, FR.	E5	41	1				
COLLAR, TANK SETTING	E16	52	5	FLAP, TIRE	E11	47	13	HEAD, CYLINDER	D1	21	3
COLLAR, THRUST PIVOT	F7	59	7		E15	51	12	HOLDER, L. LEVER BRACKET	E1	37	11
CONNECTOR, MASTER CYLINDER	E13	49	11	FLOAT SET	D13	33	3	HOLDER, MASTER CYLINDER	E2	38	5
COUNTERSHAFT, TRANSMISSION	D8	28	2	FORK SUB ASSY., L. FR.	E7	43	26	HOLDER, NEEDLE JET	D13	33	15
COVER ASSY., L. CRANKCASE	D5	25	1	FORK SUB ASSY., R. FR.	E7	43	21	HOLDER, UPPER	E3	39	4
COVER COMP., R. CRANKCASE	D2	22	1	FORK, CENTER GEARSHIFT	D10	30	3	HOSE A, WATER	F13	65	7
COVER, FR. HUB	E10	46	6	FORK, L. GEARSHIFT	D10	30	2	HOSE B, WATER	F13	65	8
COVER, L. HANDLE LEVER	E1	37	12	FORK, R. GEARSHIFT	D10	30	1	HOSE, FR. BRAKE	E2	38	1
COVER, L. SIDE	F2	54	5	FUEL FILL CAP ASSY.	E16	52	11	HOSE, MASTER CYLINDER	E13	49	5
COVER, R. HANDLE LEVER	E2	38	12					HOSE, RR. BRAKE	E13	49	1
COVER, R. SIDE	F2	54	3					HOSE, WATER	D2	22	4
COVER, WATER PUMP	D3	23	2	[G]				HOUSING A, GRIP	E1	37	7
CRANKCASE COMP., L.	D6	26	4	GASKET A, REED VALVE	D1	21	8	HOUSING B, GRIP	E1	37	8
CRANKCASE COMP., R.	D6	26	1		D16	36	1	HUB SUB ASSY., FR. WHEEL	E10	46	8
CRANKSHAFT COMP.	D7	27	1	GASKET KIT	D16	36	1	HUB SUB ASSY., RR. WHEEL	E14	50	7
CUP COMP., MASTER CYLINDER OIL	E13	49	4	GASKET SET	D13	33	1				
CUSHION ASSY., RR.	F9	61	1								
CUSHION, C.D.I. UNIT	F14	66	2								
CYLINDER COMP. A	D1	21	1								

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[I]				NUT, HEX., 8MM	E13	49	20	PIN, HANGER	E9	45	14
IMPELLER, WATER PUMP	D3	23	1		E15	51	25		E12	48	8
INSULATOR, CARBURETOR	D1	21	9				26	PIN, PISTON	D7	27	2
[J]				NUT, SPECIAL, 6X7	F12	64	1	PIN, SHIFTER	D10	30	8
				NUT, SPRING, 6MM	F13	65	10	PIN, SLIDE	E9	45	8
				NUT, STEERING STEM	E3	39	5	PIN, SPLIT, 2.0X12	F5	57	13
JET, MAIN,	D14	34	26	NUT, U, 14MM	E15	51	18	PIN, SPLIT, 3.0X18	F6	58	8
	D15	35	7	NUT, U, 6MM	F8	60	20	PIN, STEP BAR JOINT	F6	58	3
JET, SLOW,	D14	34	27	NUT, U, 8MM	E15	51	19	PIPE COMP., L. SLIDE	E7	43	25
JOINT, BRAKE ROD	E13	49	15		F14	66	11	PIPE COMP., R. SLIDE	E6	42	12
JOINT, DRIVE CHAIN	F7	59	2	[O]				PIPE, STEERING HANDLE	E3	39	1
JOINT, KICK ARM	F5	57	2					PISTON	E9	45	5
[K]				OIL SEAL SET	F10	62	17	PISTON COMP.	E12	48	12
				OIL SEAL, 12X18X5	D2	22	9	PISTON COMP. B.	D7	27	3
				OIL SEAL, 12X21X4	D3	23	9	PISTON SET, MASTER CYLINDER ..	E2	38	9
KEY, WOODRUFF, 25X14	D7	27	8	OIL SEAL, 14X24X6	D6	26	11		E13	49	9
[L]				OIL SEAL, 15X25X6	D2	22	10	PLATE, BEARING HOLDER	D6	26	10
				OIL SEAL, 17X28X7	D9	29	28	PLATE, CHAIN GUIDE	F7	59	10
LABEL, DRIVE CHAIN	F16	68	1	OIL SEAL, 20X32X7	D6	26	12	PLATE, CLUTCH	D4	24	5
LABEL, RR. DAMPER WARNING	F10	62	31	OIL SEAL, 21X35X7	E15	51	22	PLATE, CLUTCH LIFTER	D4	24	7
LEATHER COMP., SEAT	F2	54	2	OIL SEAL, 22X40X8	D7	27	7	PLATE, CLUTCH PRESSURE	D4	24	6
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LEVER, L. STEERING HANDLE	E1	37	13	O-RING, 11.8X3.55	E16	52	2	PLATE, DIAPHRAGM	E13	49	12
LEVER, R. STEERING HANDLE	E2	38	11	O-RING, 11.9X2.2	D2	22	11	PLATE, DRIVE SPROCKET FIXING ..	D8	28	15
[M]					D16	36	1	PLATE, FR. CASE	F3	55	4
				O-RING, 14.8X2.4	E13	49	19	PLATE, FR. NUMBER	E4	40	6
MAINSHAFT, TRANSMISSION	D8	28	1	O-RING, 15.5X1.5	E7	43	33	PLATE, GUIDE	D10	30	14
MARK	G1	69	3	O-RING, 16.8X1.9	F11	63	43	PLATE, NEEDLE CLIP	D13	33	19
MARK, CAUTION	F16	68	2	O-RING, 18.8X1.9	E7	43	34		D15	35	5
MARK, L. TANK SHROUD	G1	69	2	O-RING, 2.0X33.5	F10	62	14	PLATE, RATCHET GUIDE	D12	32	7
MARK, R. TANK SHROUD	G1	69	1	O-RING, 2.4X18.6	D13	33	10	PLUG, PIN	E12	48	16
MUDGUARD, AIR CLEANER CASE ...	F3	55	5	O-RING, 2.8X1.9	E8	44	35	PLUG, RR. FENDER	F7	59	15
[N]				O-RING, 37.2X2.4	E8	44	37	PLUG, SPARK	D1	21	22
				O-RING, 37.5MM	D16	36	1	PLUNGER, PAWL	D10	30	13
					F4	56	14	PROTECTOR, L. FR. FORK	E7	43	28
				O-RING, 3.5X33.7	F10	62	15	PROTECTOR, R. FR. FORK	E7	43	27
				O-RING, SPECIAL	D1	21	14	[R]			
NEEDLE SET, JET	D13	33	18		D16	36	1	RADIATOR ASSY.	F13	65	1
	D15	35	4	OUTER COMP., CLUTCH	D4	24	2	RATCHET, STARTER	D12	32	5
NEEDLE, REBOUND	E7	43	15	[P]				RECEIVER, CLUTCH CABLE	D1	21	12
NUT, ADJUSTER	F9	61	6					REED VALVE ONLY	D1	21	6
NUT, AXLE, 10MM	F10	62	35	PACKING, DRAIN COCK, 12.5X20 ..	D6	26	8	RETAINER	E12	48	5
NUT, CHAMBER SPRING	F4	56	10		D16	36	1	RIM, FR. WHEEL	E10	46	10
NUT, CLIP, 6MM	F12	64	4	PACKING, FR. FORK DRAIN COCK ..	D1	21	13	RIM, RR. WHEEL	E14	50	9
NUT, FIXING	E1	37	16		D2	22	8	RING	E2	38	8
NUT, FLANGE, 12MM	E11	47	17		D3	23	6	RING, BACK UP	E6	42	9
	F11	63	36		D16	36	1	RING, OIL SEAL STOPPER	E7	43	17
NUT, FLANGE, 14MM	F8	60	19	PACKING, FUEL TANK CAP	E16	52	12	RING, PISTON	F9	61	13
NUT, FLANGE, 6MM	E2	38	19	PAD SET, FR.	E9	45	2	RING, PISTON TOP	D7	27	4
NUT, FLANGE, 8MM	D1	21	19	PAD SET, RR. BRAKE	E12	48	2	RING, STOPPER	E6	42	5
	F8	60	21	PARTS KIT, CARBURETOR OPTIONAL	D15	35	1		F10	62	16
NUT, HEX., 10MM	E7	43	29	PAWL A, RATCHET	D10	30	11	RING, WEAR	E7	43	20
NUT, HEX., 12MM	D4	24	17	PAWL B, RATCHET	D10	30	12	ROD COMP.	F9	61	9
	D5	25	7	PEDAL COMP., BRAKE	F5	57	6	ROD COMP., PISTON	E7	43	22
	F10	62	18	PEDAL COMP., CHANGE	F5	57	1		F9	61	4
NUT, HEX., 5MM	F3	55	10	PINION, KICK STARTER	D12	32	2	ROD COMP., PUSH	E13	49	10
NUT, HEX., 6MM	E1	37	19	PIN D, JOINT	F5	57	14				
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ROD, CLUTCH LIFTER	D4	24	9	SPOKE SET A, RR.	E14	50	1	[V]			
ROLLER, 4X8	D11	31	26	SPOKE SET B, FR.	E10	46	2	VALVE ASSY., REED	D1	21	5
ROLLER, CHAIN TENSIONER	F7	59	11	SPRING ASSY., BRAKE PEDAL	F5	57	7	VALVE SET, FLOAT	D13	33	2
RUBBER, RADIATOR MOUNTING	F13	65	4	SPRING, BRAKE LEVER	E2	38	10	VALVE SET, STARTER	D13	33	8
RUBBER, SIDE COVER STOPPER	F2	54	4	SPRING, CLUTCH	D4	24	8	VALVE, THROTTLE	D13	33	12
RUBBER, SILENCER	F4	56	6	SPRING, CLUTCH LEVER	D2	22	7				
RUBBER, STOPPER	E7	43	24	SPRING, COMPRESSION COIL	D13	33	9				
	F9	61	10	SPRING, DRUM STOPPER	D10	30	17				
RUBBER, TANK MOUNTING	E16	52	4	SPRING, EX. PIPE	F4	56	5				
RUBBER, TANK SETTING	E16	52	3	SPRING, FR. FORK	E6	42	3	[W]			
				SPRING, KICK STARTER	D12	32	8	WASHER A, SPLINE, 19MM	D9	29	22
[S]				SPRING, KICK STARTER STOPPER ..	F5	57	5	WASHER B, THRUST, 14MM	D10	30	22
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SCREW-WASHER, 4X14	D13	33	20	SPRING, PAD	E9	45	6	WASHER, 34X39.8	F4	56	2
SCREW-WASHER, 4X16	D13	33	21		E12	48	3	WASHER, 6X20	E5	41	2
	D15	35	6	SPRING, PAWL PLUNGER	D10	30	15	WASHER, 8MM	E15	51	20
SCREW-WASHER, 4X8	D13	33	22	SPRING, RATCHET	D12	32	4		F8	60	22
SCREW-WASHER, 6X35	D5	25	6	SPRING, RR. CUSHION	F9	61	2	WASHER, CONICAL SPRING	E9	45	16
SCREW SET	D13	33	6	SPRING, SHIFT RETURN	D10	30	19	WASHER, DRUM STOPPER	D10	30	21
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	E12	48	10	STAND COMP., MAIN	F6	58	1		F4	56	13
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SCREW, PAN, 4X12	E1	37	18	STEM SUB ASSY., STEERING	E4	40	4	WASHER, PLAIN, 10X22	D4	24	15
SCREW, PAN, 4X25	D1	21	17	STEP COMP., L.	F6	58	5	WASHER, PLAIN, 12MM	D5	25	5
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				STOPPER COMP., DRUM	D10	30	16	WASHER, PLAIN, 8MM	F6	58	7
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SEAL SET, PISTON	E9	45	1	STOPPER, RADIATOR	F14	66	1	WASHER, SPECIAL	F5	57	10
	E12	48	1	STOPPER, REED VALVE	D1	21	7	WASHER, SPLINE, 17MM	D8	28	20
SEAL, RADIATOR CAP	F13	65	6	STOPPER, SPRING SEAT	F10	62	22	WASHER, SPRING, 12MM	D4	24	16
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SEAL, WATER PUMP	D3	23	10	SWITCH ASSY., KILL	E1	37	3	WASHER, SPRING, 8MM	E11	47	20
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SHAFT, GEARSHIFT FORK MAIN	D10	30	4	TUBE, AIR CLEANER CONNECTING ..	F3	55	7	WASHER, THRUST, 17.2X22X1	D12	32	11
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SHROUD SET, L. TANK	E16	52	10	TUBE, FUEL	E16	52	15	WHEEL SUB ASSY., FR.	E10	46	9
SHROUD SET, R. TANK	E16	52	9	TUBE, FUEL CAP BREATHER	E16	52	8	WHEEL SUB ASSY., RR.	E14	50	8
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SLIDER, CHAIN	F7	59	12	TUBE, TIRE	E10	46	12				
SLIDER, CHAIN GUIDE	F7	59	8		E11	47	12				
SLIDER, THROTTLE CABLE	E1	37	9		E14	50	11				
SPANNER A, PIN	F15	67	1		E15	51	11				
SPANNER B, PIN	F15	67	2	TUBE, VINYL	D13	33	17				
SPINDLE COMP., GEARSHIFT	D10	30	18	TUBE, VINYL, 4X7X300	D13	33	24				
SPINDLE, KICK STARTER	D12	32	6	TUBE, VINYL, 4X7X380	D14	34	25				
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